

Service Manual

Simplified

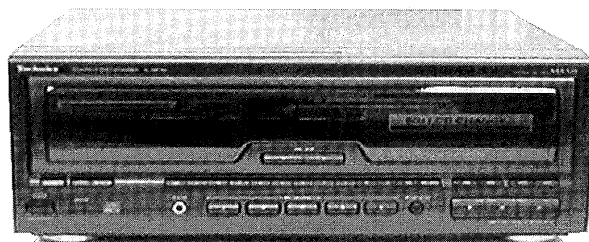
COMPACT
disc
DIGITAL AUDIO

DIGITAL

MASH*
multi-stage noise shapingCompact Disc Changer
SL-MC70

Colour

(K) Black Type



Area

Suffix for Model No.	Area	Colour
(P)	U.S.A.	(K)
(PC)	Canada	

* MASH is a trademark of NTT.

RAE0152Z-M TRAVERSE DECK SERIES

Please file and use this manual together with the service manual for Model No. SL-MC50(P/PC), Order No : AD9510245C1.

Note : • This simplified service manual is provided to indicate the main differences between the original model no. SL-MC50 (P/PC) and the subsequent model no. SL-MC70 (P/PC) respectively.

Change In Replacement Parts List

Notes: • Important safety notice:

Components identified by mark have special characteristics important for safety.

Furthermore, special parts which have purposes of fire-retardant(resistors), high-quality sound(capacitors), low noise(resistors), etc are used. When replacing any of these components, be sure to use only manufacturer's specified parts shown in the parts list .

• [M] Indicates in the Remarks columns indicates parts supplied by **MESA**.

• The parenthesized indications in the Remarks columns specify the areas.(Refer to the cover page for area)

Parts without these indications can be used for all areas.

Ref. No.	Description	Change of Parts Number			Remarks
		SL-MC50 (P/PC) (Original)	➡	SL-MC70 (P/PC)	
CABINET AND CHASSIS					
1	CABINET ASSEMBLY	RKM0314-K	RKM0336-K	[M]	CHANGED
4	CONNECTOR ASSEMBLY(6P)	REX0810-1	—	[M]	DELETED
5	CORD HOLDER	SHRD162	—	[M]	DELETED
6	32P FCC	REZ0828	REE0828	[M]	CHANGED
8	REAR PLATE	RGR0231A-A1	RGR0247A-WA	[M]	CHANGED (P)
8	REAR PLATE	RGR0231A-B	RGR0247A-XA	[M]	CHANGED (PC)
9	CHASSIS ASS'Y	RFKJLMC50P-K	RFKJLMC70P-K	[M]	CHANGED
9-1	LEG	RKA0053-A	RKA0079-A	[M]	CHANGED
21	14P FCC	REZ0830	REE0830	[M]	CHANGED
22	FRONT PANEL ASSEMBLY	RFKGLMC50P-K	RFKGLMC70P-K	[M]	CHANGED
25	SCREW	RHD26024-T	RHD26028-T	[M]	CHANGED
28	MECHA ANGLE	RMA0918	RMA0998	[M]	CHANGED

⚠ WARNING

This service information is designed for experience repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death.

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Contents

Ref. No.	Description	Change of Parts Number			Remarks
		SL-MC50 (P/PC) (Original)	➔	SL-MC70 (P/PC)	
29	GRILLE ASSEMBLY	RFKNLMC50PAK		RFKNLMC70PAK [M]	CHANGED
32	MAIN BUTTON	RFKNLMC50PFK		RGU1319-K1 [M]	CHANGED
33	PROGRAM BUTTON	RFKNLMC50PGK		RGU1320-K1 [M]	CHANGED
34	DISC SKIP BUTTON	RFKNLMC50PHK		RGU1321-K1 [M]	CHANGED
35	POWER BUTTON	RFKNLMC50PIK		RGU1322-K1 [M]	CHANGED
37	PCB SPACER	SHRD51-1		— [M]	DELETED
40	GRILLE CAP	RGQ0186-K		— [M]	DELETED
42	ID SCAN BUTTON	—		RGU1325-K1 [M]	ADDED
43	BUTTON ORNAMENT	—		RGK0534-N [M]	ADDED
44	P.C.B. ASS'Y	—		RFKBMC410PK [M]	ADDED
121	SENSOR HOLDER	RMN0357		—	DELETED
124	FFC (23P)	REZ0829		REZ0916 [M]	CHANGED
171	GUARD ROPE	RMW0007		RMW0009 [M]	CHANGED
201	TRAVERSE UNIT	RAE0150Z		RAE0152Z-M [M]	CHANGED
208	SCREW	XTV2+6G		—	DELETED
208	FIXED PIN A	RMS0123-1		RMS0350 [M]	CHANGED
210	GUIDE FELT	—		RMF0237-1 [M]	ADDED
211	S LEVER PLATE	—		RMA0985 [M]	ADDED
212	SCREW	—		XTBS26+10J [M]	ADDED
213	BACK YOKE	—		RMA0989 [M]	ADDED
214	WASHER	—		RHW42002 [M]	ADDED
215	LOCK PLATE SPRING	—		RME0225 [M]	ADDED
216	SPRING PLATE	—		RMC0316 [M]	ADDED
INTEGRATED CIRCUIT					
IC 401	MICRO COMPUTER	UPD78044A168		UPD78044F019 [M]	CHANGED
IC 801	OP AMP	BA4558FHTT1		BA4558FDXE2 [M]	CHANGED
TRANSISTORS					
Q 11	TRANSISTOR	UN4214TA		BA1A4PTA [M]	CHANGED
Q 12	TRANSISTOR	UN4114TA		BA1A4PTA [M]	CHANGED
Q 17	TRANSISTOR	2SC3311AIQST		2SC2785FETA [M]	CHANGED
Q 18	TRANSISTOR	2SC3311AIQST		2SC2785FETA [M]	CHANGED
Q 401	TRANSISTOR	2SC3311AIQST		2SC2785FETA [M]	CHANGED
Q 432	TRANSISTOR	UN4212TA		— [M]	DELETED
Q 451	TRANSISTOR	2SA1309A-R		— [M]	DELETED
Q 452	TRANSISTOR	2SC3311AIQST		— [M]	DELETED
Q 461	TRANSISTOR	UN4215		BA1A4ZTA [M]	CHANGED
Q 462	TRANSISTOR	—		BA1F4MTA [M]	ADDED
Q 501	TRANSISTOR	—		2SB1320AQRTA [M]	ADDED
Q 502	TRANSISTOR	—		2SC3311AIQST [M]	ADDED
Q 801	TRANSISTOR	2SD1450RTA		2SD1302STA [M]	CHANGED
Q 802	TRANSISTOR	2SD1450RTA		2SD1302STA [M]	CHANGED
Q 851	TRANSISTOR	UN4112		BN1F4MTA [M]	CHANGED
Q 852	TRANSISTOR	UN4212TA		BA1F4MTA [M]	CHANGED

Ref. No.	Description	Change of Parts Number			Remarks
		SL-MC50 (P/PC) (Original)	➡	SL-MC70 (P/PC)	
RESISTORS					
R 451	RESISTOR(1/4W, 10K)	ERDS2TJ103	—	[M]	DELETED
R 452	RESISTOR(1/4W, 10K)	ERDS2TJ103	—	[M]	DELETED
R 453	RESISTOR(1/4W, 10K)	ERDS2TJ103	—	[M]	DELETED
R 501	RESISTOR(1/4W, 10K)	—	ERDS2TJ103T	[M]	ADDED
R 502	RESISTOR(1/4W, 10K)	—	ERDS2TJ103T	[M]	ADDED
R 503	RESISTOR(1/4W, 1K)	—	ERDS2TJ102T	[M]	ADDED
CAPACITORS					
C 19	CAPACITOR(50V, 1)	—	ECEA1HKA010B	[M]	ADDED
DIODES					
D 15	DIODE !	MA4091-M	MTZJ9R1CTA	[M]	CHANGED
D 18	DIODE !	MA4043HTA	MTZJ4R3BTA	[M]	CHANGED
D 20	DIODE	MA165	RVD1SS133TA	[M]	CHANGED
D 23	DIODE !	MA4091-M	MTZJ9R1CTA	[M]	CHANGED
D 24	DIODE !	MA4091-M	MTZJ9R1CTA	[M]	CHANGED
D 33	DIODE !	MA4270	MTZJ27CTA	[M]	CHANGED
D 41	DIODE !	MA4062MTA	MTZJ6R2CTA	[M]	CHANGED
D 42	DIODE	MA165	RVD1SS133TA	[M]	CHANGED
D 51	DIODE !	MA165	RVD1SS133TA	[M]	CHANGED
D 52	DIODE !	MA165	RVD1SS133TA	[M]	CHANGED
D 53	DIODE !	MA4051MTA	MTZJ5R1BTA	[M]	CHANGED
D 54	DIODE	MA165	RVD1SS133TA	[M]	CHANGED
D 431	DIODE	MA4056MTA	—	[M]	DELETED
D 461	DIODE	MA4075MTA	MTZJ7R5CTA	[M]	CHANGED
D 462	DIODE	—	MTZJ5R6CTA	[M]	ADDED
D 601	DIODE	—	RVD1SS133TA	[M]	ADDED
D 602	DIODE	MA165	RVD1SS133TA	[M]	CHANGED
D 603	DIODE	MA165	RVD1SS133TA	[M]	CHANGED
D 604	DIODE	MA165	RVD1SS133TA	[M]	CHANGED
D 605	DIODE	MA165	RVD1SS133TA	[M]	CHANGED
D 606	DIODE	MA165	RVD1SS133TA	[M]	CHANGED
D 607	DIODE	MA165	RVD1SS133TA	[M]	CHANGED
D 608	DIODE	MA165	RVD1SS133TA	[M]	CHANGED
D 630	DIODE	MA4051MTA	MTZJ5R1BTA	[M]	CHANGED
D 631	DIODE	MA4051MTA	MTZJ5R1BTA	[M]	CHANGED
D 801	DIODE	MA165	RVD1SS133TA	[M]	CHANGED
D 802	DIODE	MA165	RVD1SS133TA	[M]	CHANGED
CONNECTOR					
CN 531	CONNECTOR(3P)	SJT30344-H	RJS3T6ZA	[M]	CHANGED

Ref. No.	Description	Change of Parts Number			Remarks
		SL-MC50 (P/PC) (Original)	➔	SL-MC70 (P/PC)	
FLAT CABLE					
FC 11	3 PIN WIRE KIT	REZ0898	REZ0899	[M]	CHANGED
FC 12	6 PIN WIRE KIT	REZ0899	REZ0898	[M]	CHANGED
SWITCH					
S 636	TACT SWITCH	—	EVQ21405R	[M]	ADDED
VARIABLE RESISTOR					
VR 501	VR, CD SENSOR	—	EVMLGGA00B14	[M]	ADDED
PACKING MATERIAL					
P 1	PACKING CASE	RPG2723	RPG4001	[M]	CHANGED
P 3	PAD	RPQ0164	—		DELETED
P 4	MIRAMAT BAG	SPP730	RPFX0012	[M]	CHANGED
ACCESSORIES					
A 1	INSTRUCTION MANUAL (REMOTE CTRL)	—	RQT3921-P	[M]	ADDED
A 1	INSTRUCTION MANUAL	RFKSLMC50P-K	RQT4488-P	[M]	CHANGED (P)
A 1	INSTRUCTION MANUAL	RFKSLMC50PCK	RQT4488-P	[M]	CHANGED (PC)
A 1	INSTRUCTION MANUAL	—	RQT3922-C	[M]	ADDED (PC)
A 1	INSTRUCTION MANUAL	—	RQT4587-C	[M]	ADDED (PC)
A 2	WARRANTY CARD	RQA0114	—	[M]	DELETED (P)
A 2	WARRANTY CARD	SQX7183	—	[M]	DELETED (PC)
A 3	SERVICENTER LIST	RQCB0391	—	[M]	DELETED (P)
A 3	SERVICENTER LIST	SQX9131	—	[M]	DELETED (PC)
A 4	REMOTE CONTROL	RAK-SL413WH	EUR643808	[M]	CHANGED
A 4-1	BATTERY COVER	RKK0080-K	UR64EC1638	[M]	CHANGED
A 5	NOTEBOOK-LIKE BINDER	RFA0622-K1	—		DELETED
A 6	ADHESIVE NUMBER	RQLA0321	—		DELETED
A 8	STEREO CONNECTOR CABLE	SJP2249-3	RJL2P004B08	[M]	CHANGED
GREASE OR JIG/TOOL					
SA 1	RFKXPG671	MOLYCOAT GREASE	—		DELETED
SA 2	SZZP1101C	ALLEN WRENCH(M2.0)	—		DELETED
SA 3	RFKZ0062	EXTENDED FFC	—		DELETED

■ Measurement and Adjustments

•CD LOADING MECHANISM SECTION

•DISC SENSOR ADJUSTMENT

1. Set the unit to "CD TEST MODE".
2. Connect the DC electronic voltmeter across **TP501** (+) and **TP502** (–) on the MOTOR P.C.B.(Pg 14.)
3. Adjust VR501 so that the DC electronic voltmeter reads **2.8±0.1V**
4. Check the play operation after adjustment.

■ Replacement Parts List For New Servo P.C.B.(REPX0144C)

Notes: • Important safety notice :

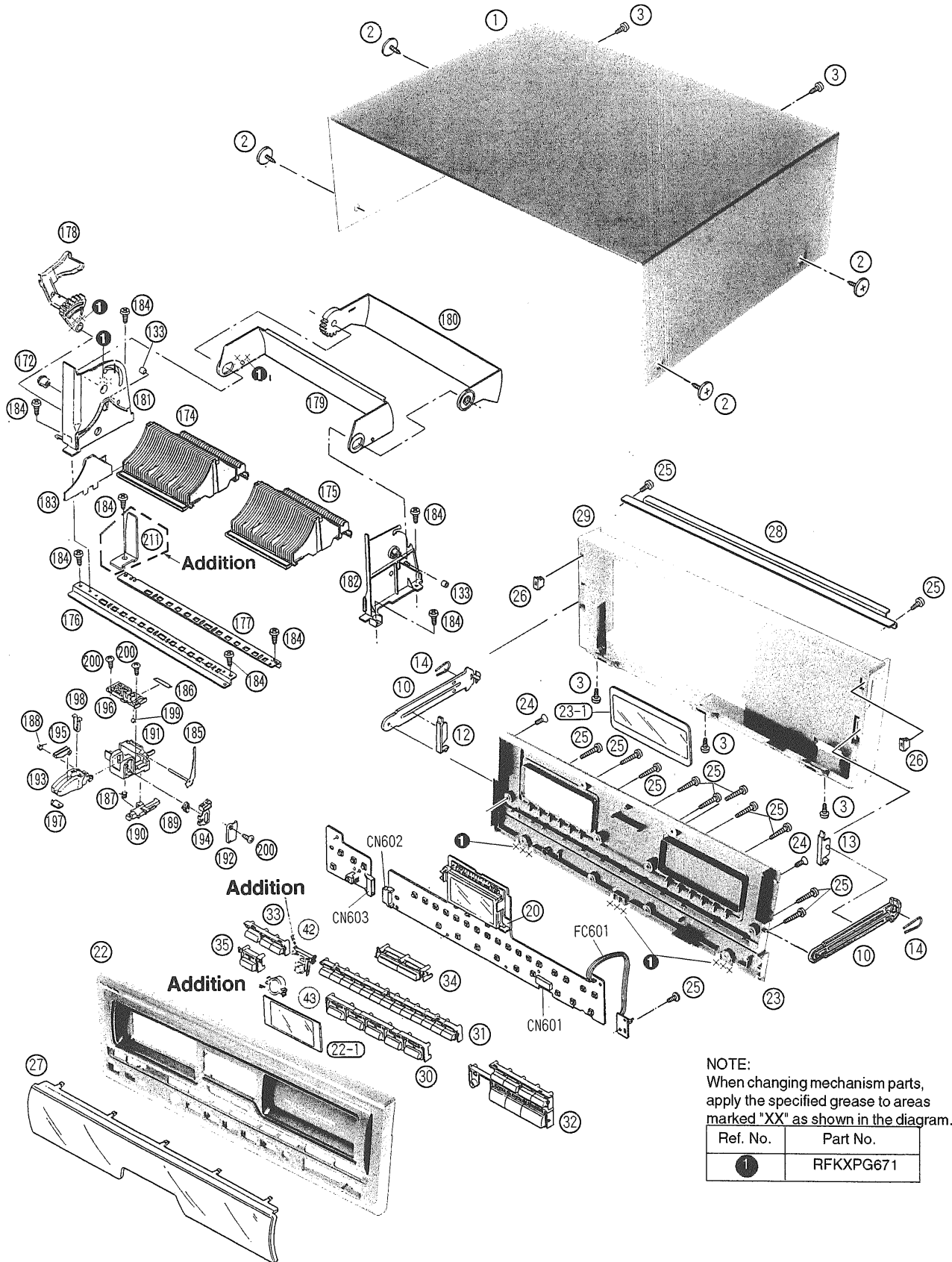
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- [M] indicates parts that are supplied by MESA.

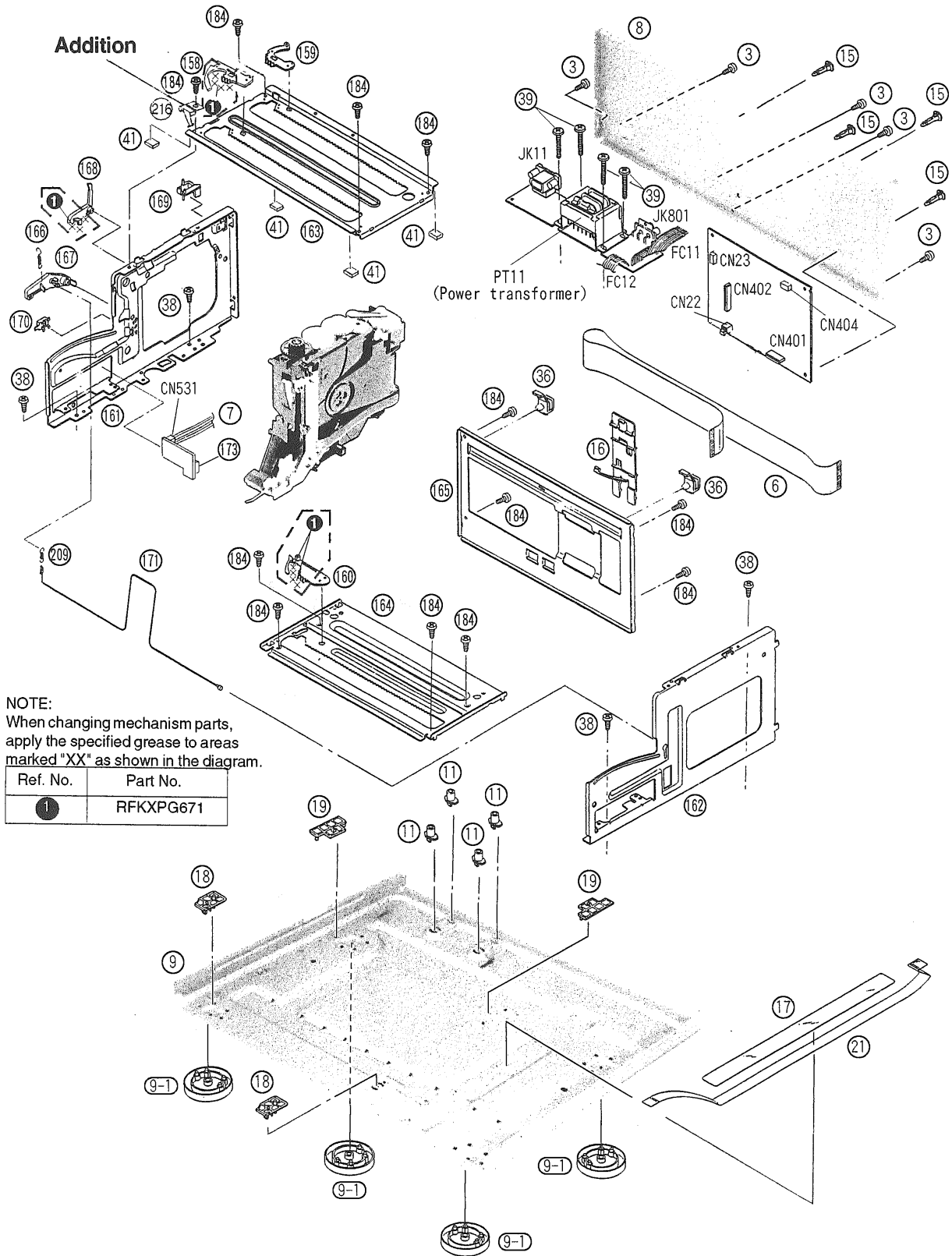
Ref No.	Part No.	Part Name & Description	Remarks	Ref No.	Part No.	Part Name & Description	Remarks	Ref No.	Part No.	Part Name & Description	Remarks
		INTEGRATED CIRCUITS									
IC701	AN8837SBE1	IC, HEAD AMP	[M]	R721	ERJ6GEYJ101A	100 1/10W	[M]	C723	ECEA1AKA221I	220 10V	[M]
IC702	MN662741RPA	IC, DIGITAL LSI	[M]	R722	ERJ6GEYJ563A	56K 1/10W	[M]	C724	ECUZ1E104MBN	0.1 25V	[M]
IC703	AN8780NSBE2	IC	[M]	R723	ERJ6GEYJ182A	1.8K 1/10W	[M]	C730	ECUZ1E104ZFN	0.1 25V	[M]
				R724	ERJ6GEYJ333A	33K 1/10W	[M]	C731	ECEA0JKA221I	220 6.3V	[M]
				R725	ERJ6GEYJ122A	1.2K 1/10W	[M]	C732	ECEA0JKA221I	220 6.3V	[M]
		TRANSISTORS		R726	ERJ6GEYJ473A	47K 1/10W	[M]	C733	ECUZ1E104MBN	0.1 25V	[M]
				R727	ERJ6GEYJ682A	6.8K 1/10W	[M]	C734	ECEA1AKA221I	220 10V	[M]
				R728	ERJ6GEYJ682A	6.8K 1/10W	[M]	C735	ECUZ1E104ZFN	0.1 25V	[M]
Q701	2SA1037AKSTX	TRANSISTOR	[M]	R729	ERJ6GEYJ562A	5.6K 1/10W	[M]	C736	ECUZ1E104ZFN	0.1 25V	[M]
Q702	DTC114YKA146	TRANSISTOR	[M]	R731	ERJ6GEYJ822A	8.2K 1/10W	[M]	C737	ECUZ1E104ZFN	0.1 25V	[M]
				R735	ERJ6GEYJ101A	100 1/10W	[M]	C738	ECUZ1E104MBN	0.1 25V	[M]
		SWITCHES		R736	ERJ6GEYJ101A	100 1/10W	[M]	C739	ECUZ1H102KBN	1000P 50V	[M]
				R738	ERJ6GEYJ223A	22K 1/10W	[M]	C742	ECUZ1E273KBN	0.027 25V	[M]
S701	RSH1A043-U	SW, RESET	[M]	R744	ERJ6GEYJ104A	100K 1/10W	[M]	C743	ECUZ1E104ZFN	0.1 25V	[M]
				R745	ERJ6GEYJ155A	1.5M 1/10W	[M]	C744	ECUZ1E123KBN	0.012 25V	[M]
		CONNECTORS		R748	ERJ6GEYJ182A	1.8K 1/10W	[M]	C745	ECUZ1H102KBN	1000P 50V	[M]
				R749	ERJ6GEYJ682A	6.8K 1/10W	[M]	C747	ECUV1H221KBN	220P 50V	[M]
CN701	RJS2A6016	16P FFC CONNECTOR	[M]	R752	ERJ8GEYJ220A	22 1/8W	[M]	C749	ECUZ1H222KBN	2200P 50V	[M]
CN702	RJS1A6723-1Q	23P FFC CONNCTOR	[M]	R753	ERJ6GEYJ102A	1K 1/10W	[M]	C750	ECUZ1E104MBN	0.1 25V	[M]
								C751	ECUZ1E104MBN	0.1 25V	[M]
		OSCILLATORS				CAPACITORS		C753	ECUZ1H471KBN	470P 50V	[M]
								C755	ECUZ1H102KBN	1000P 50V	[M]
X701	RSXZ16M9M01T	CERAMIC OSC	[M]	C701	ECEA0JKA330I	33 6.3V	[M]	C756	ECUZ1H102KBN	1000P 50V	[M]
				C702	ECUZ1E104MBN	0.1 25V	[M]	C757	ECUZ1H102KBN	1000P 50V	[M]
		RESISTORS		C703	ECEA0JKA101I	100 6.3V	[M]	C762	ECUZ1H471KBN	470P 50V	[M]
				C704	ECUZ1E104MBN	0.1 25V	[M]				
R701	ERJ6GEYJ4R7A	4.7 1/10W	[M]	C706	ECUZ1H272KBN	2700P 50V	[M]			TEST JUMPERS	
R702	ERJ6GEYJ822A	8.2K 1/10W	[M]	C707	ECUZ1E273KBN	0.027 25V	[M]				
R703	ERJ6GEYJ823A	82K 1/10W	[M]	C708	ECUZ1H392KBN	3900P 50V	[M]	TJ701	EYF8CU	TEST JUMPER	[M]
R704	ERJ6GEYJ102A	1K 1/10W	[M]	C709	ECUZ1E563KBN	0.056 25V	[M]				
R705	ERJ6GEYJ124A	120K 1/10W	[M]	C710	ECUV1H151KCN	150P 50V	[M]				
R706	ERJ6GEYJ102A	1K 1/10W	[M]	C711	ECUZ1E104ZFN	0.1 25V	[M]				
R707	ERJ6GEYJ474A	470K 1/10W	[M]	C712	ECUZ1E104ZFN	0.1 25V	[M]				
R708	ERJ6GEYJ154A	150K 1/10W	[M]	C713	ECUZ1E104MBN	0.1 25V	[M]				
R709	ERJ6GEYJ473A	47K 1/10W	[M]	C714	ECEA0JKA101I	100 6.3V	[M]				
R710	ERJ6GEYJ103A	10K 1/10W	[M]	C715	ECUZ1H182KBN	1800P 50V	[M]				
R711	ERJ6GEYJ154A	150K 1/10W	[M]	C716	ECUZ1H821KBN	820P 50V	[M]				
R712	ERJ6GEYJ221A	220 1/10W	[M]	C717	ECUZ1E104ZFN	0.1 25V	[M]				
R715	ERJ6GEYJ122A	1.2K 1/10W	[M]	C718	ECUZ1C224KBN	0.22 16V	[M]				
R717	ERJ6GEYJ101A	100 1/10W	[M]	C721	ECUZ1H150JCN	15P 50V	[M]				
R718	ERJ6GEYJ101A	100 1/10W	[M]	C722	ECUZ1H150JCN	15P 50V	[M]				

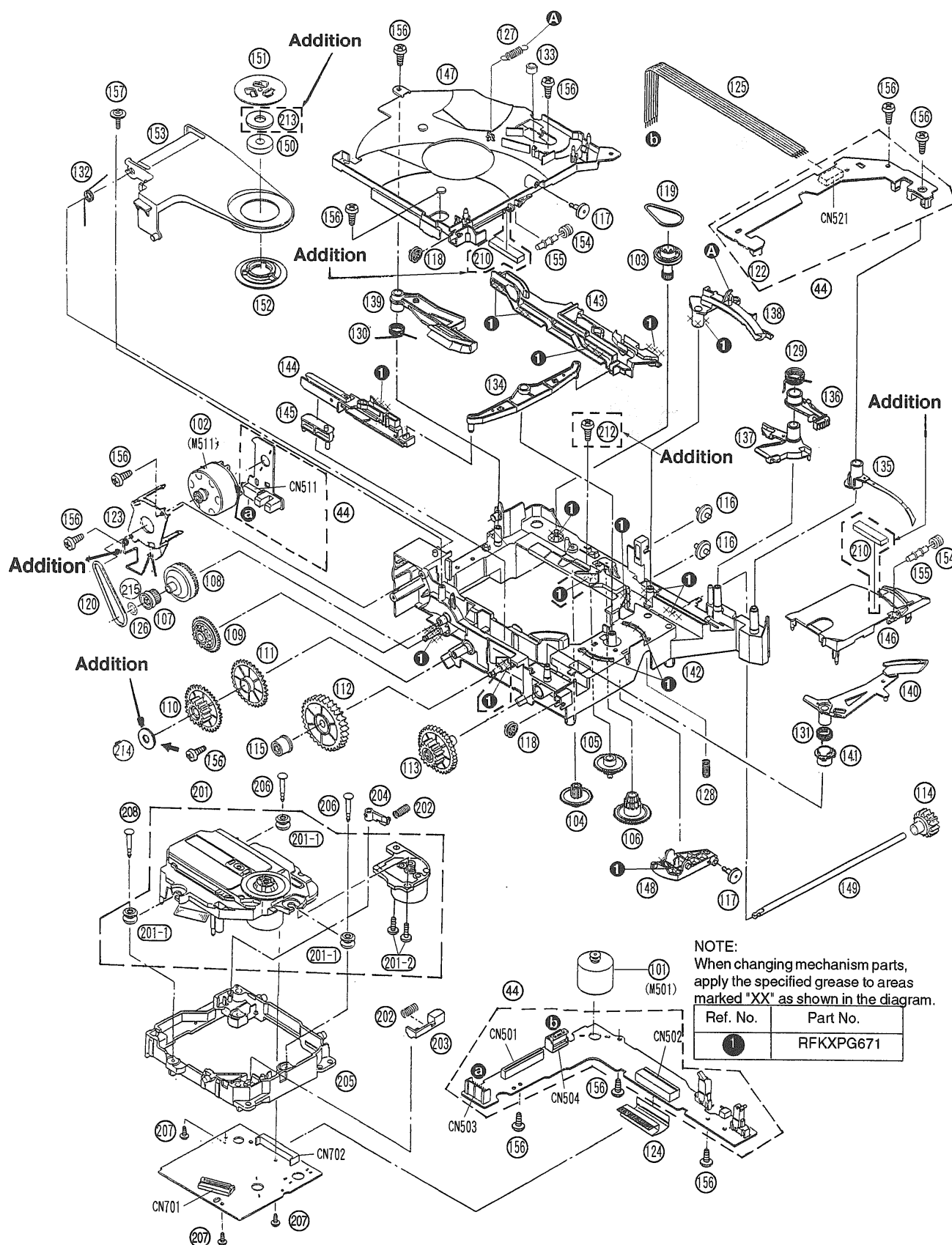
■ Cabinet and Loading Mechanism Parts Location



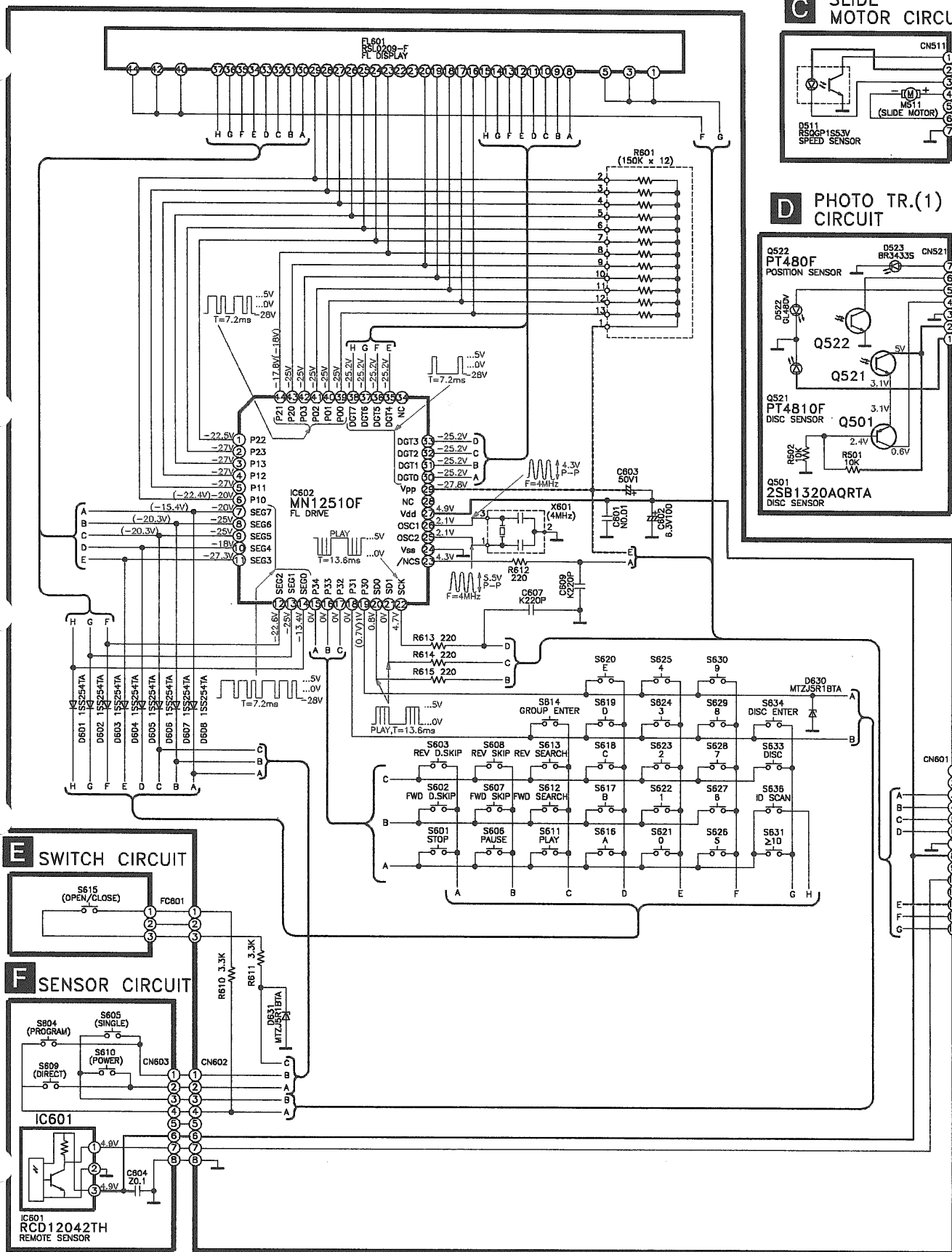
NOTE:
When changing mechanism parts,
apply the specified grease to areas
marked "XX" as shown in the diagram.

Ref. No.	Part No.
1	RFKXPG671

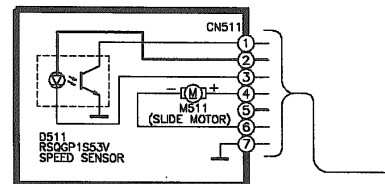




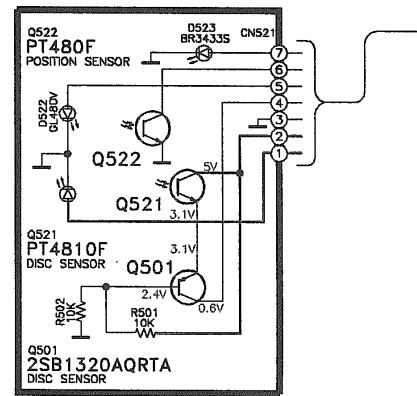
B FRONT PANEL CIRCUIT



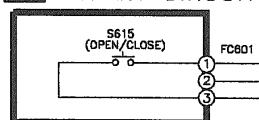
C SLIDE MOTOR CIRCUIT



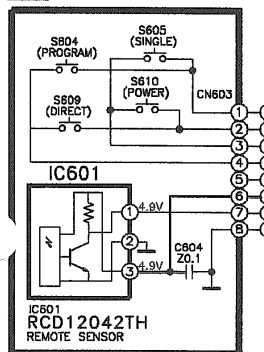
D PHOTO TR.(1) CIRCUIT

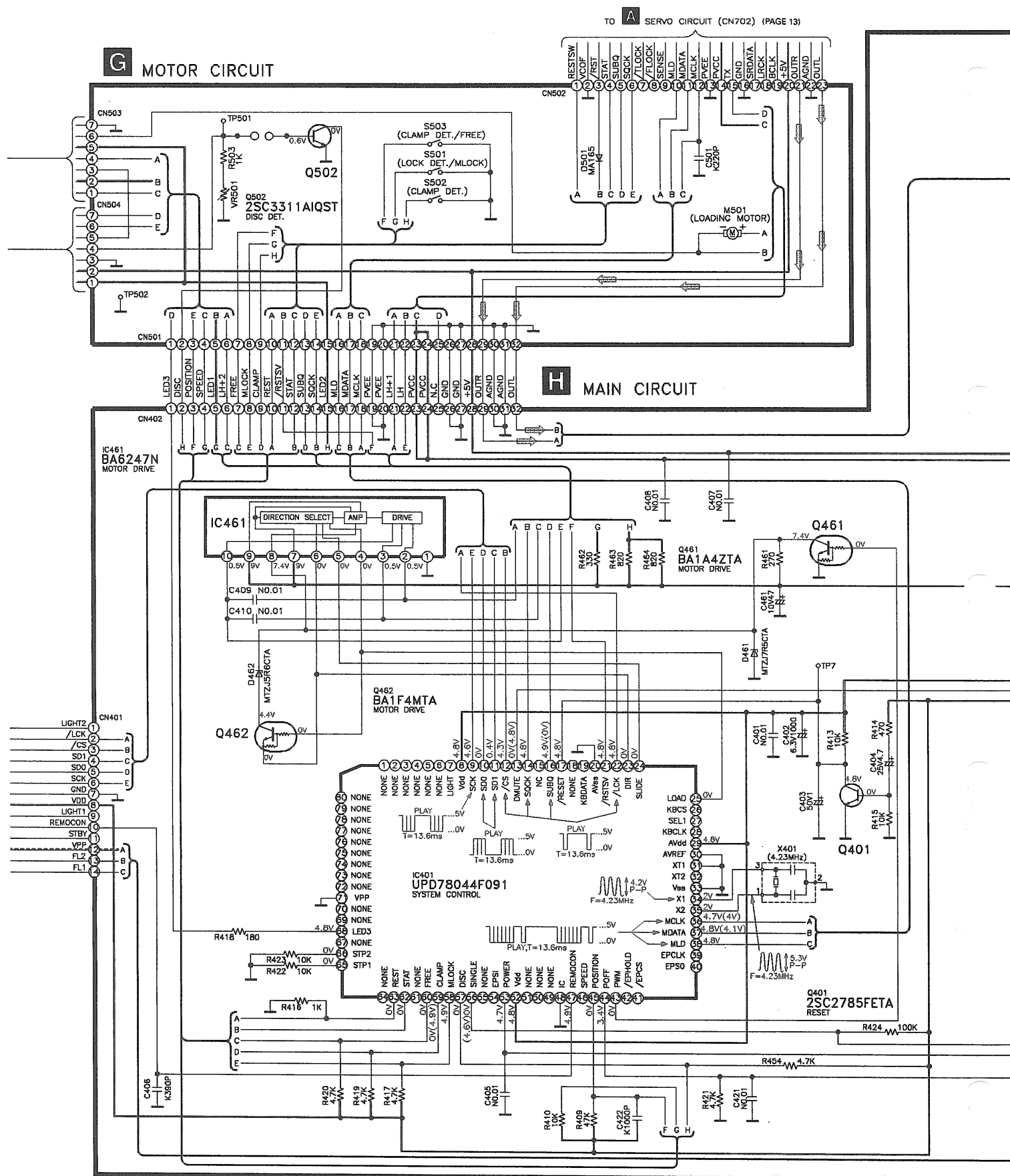


E SWITCH CIRCUIT

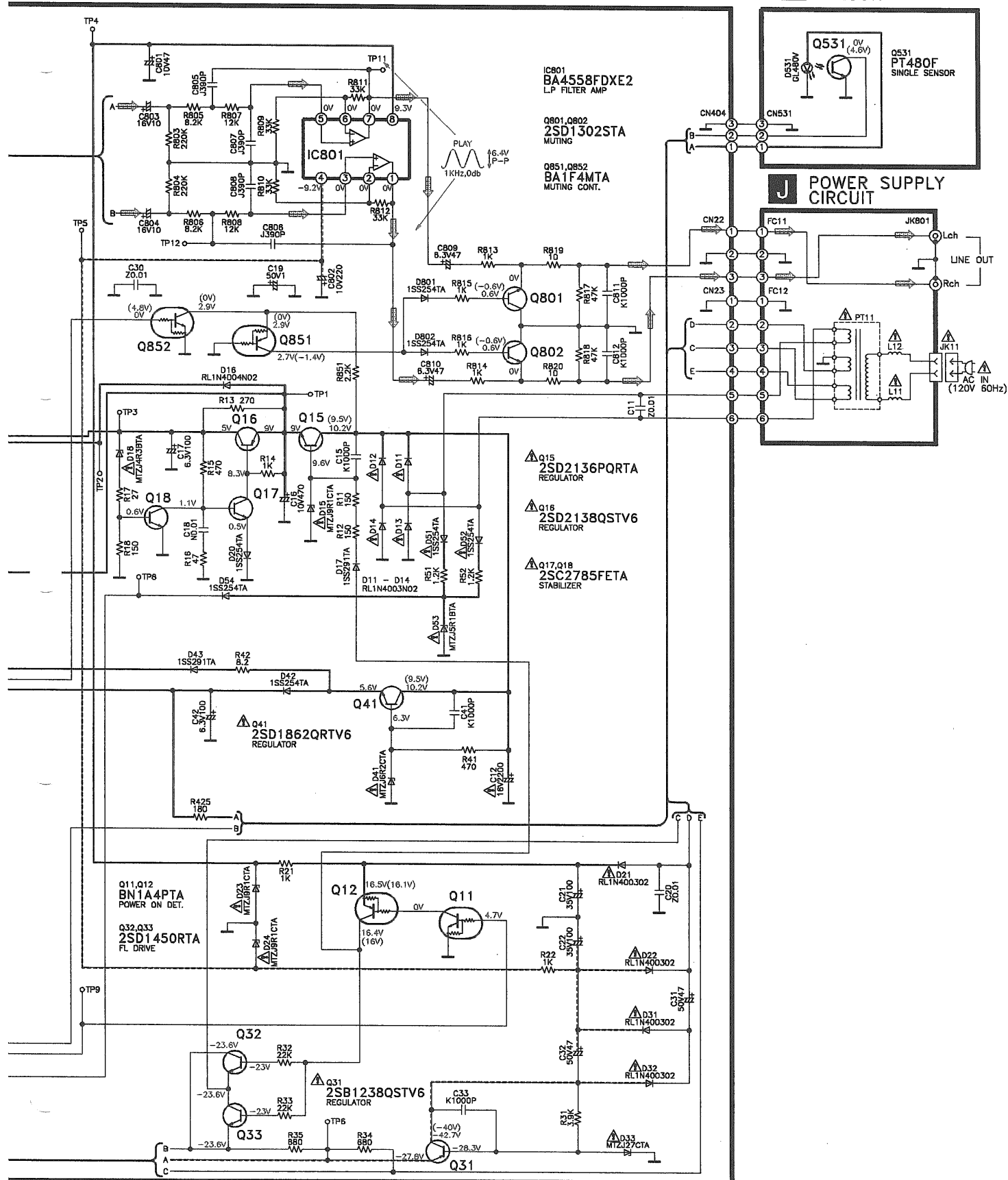


F SENSOR CIRCUIT



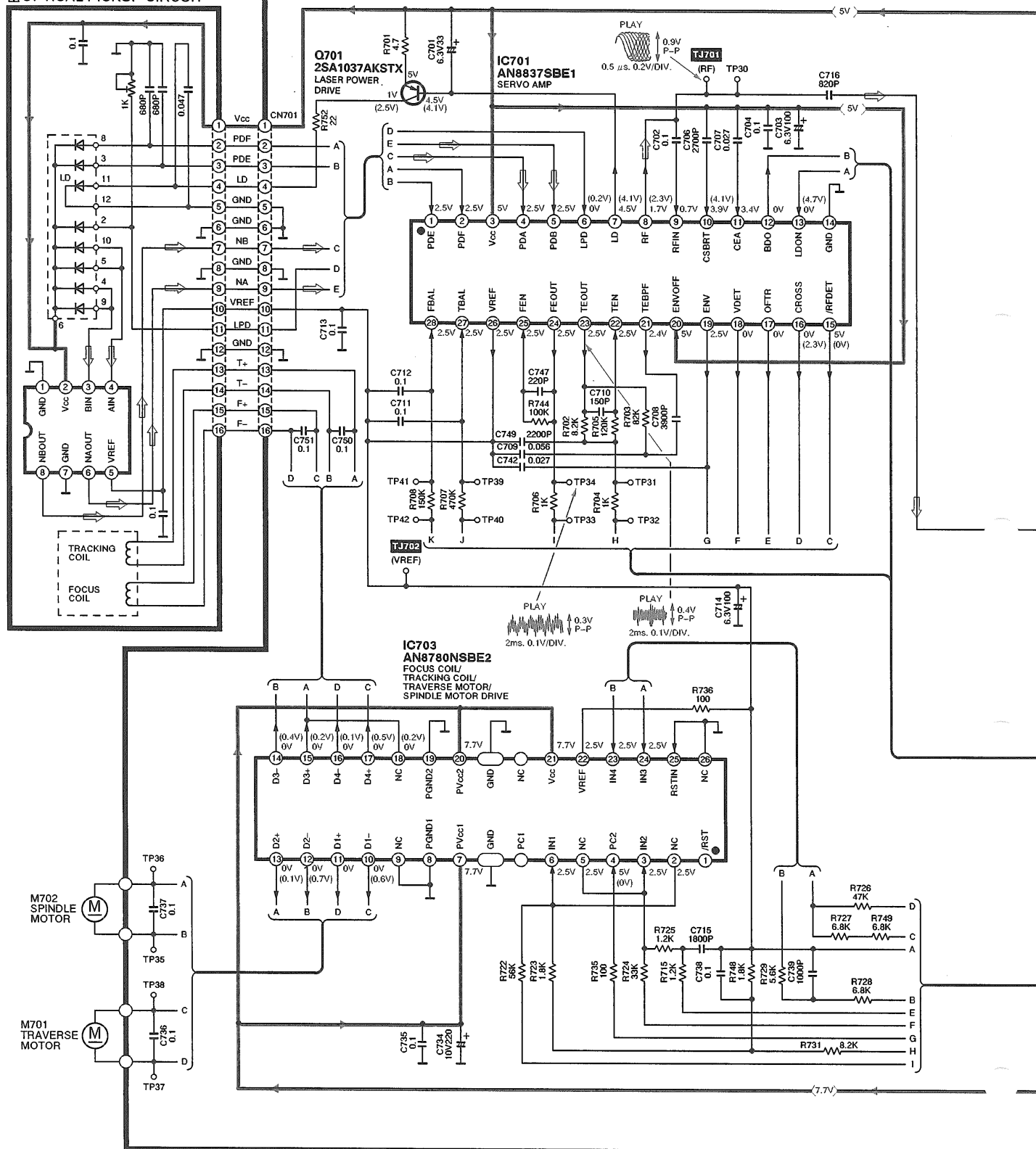


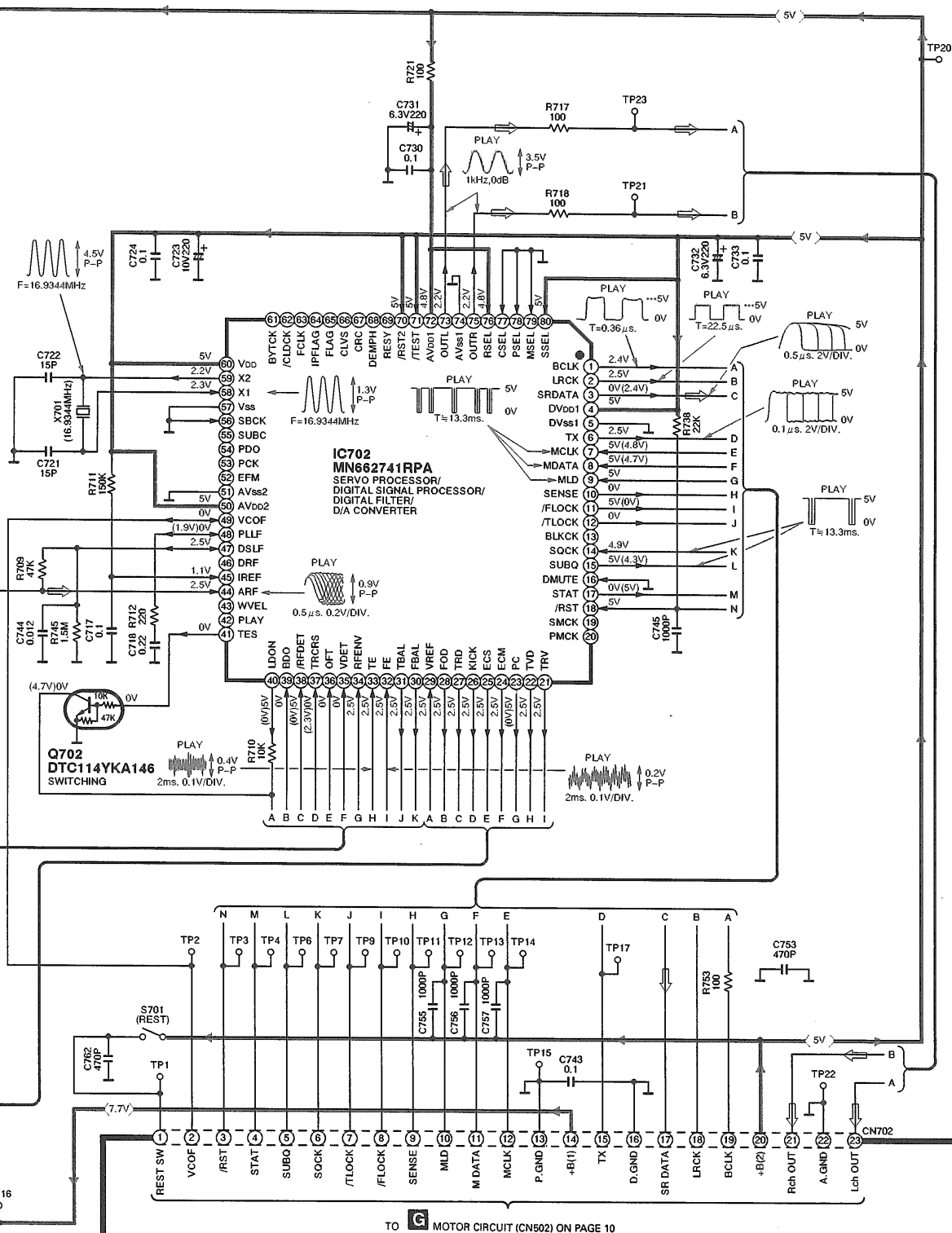
I PHOTO TR.(2)
CIRCUIT



A CD SERVO CIRCUIT

Δ OPTICAL PICKUP CIRCUIT

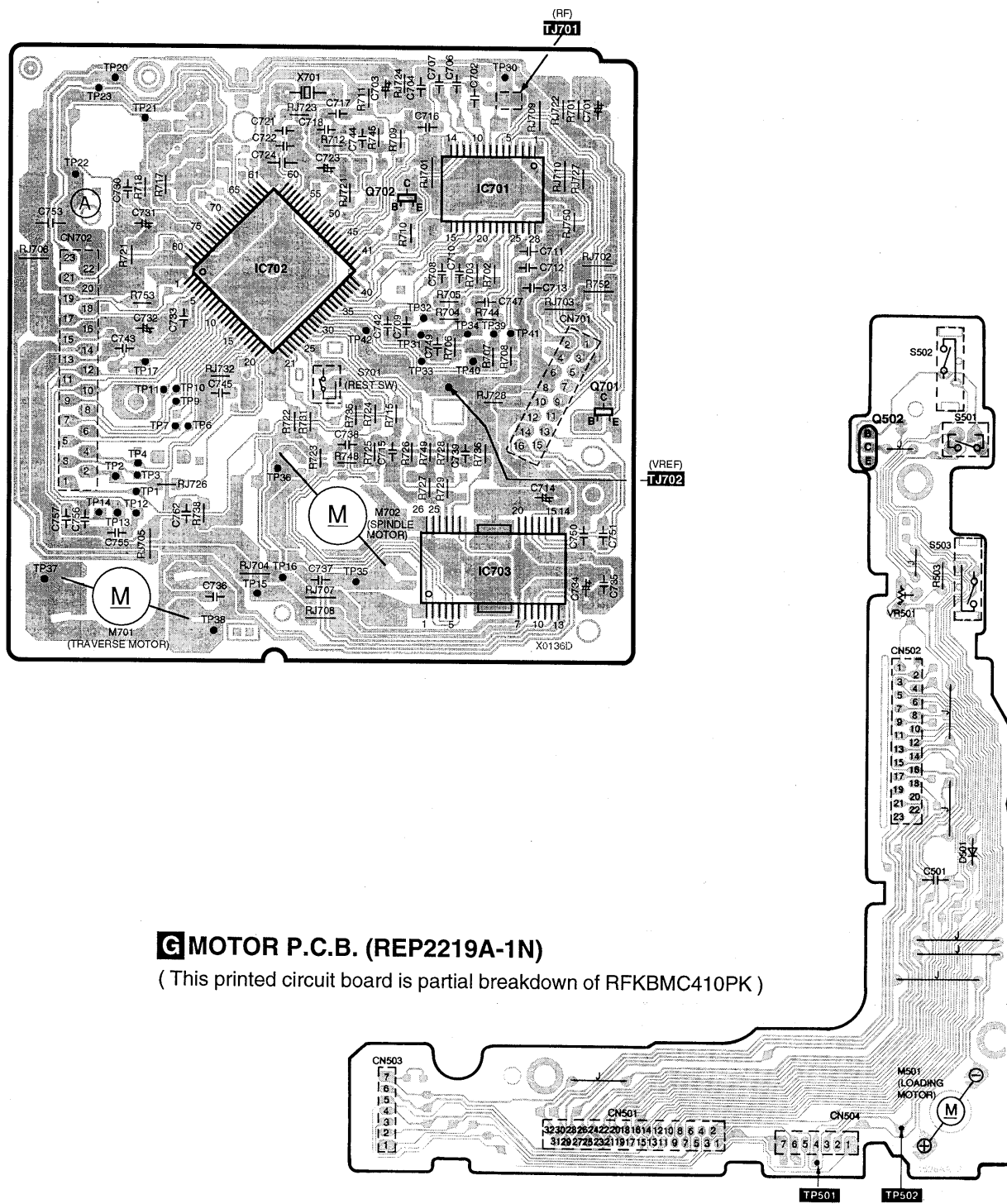




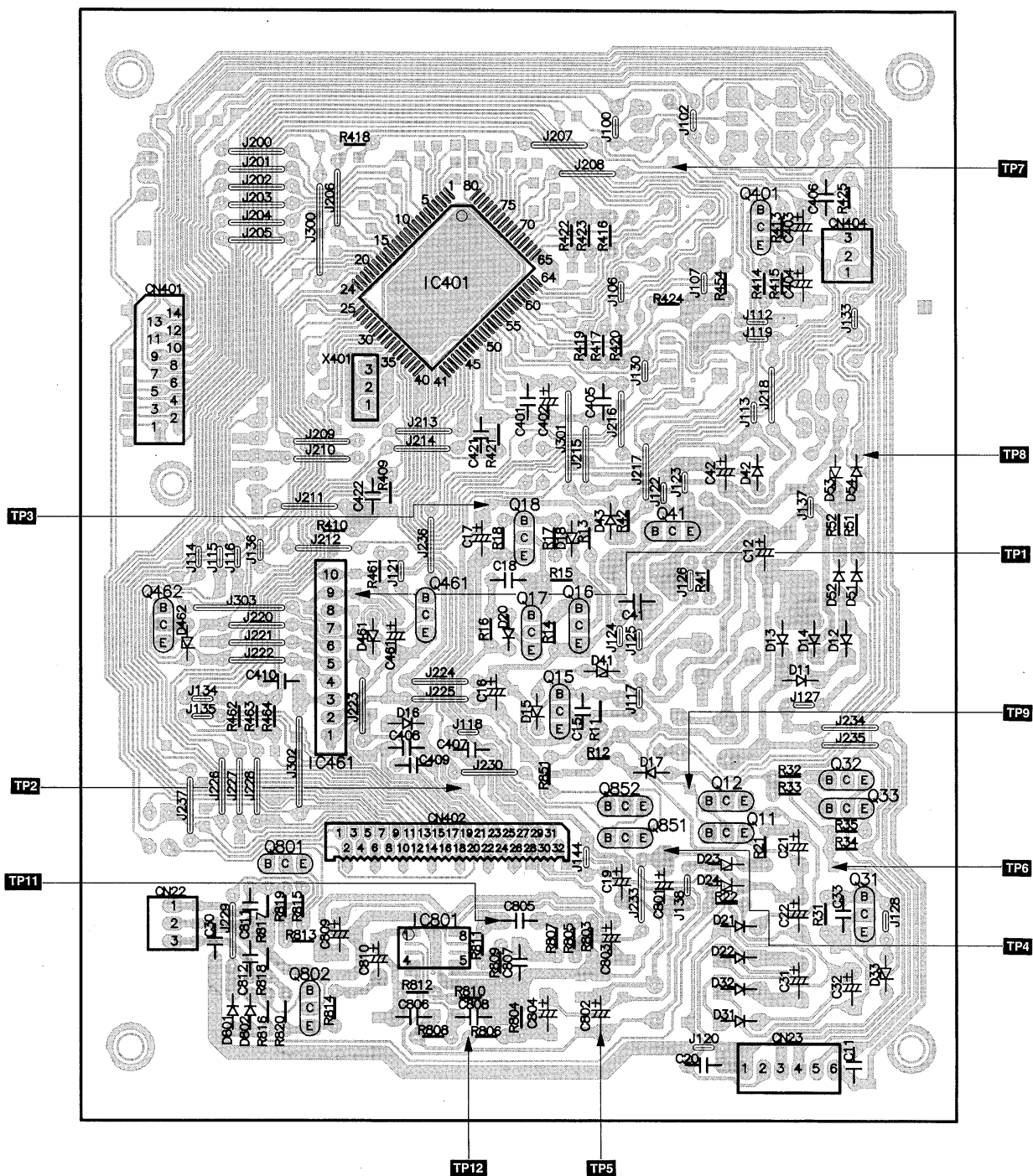
■ Printed Circuit Board

(This schematic diagram may be modified at any time with the development of new technology)

A SERVO P.C.B. (REPX0144C)

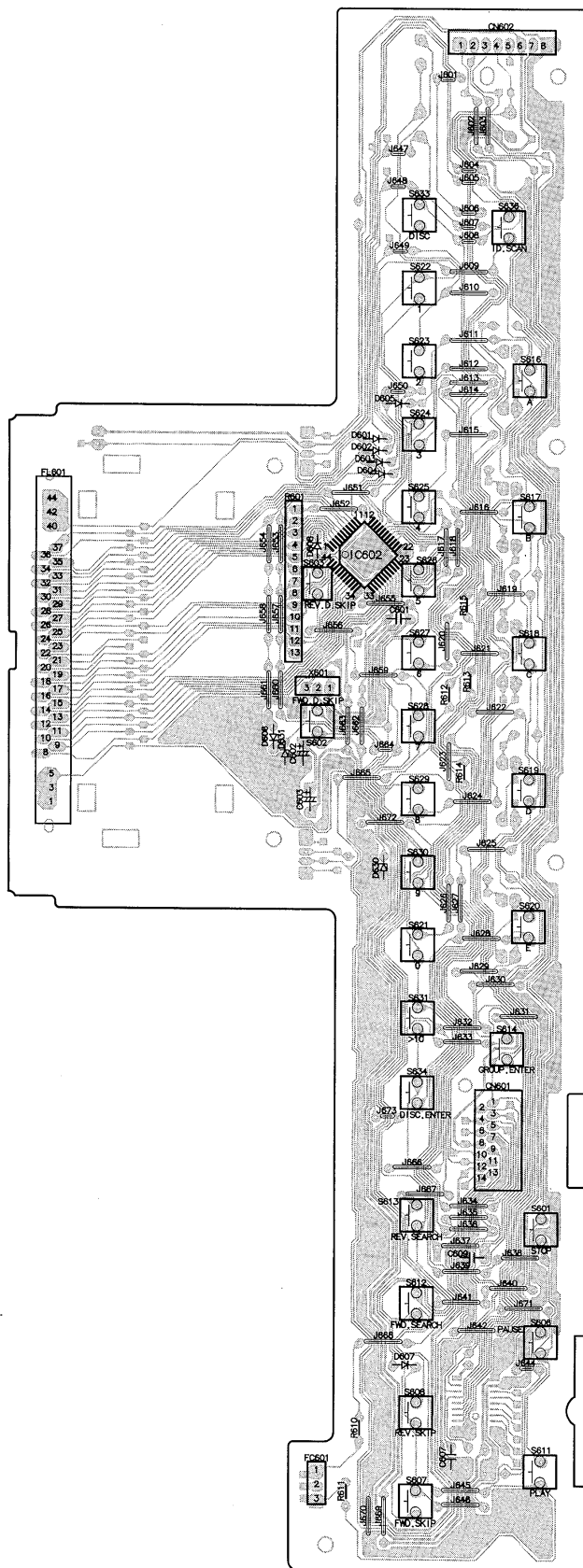


H MAIN P.C.B. (REP2216A-M)



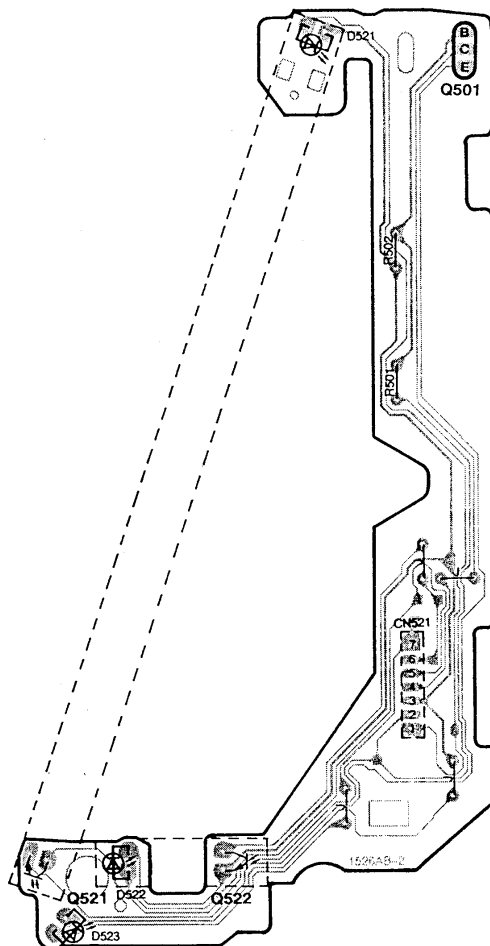
**For Sensor P.C.B. and Switch P.C.B.
REP2217A-S...SL-MC50(P/PC) changed to REP2217G-S...SL-MC70(P/PC)**

B FRONT PANEL P.C.B.(REP2217G-S)



D PHOTO TR.(1) P.C.B.(REP2219A-2N)

(This printed circuit board is partial breakdown of
RFKBMC410PK)



Service Manual

COMPACT
disc
DIGITAL AUDIO

DIGITAL

MASH
multi-stage noise shaping

Compact Disc Changer

SL-MC50

Colour

(K)...Black Type



Area

Suffix for Model No.	Area	Colour
(P)	U.S.A.	(K)
(PC)	Canada.	

※ MASH is a trademark of NTT.

RAE0150Z MECHANISM SERIES

SPECIFICATIONS

AUDIO

No. of channels	2 (left and right, stereo)
Frequency response	2~20,000 Hz, ± 1 dB
Output voltage	2 V (at 0 dB)
Dynamic range	92 dB
S/N	100 dB
Total harmonic distortion	0.007% (1 kHz, 0 dB)
Wow and flutter	Below measurable limit
DA converter	* MASH (1 bit)
Output impedance	Approx. 1 k Ω
Load impedance	More than 10 k Ω

PICKUP

Wavelength	780 nm
------------	--------

GENERAL

Power consumption	11 W
Power supply	AC 120 V, 60 Hz
Dimensions (W×H×D)	430×170×387 mm (16-15/16"×6-11/16"×15-1/4")
Weight	6.3 kg (13.9 lb.)

Note:

Specifications are subject to change without notice.
Weight and dimensions are approximate.

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⚠ WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death.

■ PRECAUTION OF LASER DIODE

CAUTION: This unit utilizes a class 1 laser. Invisible laser radiation is emitted from the optical pickup lens when the unit is turned on:

1. Do not look directly into the pickup lens.
2. Do not use optical instruments to look at the pickup lens.
3. Do not adjust the preset variable resistor on the optical pickup.
4. Do not disassemble the optical pickup unit.
5. If the optical pickup is replaced, use the manufactures specified replacement pickup only.
6. Use of control or adjustments or performance of procedures other than those specified herin may result in hazardous radiation exposure.

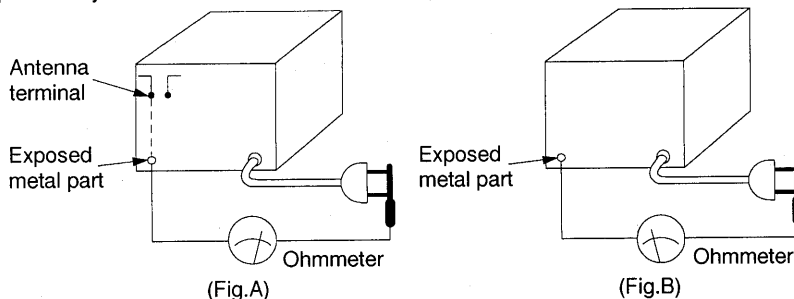
■ SAFETY PRECAUTION (This "safety precaution" is applied only in U.S.A.)

1. Before servicing, unplug the power cord to prevent an electric shock.
2. When replacing parts, use only manufacture's recommended components for safety.
3. Check the condition of the power cord. Replace if wear or damage is evident.
4. After servicing, be sure to restore the lead dress, insulation barriers, insulation papers, shields, etc.
5. Before returning the serviced equipment to the customer, be sure to make the following insulation resistance test to prevent the customer from being exposed to a shock hazard.

● INSULATION RESISTANCE TEST

1. Unplug the power cord and short the two prongs of the plug with a jumper wire.
2. Turn on the power switch.
3. Measure the resistance value with ohmmeter between the jumpered AC plug and each exposed metal cabinet part, such as screwheads antenna, control shafts, handle brackets, etc. Equipment with antenna terminals should read between $3M\Omega$ and $5.2 M\Omega$ to all exposed parts. (Fig. A) Equipment without antenna terminals should read approximately infinity to all exposed parts. (Fig. B)

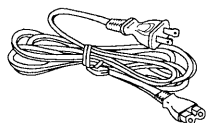
Note: Some exposed parts may be isolated from the chassis by design. These will read infinity.



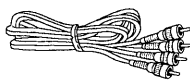
4. If the measurement is outside the specified limits, there is a possibility of a shock hazard. The equipment should be repaired and rechecked before it is returned to the customer.

■ ACCESSORIES

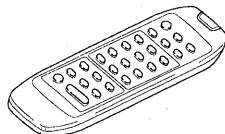
AC power supply cord 1 pc.
(SJA172)



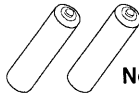
Stereo connection cable 1 pc.
(SJP2249-3)



Remote control transmitter 1 pc.
(RAK-SL413WH)



Batteries for remote control transmitter 2 pcs.
(UM-4,"AAA", R03)

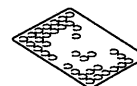


Binder set 1pc.

● Notebook-like binder 1pc.
[Liner notes organizer]
(RFA0622-K1)

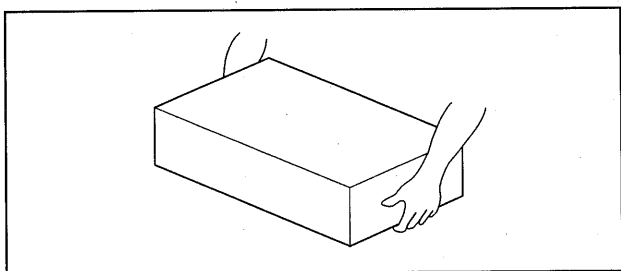


● Adhesive number 1pc.
(RQLA0321)



Note: These are available on sale route.

CAUTIONS CONCERNING THE MOVING OF THIS UNIT



CAUTION

Before moving the changer to another location, be sure to carry out the "Preparations for moving the unit" described below.

Failure to do so will expose the compact discs and the changer to the risk of severe damage.

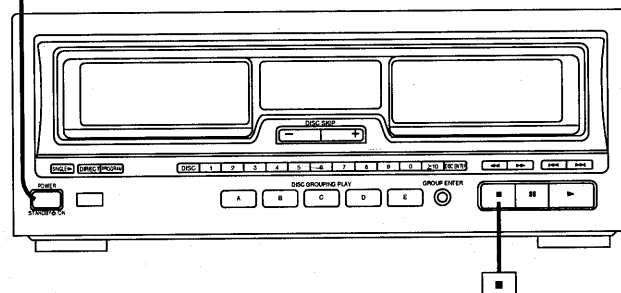
Preparations for moving the unit

All discs must be removed from the rack and the changer turned OFF.

CAUTION

Do not unplug your changer before turning OFF the power.

POWER



When getting service

Before bringing in your changer for service, be sure to remove all discs first.

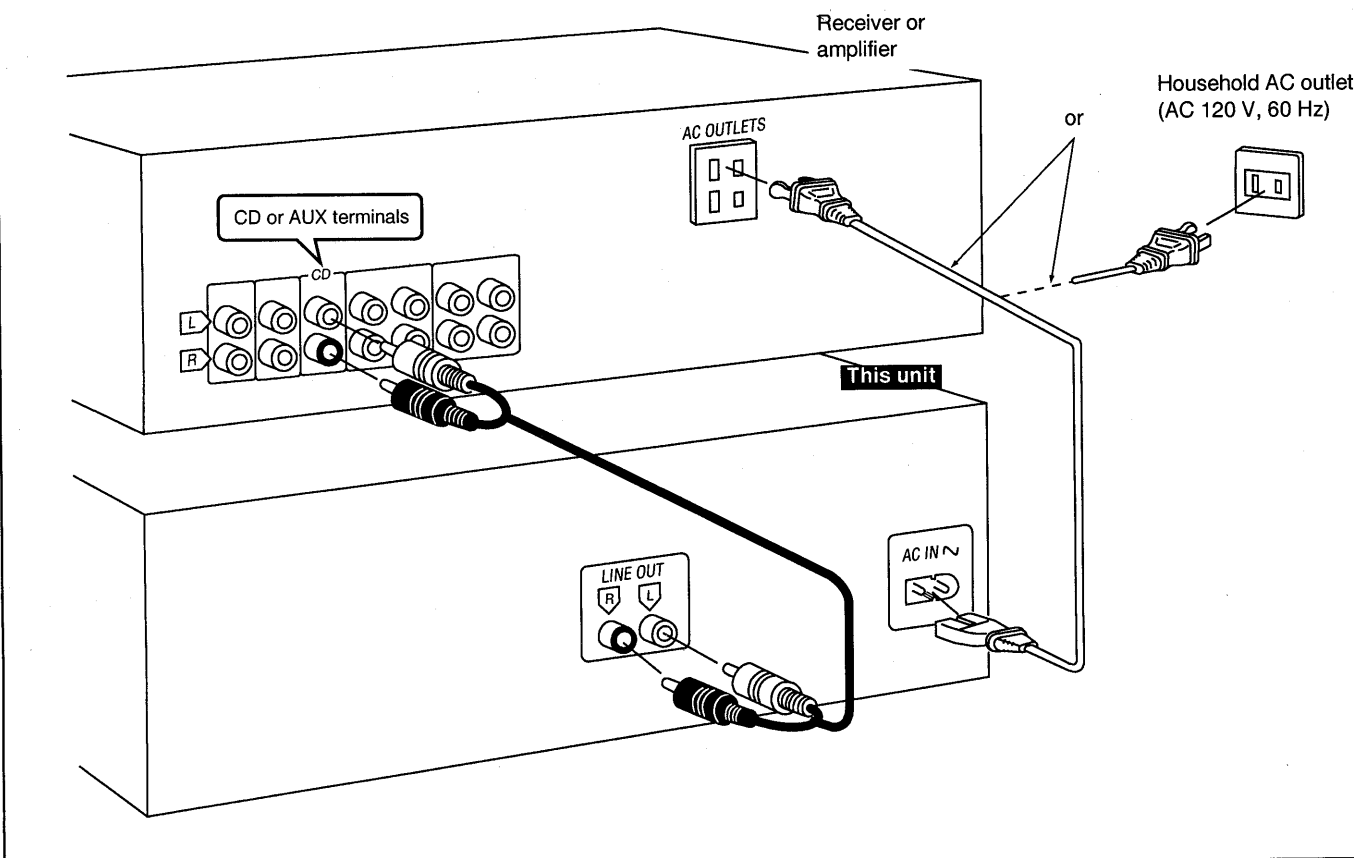
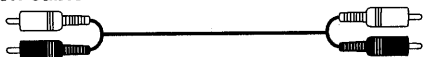
If the disc in play doesn't return to its slot when you press , hold the button down for about 4 seconds. The disc should return to the slot.

CONNECTIONS

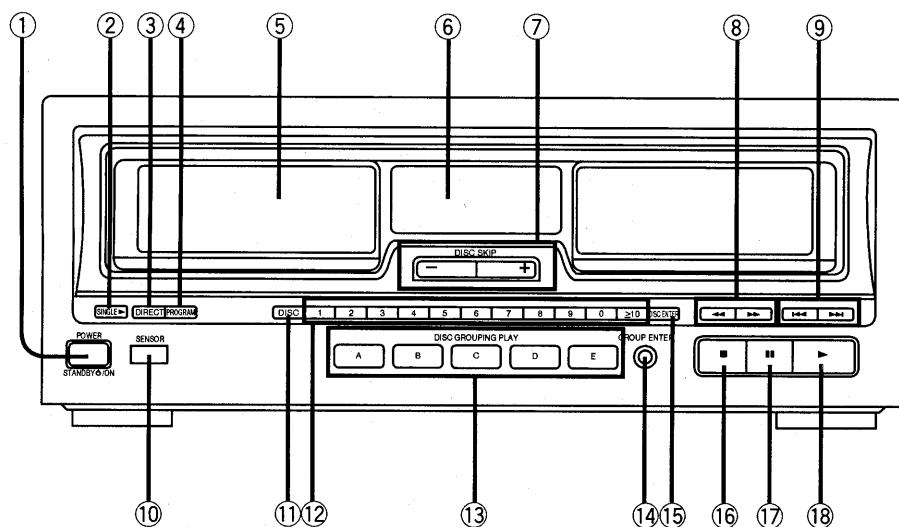
Before connecting the changer to your audio system, make sure that the power of the changer and all other system components is turned off.

Stereo connection cable

White (L)
Red (R)

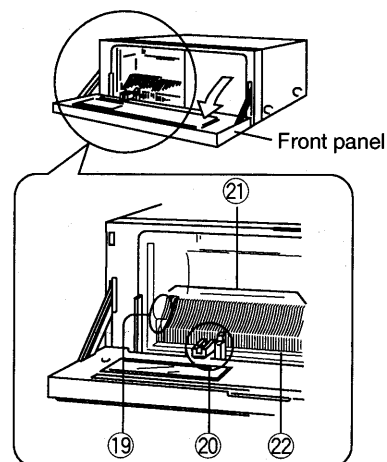


FRONT PANEL CONTROLS

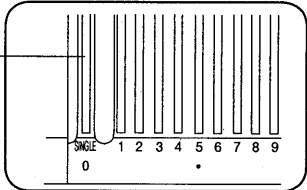


Note

For an explanation on how to open the front panel, see p. 5 "How to set discs".



No.	Name
①	Power "STANDBY /ON" switch (POWER, STANDBY /ON) Press to switch the unit from on to standby mode or vice versa. In standby mode, the unit is still consuming a small amount of power.
②	Single play button (SINGLE)
③	Direct programming button (DIRECT)
④	Programming button (PROGRAM)
⑤	Window
⑥	Display
⑦	Disc skip buttons (DISC SKIP -/+)
⑧	Search buttons (◀◀ , ▶▶)
⑨	Track skip buttons (◀◀ , ▶▶)
⑩	Remote control signal sensor
⑪	Disc selector button (DISC)
⑫	Numeric buttons (1-9, 0, ≥10)

No.	Name
⑬	Disc group buttons (DISC GROUPING PLAY, A, B, C, D, E)
⑭	Group enter button (GROUP ENTER)
⑮	Disc enter button (DISC ENTER)
⑯	Stop button (■)
⑰	Pause button ()
⑱	Play button (▶)
⑲	Disc slot for single play (SINGLE)
	
⑳	Loader carriage
㉑	Disc slots
㉒	Slot numbers

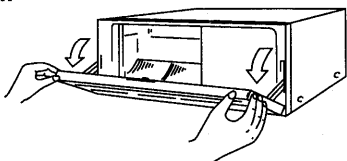
SETTING/ REMOVING DISCS

Special notes

- You can set discs in the rack and remove them too, while playing discs.
- Never set a disc in the slot of the disc being played.
- Sometimes the front panel cannot be opened while a disc is playing. It is a question of time. In such case, wait until you can open it.

How to set discs

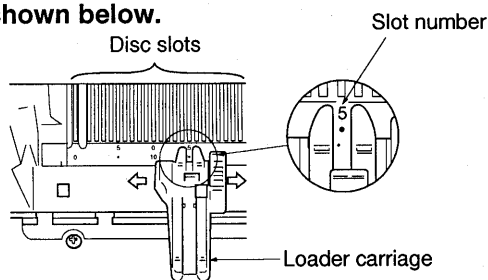
1. Pulling gently from both ends, open the front panel.



Note

Except when setting or removing discs, keep hands out of the changer while open. You could injure yourself if somehow entangled in the internal mechanism.

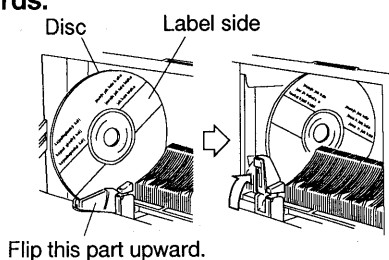
2. Slide the loader carriage to the slot you want. You can read the numbers between the prongs as shown below.



Note

Slot No. 0 (SINGLE) is reserved for single disc play (p. 9).

3. Set the disc on the loader and flip the loader upwards.



Caution

- Do not use 3" (8 cm) discs fitted with expander rings. Use the 3" (8 cm) discs as they are, to prevent damage to the slots from rings.
- Do not use cleaning discs, discs with stickers on the label side or warped discs. All of these could damage your changer.
- Do not put anything other than discs in the changer.
- Do not set a disc in the slot of the disc being played (slot flashes). The disc in play is returned to its slot when finished. If the two discs somehow jam the slot, one or both could be damaged. When this happens, the message "TAKE OUT" will appear on the display. Remove the disc that doesn't belong in the slot and press the stop button.

Note

- Set discs with the label facing to the right.
- Never load more than one disc in any given slot.

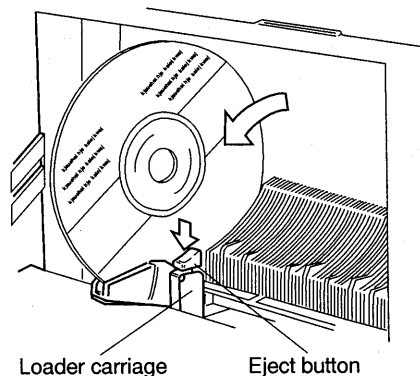
4. Close gently the front panel.

Note

If you leave the front panel open while a disc is in play, when the disc is over, the changer will stop.

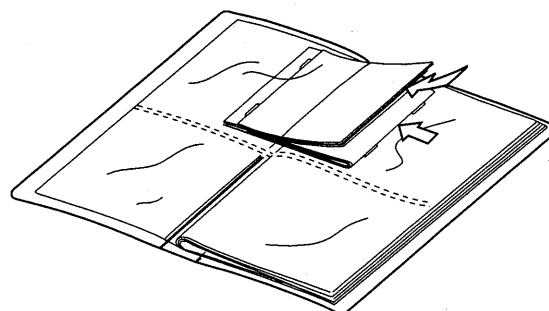
How to remove discs

1. Open the front panel.
2. Slide the loader carriage to the slot you want.
3. Press the eject button on the loader carriage.

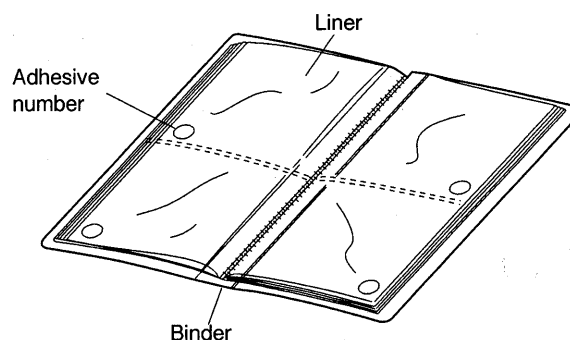


How to know what disc in what slot

Your changer comes with a notebook-like binder (liner notes organizer) in which you can keep your CD liners. There are also adhesive numbers for indicating slot numbers in the binder. This is a convenient way to keep track of what disc is in what slot.



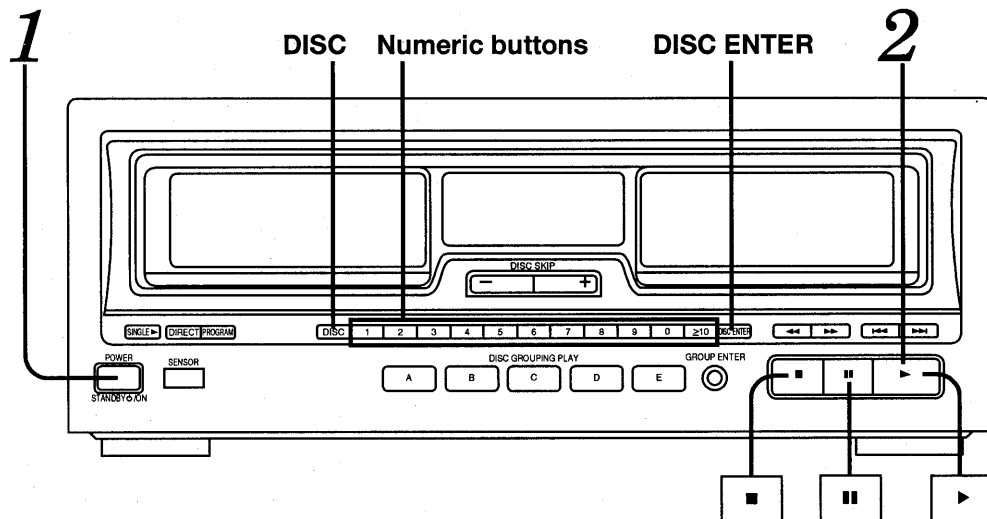
Put two liners back-to-back inside each pocket, as shown above.



■ BASIC OPERATIONS

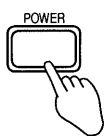
Sequential play

The changer plays all the tracks on all the discs in order and stops automatically when the last track on the last disc finishes playing.



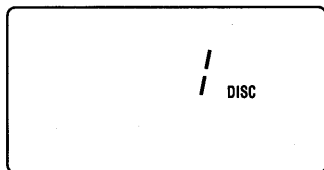
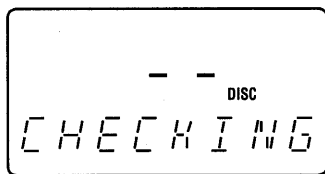
Before starting, load your discs (see p. 5).

1

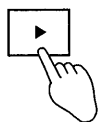


Press POWER.

The unit will switch on. Momentarily, the message "CHECKING DISCS" will appear on the display. When it goes out, the last disc played will be displayed.



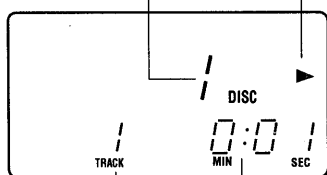
2



Press ►.

Play will begin.

Disc number in play Play indicator



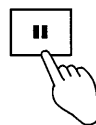
Track number in play

Elapsed play time

Note

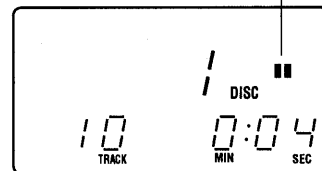
The disc number is the same as the slot number.

To temporarily stop play



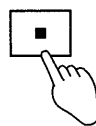
Press ■■.

Illuminates



Press ► to resume play.

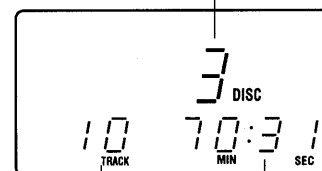
To stop play



Press ■.

The display will show the total number of tracks and the total playing time of the current disc.

Current disc



Total number of tracks

Total playing time

The total playing time displayed includes the silent sections between tracks. For this reason, it may be a few seconds longer than the playing time indicated on the disc.

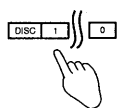
When you open the front panel, the total number of tracks and the total playing time go out.

Press ► to re-start play.

Note

It takes roughly 3 seconds from the time you press ■ until the disc is returned to the slot.

To directly access a specific disc



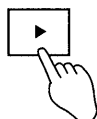
Select the disc you want with the numeric buttons.

To select a disc from 1 to 9

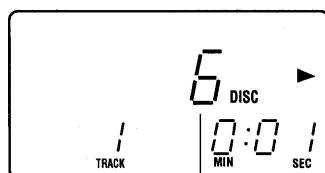
For example: "6"

DISC → 6

↓ (Press within 7 seconds.)



Press ►.



Disc number

The changer will start playing the selected disc from the first track.

To select a disc from 10 to 60

For example: "19"

DISC → 1 → 9

↓ (Press within 7 seconds.)

Press ►.

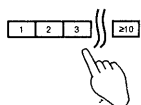
Note

When selecting discs, the ≥ 10 button does not respond to touch.

For your reference

- If you press DISC ENTER instead of ► to select a disc, the disc number will be displayed but play will not start automatically.
- When in the stop mode, if you select an empty slot, the message "NO DISC" will appear on the display.
- While a disc is playing, if you select an empty slot, the changer will automatically play the next disc available.
- If you select "0", the changer will switch to the single disc play mode (See the right side of this page.).

To directly access a specific track

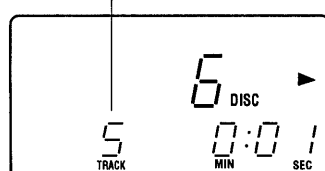


After selecting a disc, select a track with the numeric buttons.

Press the numeric button(s) to select the track.

Play will begin from the selected track.

Track number



To select a track between 1 and 9:

Press the corresponding numeric button.

To select a two-digit track number 10 or higher:

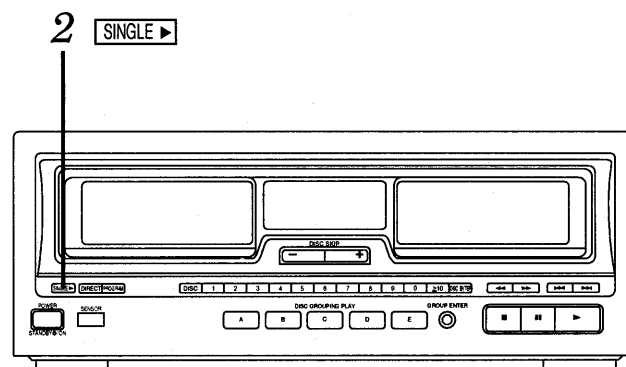
First press ≥ 10 , and then press the numbers for the two digits

For example; number 20:

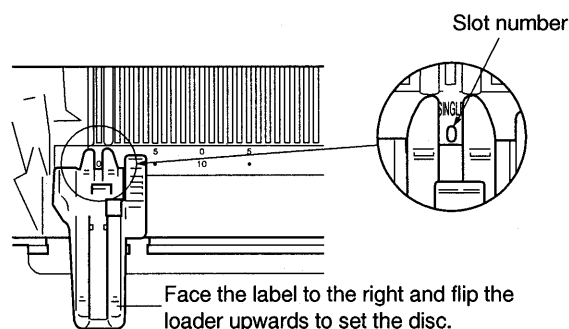
Press ≥ 10 , then 2, and then 0.

SINGLE DISC PLAY

Single disc play is for that special disc of yours, perhaps one you just bought. You see, the changer has a slot for one special disc which you can use even when the rack is full (max. 60 discs).

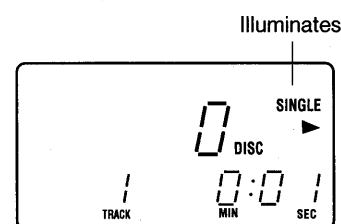


1 Open the front panel, and set the disc in the slot No. 0.



2 Close the front panel and press SINGLE ►.

The disc will start playing from the first track.



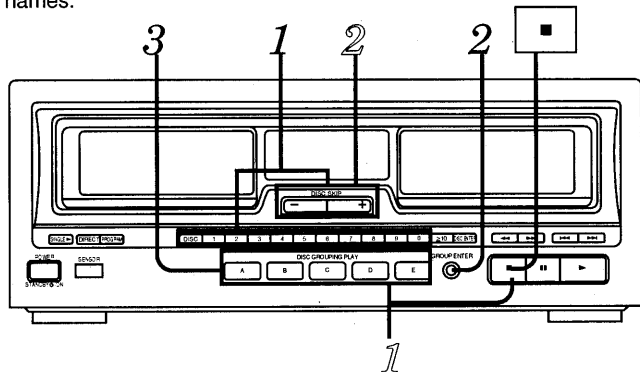
The changer plays all the tracks in order and stops automatically when the last track finishes playing.

To cancel single disc play mode

- Select another disc with the numeric buttons.
- Skip to another disc with DISK SKIP -/+ (See p. 14)
- Select a group. (See p. 8)

■ DISC GROUPING PLAY

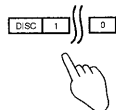
Sometimes, you want to block off your CDs into groups. For example, by the type of music, or your favorite CDs, etc. Well, this changer lets you make up to five groups, A through E. Basically, it's like dropping a disc into a box, then playing just discs from that box. What's more, you can name the groups with any of the preset names.



To make groups

- Any single group can hold up to 60 CDs.
- You can enter the same CD into as many of the 5 groups, A through E, as you like.
- You can assign any one of the preset names to a registered group (see step 2 on p. 9). We recommend that you name your groups by the type of discs you put in them.

1



(During sequential play or while it is on stop)

Select a disc.

- Using the numeric buttons

To select a disc from 1 to 9

For example: "6"

DISC → 6

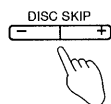
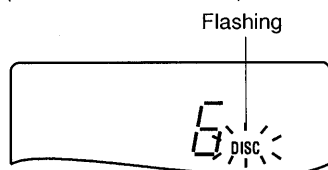
(Press within 7 seconds.)

To select discs from 10 to 60

For example: "19"

DISC → 1 → 9

(Press within 7 seconds.)



- Using DISC SKIP -/+

Press either DISC SKIP - or + until reaching the disc you want.

Note

You cannot select slot No. 0.

2

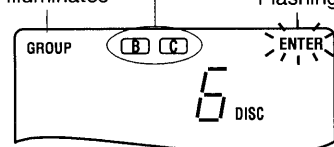
GROUP ENTER



Press GROUP ENTER.

If any groups have been registered already, their letters will light up.

Illuminates Flashing



(Perform step 3)

You have to select a group within 7 seconds from when the indication "ENTER" starts flashing on the display. Unless you do so, the changer will return to the way it was before you pressed GROUP ENTER.

3

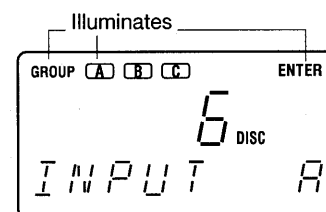
A B C D E



Press the DISC GROUPING PLAY button(s) you want. (This "INPUT" the disc in the group.)

For example: To input disc No. 6 in group A.

Press A.



To enter the same disc into different groups Repeat steps 2 and 3 selecting the specific groups.

4

Repeat steps 1, 2 and 3 until you have completed all items.

To check what discs are in what groups

1

A B C D E



(During sequential play or while it is on stop)

Press the DISC GROUPING PLAY button you want and then press ■.

2

DISC SKIP



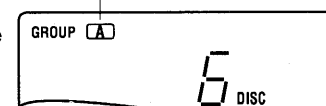
Press either DISC SKIP (- or +).

Every time you press DISC SKIP, the next disc number in order is displayed.

- : Numbers progress in reverse order.

+ : Numbers progress in regular order.

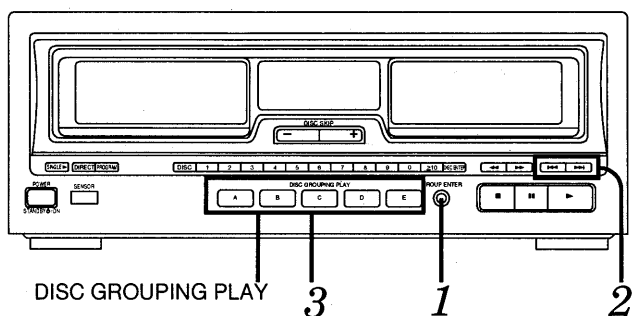
Example



Disc number of disc registered in group A

Note

After checking, if you press the button of a group that is lit on the display, the changer reverts back to sequential play but does not automatically start playing the group.



To name groups

You can name your groups. The changer has several preset names to choose from.

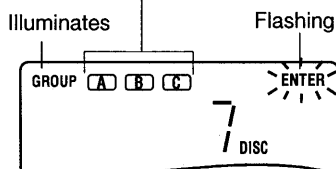
1 (During sequential play or while it is on stop)

GROUP ENTER



Press GROUP ENTER.

If any groups have been registered already, their letters will light up.

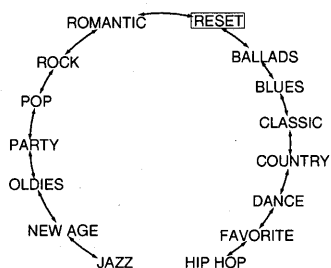
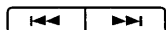


2 (Press within 7 seconds.)

(Press within 7 seconds.)

Select the name you want with ◀◀ and ▶▶.

Names change in rotation as shown below, every time you press ◀◀ or ▶▶.

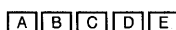


3 (Press within 7 seconds.)

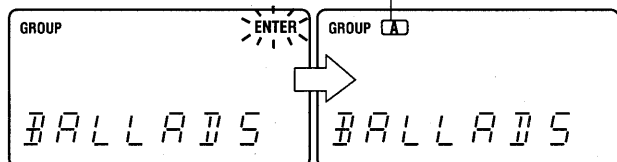
(Press within 7 seconds.)

Press the DISC GROUPING PLAY button for the group you want to name.

For example: To name group A
Press A.



Illuminates



The above example shows when "BALLADS" has been selected.

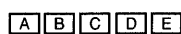
4 Repeat steps 1, 2 and 3 to name other groups.

To cancel names

Select "RESET" in step 2 and then the name of the group you want to cancel in step 3. Thereafter, the group will appear as "GROUP ... (A,B,C,D or E)."

To start play

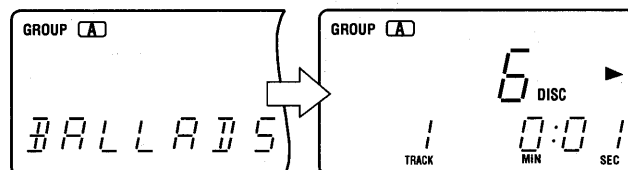
Unless otherwise specified, the changer selects sequential play.



(During sequential play or while it is on stop)

Press the DISC GROUPING PLAY button of the group you want.

For example: To hear group A
Press A.



Notes

- Unnamed groups will be displayed as "GROUP A, B, C..." and so forth. In the above example, "GROUP A" appears in the place of "BALLADS".
- If you press the group button of a group which has no discs registered in it, the message "NO INPUT" will appear on the display.

To cancel group play

(In the stop mode)

Press the DISC GROUPING PLAY button indicated on the display.

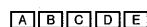
(The group indication on the display will go out.)

For your reference

The group contents will remain stored in memory even after the unit is switched off.

However, if the power cord is unplugged or the power supply is otherwise interrupted for an extended length of time, the contents will be erased from memory.

To cancel discs from groups

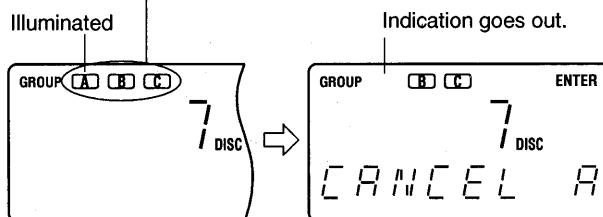


Perform steps 1 and 2 shown on page 10, and then in step 3, press the DISC GROUPING PLAY button(s) you want.

For example: To cancel disc No. 7 from group A.

Press A.

If any groups have been registered already, their letters will light up.

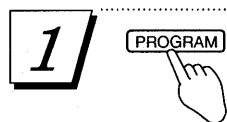
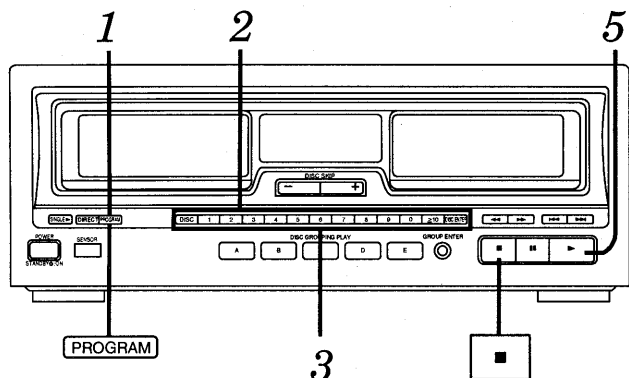


You can cancel a disc from two or more groups at one time, provided it has been entered in each of the groups, of course.

Press ■ in step 3.

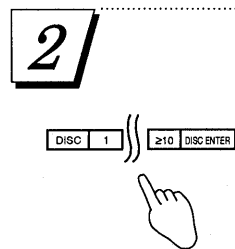
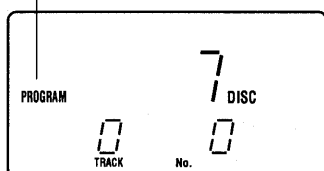
PROGRAM PLAY

Everyone has his/her favorite tracks. You can program the changer to play them in a specific order. With this changer, you can make one program and fill it with up to 32 selections from any of the discs in the rack.



[In the stop mode]
Press PROGRAM.

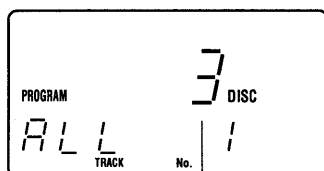
Illuminates



Select the disc(s) you want with the numeric buttons.

For example:
To select disc 3.

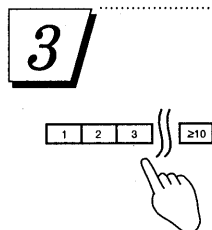
DISC → 3 → DISC ENTER



Specified disc number

The "ALL" indication shows that all the tracks on the disc are selected. To program by means of disc numbers only, repeat the above operation. (The count will increase by one for each operation.)

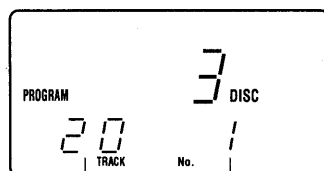
You can select slot No. 0.



Press the numeric button(s) to specify the track.

For example:

To select track No. 20, press ≥10, then 2, and then 0.



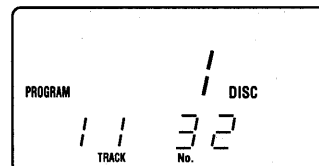
Specified track number

Program order

4

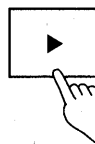
Repeat steps 2 and 3 until you have completed all entries.

If you enter non-existing disc(s) or track(s), the corresponding indicator illuminates and the entry is included in the count. In the play mode, the changer will cancel the non-existing entry.



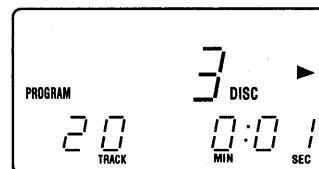
If you attempt a 33rd selection, the "PGM FULL" indication will be displayed.

5

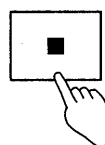


Press ► to start play.

To enter additional selections during play, repeat steps 2 and 3.



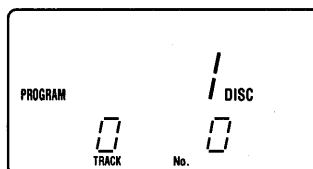
To clear all programmed contents



[In the stop mode]

Press ■.

The display will look as below.



To quit the program mode



[In the stop mode]

Press PROGRAM.

The changer will return to the sequential play mode.

The programmed contents will remain stored in memory until they are cleared, even after the program mode is canceled.

Therefore, after program, it is possible to cancel the program mode and use another play mode and then hear the same program again at a later time.

In addition, if discs are changed, the program will be played using the new discs. If non-existing entries are found at this time, the changer will cancel them.

For your reference

The program will remain stored in memory even after the unit is switched off.

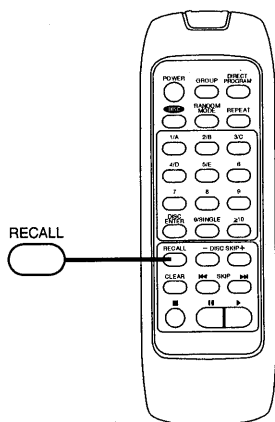
However, if the power cord is unplugged or the power supply is otherwise interrupted for an extended length of time, the contents will be erased from memory.

Special note on recording programs

The changer needs time to change the discs and find the tracks. This time will vary depending on what you put into the program. In any case, the total playing time will be longer than that of the actual tracks.

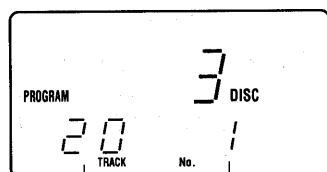
To check programmed contents

(only available from the remote control)



Press RECALL.

Each time you press RECALL, the display shows the programmed disc and track number in the sequence you have entered.

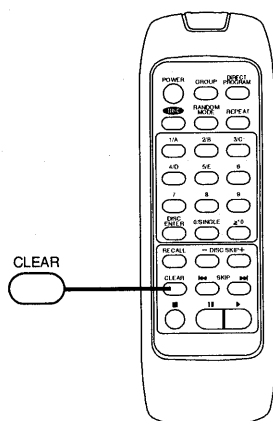


Programmed
track

Programmed
order

To clear a single item from the program

(only available from the remote control)



(In the stop mode)

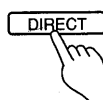
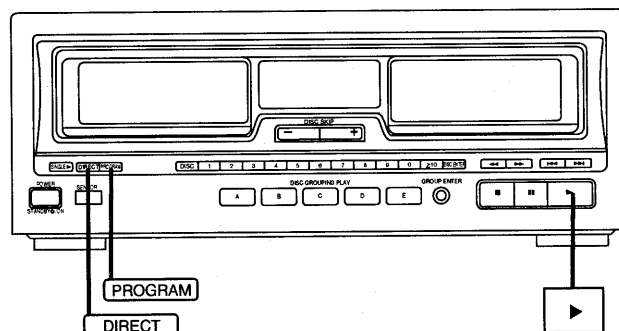
Press CLEAR.

Each time you press CLEAR, you will cancel the last entry in the order you have entered all selections.

To clear an entry in the middle of the program sequence, press RECALL repeatedly until the display shows the selection to be cleared, and then press CLEAR within three seconds after that.

DIRECT PROGRAMMING

You can add the track in play to your program. In fact, a good way to build up your program is to listen to tracks and add those you like while they are still being played. It sure makes programming easier if you listen-and-program.

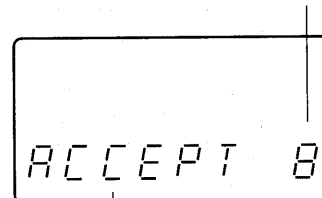


(In the play mode)

Press DIRECT.

The current track will be added to the tail end of the program.

Example Programmed order of the newly added track



Illuminates for about 2 seconds when DIRECT is pressed.



Returns to the original indication.

Notes

When you make a program as explained under "Program play" on the left page, and then perform the above procedure without clearing the program first, the selected track is added to the end of the program.

To listen to programmed tracks

(In the stop mode)

Press PROGRAM and check "PROGRAM" appears on the display, then press ►.

The program will start from the first track.

To clear all programmed contents.

See p. 12.

To check programmed contents.

See the left side of the page.

To clear a single item from the program.

See the left side of the page.

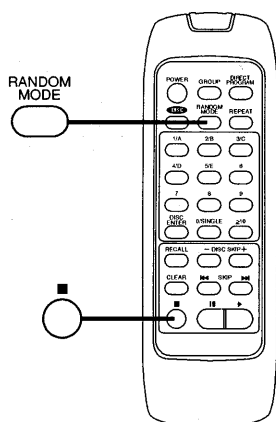
Notes

- You cannot add to the program if already full, that is, if already 32 selections have been programmed. If you press DIRECT in such case, the message "PGM FULL" will be displayed. Therefore, direct programming is possible only when 31 or less tracks have been programmed.
- During program play, the DIRECT button does not respond to touch.

RANDOM PLAY

(Only available from the remote control)

The tracks will be played in random order. There are two types of random play as described below.



One disc random play

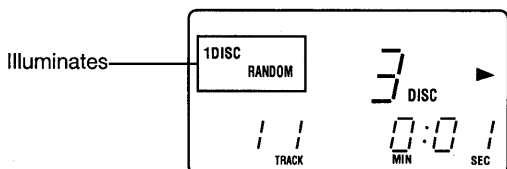
The changer will play all tracks on the current disc in random order. Then, it will choose a new disc randomly, excluding the discs already played, and play all tracks on that disc in random order.



[In the stop or play mode]

Press RANDOM MODE so that the "1 DISC RANDOM" indicator illuminates.

Each time the button is pressed, the display will change in the following order: 1 DISC RANDOM → FULL RANDOM → (off).

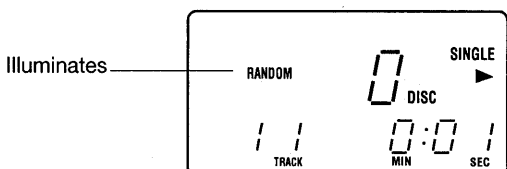


The changer will stop automatically when all the tracks on all discs have been played once.

In the single disc play mode

Only tracks from the disc in slot No.0 are played, though played in random order.

Every time you press RANDOM MODE, the display switches between OFF and "RANDOM".



In the disc grouping play mode.

Only tracks from one of the discs, selected at randomly from all discs in the group by the changer, are played. The tracks too are played in random order.

Full random play

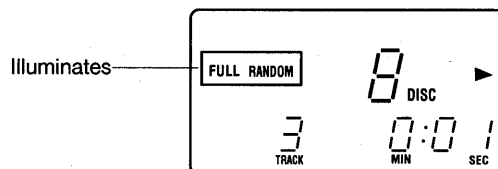
The changer will play tracks from all of the discs at random. However, it may choose the same track twice. In a single pass, the changer can play up to 250 tracks.



[In the stop or play mode]

Press RANDOM MODE so that the "FULL RANDOM" indicator illuminates.

Each time the button is pressed, the display will change in the following order: 1 DISC RANDOM → FULL RANDOM → (off).



Once the changer has played the maximum 250 tracks, it stops automatically.

Note

The disc in slot No.0 will not be played.

In the disc grouping play mode.

The changer selects tracks randomly from all discs in the group but not from other groups.

To cancel random play mode



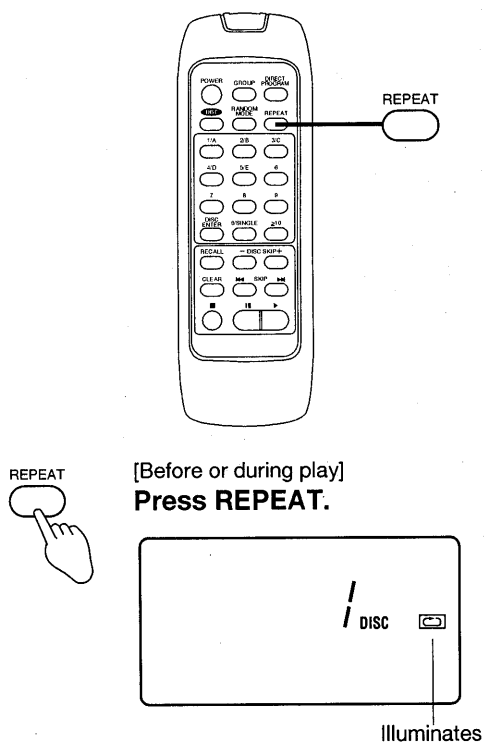
Press ■.

The "1 DISC (or FULL) RANDOM" indicator will go out.

REPEAT FUNCTION

(Only available from the remote control.)

Play will continue endlessly in accordance with the specific play mode selected.



In the sequential play mode

All tracks of all discs will be played repeatedly.

In the single disc play mode

The changer will repeatedly play all tracks on the disc in slot No. 0.

In the program play mode

The changer plays only the programmed selections in the programmed sequence repeatedly.

In the one disc random play mode

When the changer has played all the tracks on the current disc in random order. Then, it will choose a new disc randomly, excluding the discs already played, and play continuously. The sequence differs each time.

In the full random play mode

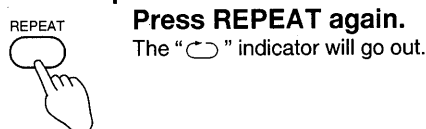
Once the changer has played the maximum 250 tracks, it will select a new random sequence and will continue playing.

To repeat the same track over and over

To repeat the programmed tracks

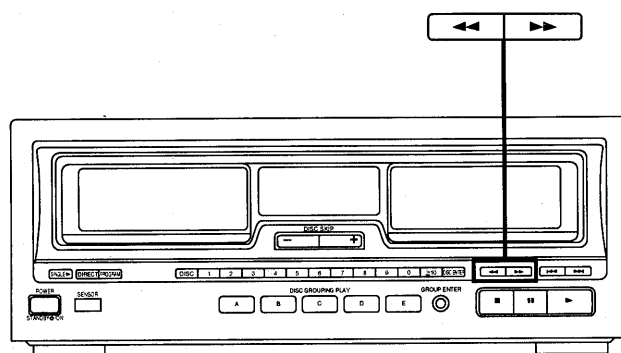
1. Select the desired track using the program play procedure on page 12.
2. Press REPEAT to display "⏮".
3. Press ▶

To cancel repeat mode



SEARCH FUNCTION

You can search rapidly forward or backward on the disc for specific sections.



[In the play or pause mode]
Press and hold ⏮ or ⏭.

⏮ : You can search backward.

⏭ : You can search forward.

Release the button when you reach the desired point.

The changer will return to the previous mode

In the program/random play mode

You can search forward or backward only within the current track.

In the single disc play mode

You can search forward or backward only within the current disc.

In the sequential/disc grouping play mode

When the changer finishes searching the current disc, it starts searching the next one.

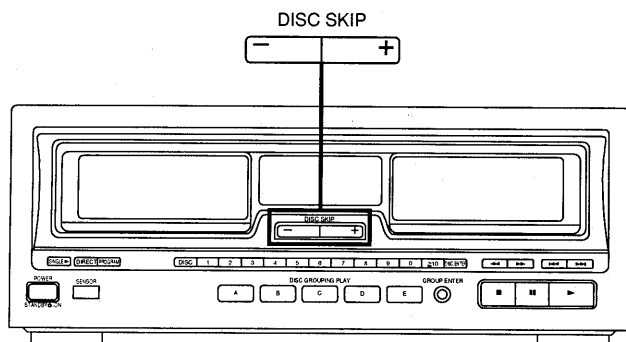
For your reference

The search function will begin slowly, and then, if the button is held down for longer than 3 seconds, it will change to high-speed search.

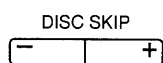
■ SKIP FUNCTION

To skip discs

Use this function to skip discs when selecting a disc which you wish to listen to.



You can use this function in stop, sequential play, one disc random play and disc grouping play modes.

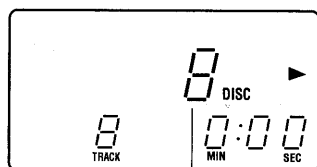


Press either DISC SKIP (- or +) until you reach the desired disc.

-: Skips backwards to the preceding disc.
+: Skips forward to next disc.

Note:

The changer skips over empty slots.



Disc number at the playing position

Note

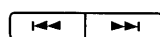
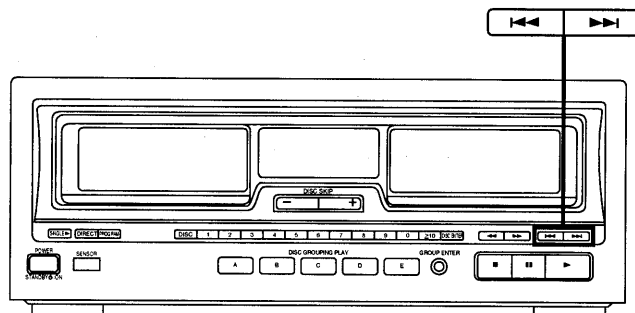
- This function does not work in the full disc random play mode or during program play.
- If you attempt to use this function during single disc play, the changer will cancel single disc play.

For your reference

If you press the DISC SKIP buttons intermittently, the slot Nos change slowly. If you hold the buttons down, the changer fastskips through numbers.

To skip tracks

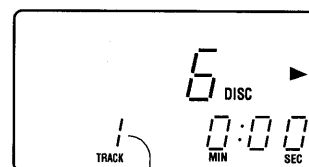
Use this function to skip tracks when selecting a track which you wish to listen to.



Press either ◀◀ or ▶▶ until you reach the desired track.

◀◀ : You can skip backward.

▶▶ : You can skip forward.



Track number at the playing position

In the sequential/single disc/disc grouping/program play mode
You can skip only within the current disc.

In the program play mode, you can skip from one track to another in the programmed sequence.

◀◀ : You can skip to the beginning of the track being played. If you press this button again quickly, you can skip to the beginning of the previous track.

Remember that in a backward skip, the current track is included in the count.

▶▶ : You can skip as many tracks as the number of times you press the button.

In the random play mode

◀◀ : You can skip to the beginning of the current track.

▶▶ : You can skip to the beginning of a next track in the random order the changer has selected.

You can also skip tracks when the changer is in the stop mode (except during random play) or pause mode.

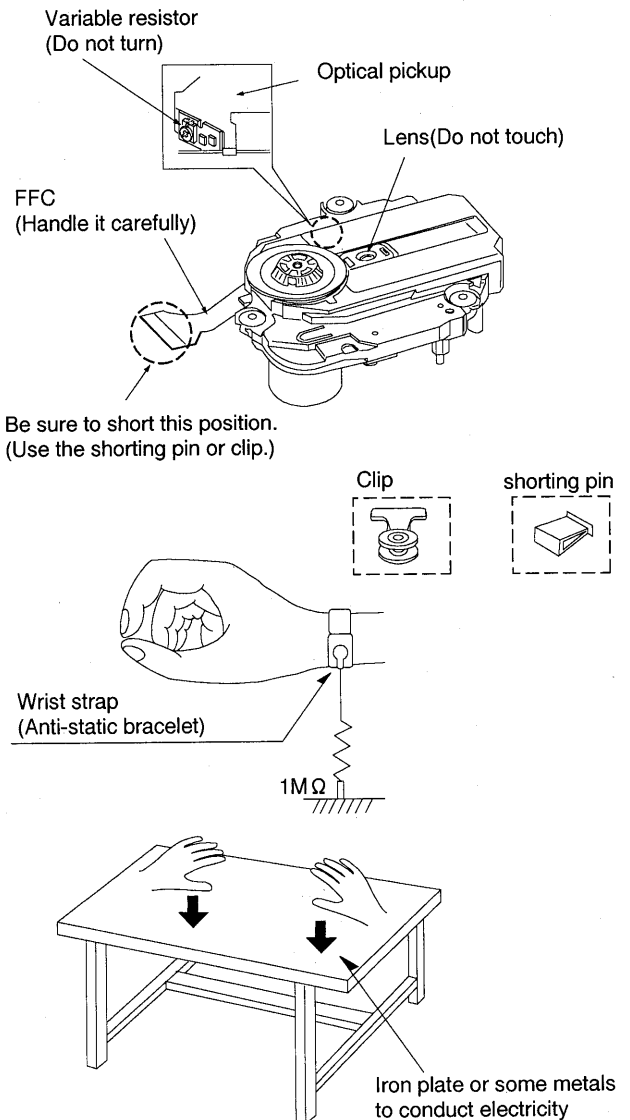
HANDLING PRECAUTIONS FOR TRAVERSE DECK

The laser diode in the traverse deck (optical pickup) may break down due to potential difference caused by static electricity of clothes or human body.

So, be careful of electrostatic breakdown during repair of the traverse deck (optical pickup).

● Handling of traverse deck (optical pickup)

1. Do not subject the traverse deck (optical pickup) to static electricity as it is extremely sensitive to electrical shock.
2. To prevent the breakdown of the laser diode, an antistatic shorting pin is inserted into the flexible board (FFC).
When removing or connecting the short pin, finish the job in as short time as possible.
3. Take care not to apply excessive stress to the flexible board (FFC).
4. Do not turn the variable resistor (laser power adjustment).
It has already been adjusted.



● Grounding for electrostatic breakdown prevention

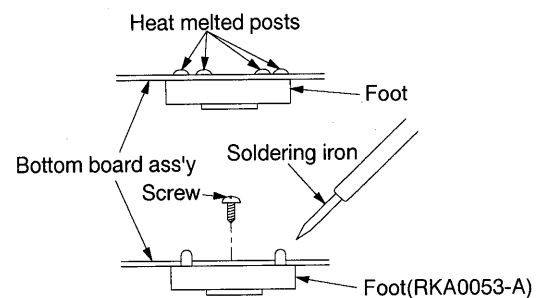
1. Human body grounding
Use the anti-static wrist strap to discharge the static electricity from your body.
2. Work table grounding
Put a conductive material (sheet) or steel sheet on the area where the optical pickup is placed, and ground the sheet.

Caution:

The static electricity of your clothes will not be grounded through the wrist strap. So, take care not to let your clothes touch the traverse deck (optical pickup).

REPLACEMENT OF THE FOOT

1. Remove the 4 heat melted posts on the Bottom board ass'y with a pair of nippers or similar tool.
2. To replace the foot (RKA0053-A) on the Bottom board ass'y melt the 4 posts with a soldering iron or install it with a screw (XTB3+6J).



SELF-DIAGNOSIS MODE

Self-diagnosis mode list

Mode	Procedure	Content	Use	Page
FL display mode	Turn ON power button with no disc loaded. Press the following 3 buttons simultaneously: PLAY(▶), STOP(■), TRACK SKIP(◀◀) FL all unlit Press DISC button Press specified button FL all lit	FL all unlit / all lit	Enables checking of whether FL and each SW are okay or not, before set disassembly.	P17
Mechanical mode	Turn ON power button with no disc loaded. Hold down the STOP (■) button for at least 2 seconds. Simultaneously press the TRACK SKIP (▶▶) button for at least 2 seconds, while holding down the STOP (■) button. C (Appears on display)	Displays defective points while performing a series of mechanism operations. C F-15: PU rest SW etc. C F-27: Slide drive system C F-28/ C F-29: Loading system ----- F26: Main IC defect (Automatically displayed when power is turned ON, regardless of mode setting.)	Enables fault to be diagnosed, before set disassembly.	P18 P20
Test mode	Turn OFF power button once, with no disc loaded. Turn ON power while simultaneously holding down the following button: PLAY(▶), STOP(■) TEST MODE (Appears on display) Press A button Press B button Mount disc in single (slot 0) position. Press C button	A button: Results in independent operation of traverse deck.	Use to check correct operation after disassembly.	P21
		B button: Repeats loading / unloading operation.	Use to check correct operation after repair.	P22
		C button: Automatically repeats loading / unloading / slide operation.		P23
Servo adjustment mode	After mounting disc in slot, turn OFF power button once. Turn ON power while simultaneously pressing the following three buttons: PLAY(▶), PAUSE(⏸), STOP(■) Press the PLAY(▶) button.	Displays servo circuit status on FL. F _ T _ C _	Enables checking of servo status. * F = Focus servo * T = Tracking servo * C = CLV servo	P24 P25

Before set disassembly

Before set disassembly, perform **Self-diagnosis** (**FL display mode** and **Mechanical mode**) and **CD basic operation checking**, and develop an idea of the cause of the problem.

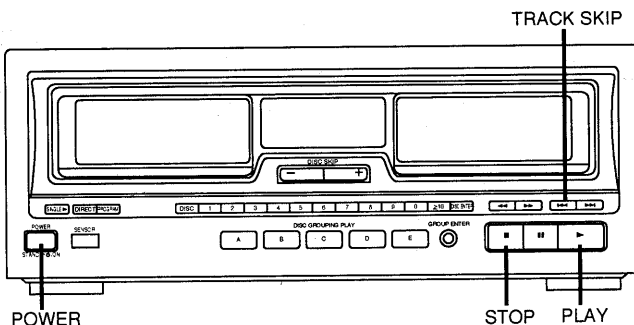
Self-diagnosis FL display mode

FL all unlit test

Press **POWER** with no disc loaded.

Press **STOP**(■), **PLAY**(▶), **TRACK SKIP**(◀◀) simultaneously.

FL is all unlit.

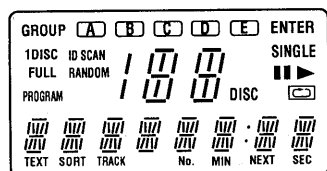
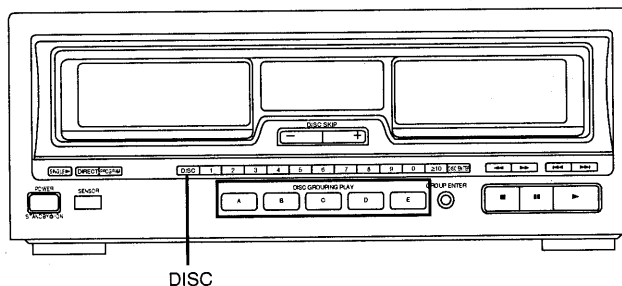


Previous display remains unchanged:
 * Check switches(■, ▶, ◀◀).
 Characters remain displayed:
 * Check the grid of the characters.

FL all lit test

Press **DISC** (FL remains all unlit)

Press all buttons except **STOP**(■), **PAUSE**(||), **PLAY**(▶), **SEARCH**(◀◀, ▶▶), **DISC**, **DISC ENTER** and **POWER**.



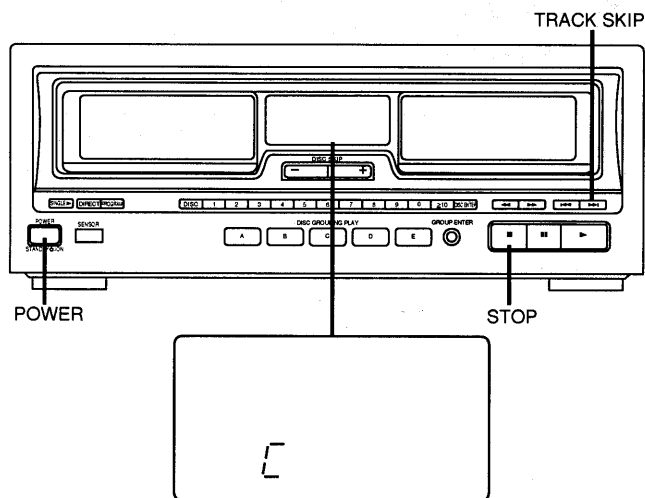
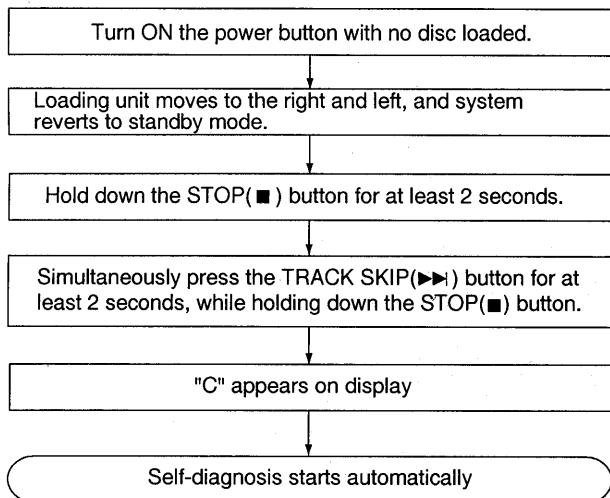
Result	Handling
All lit	Normal (Pressed button and FL normal)
All remain unlit	Check all buttons pressed above
Missing letters	Check grid of missing letters

Cancellation

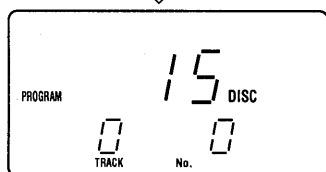
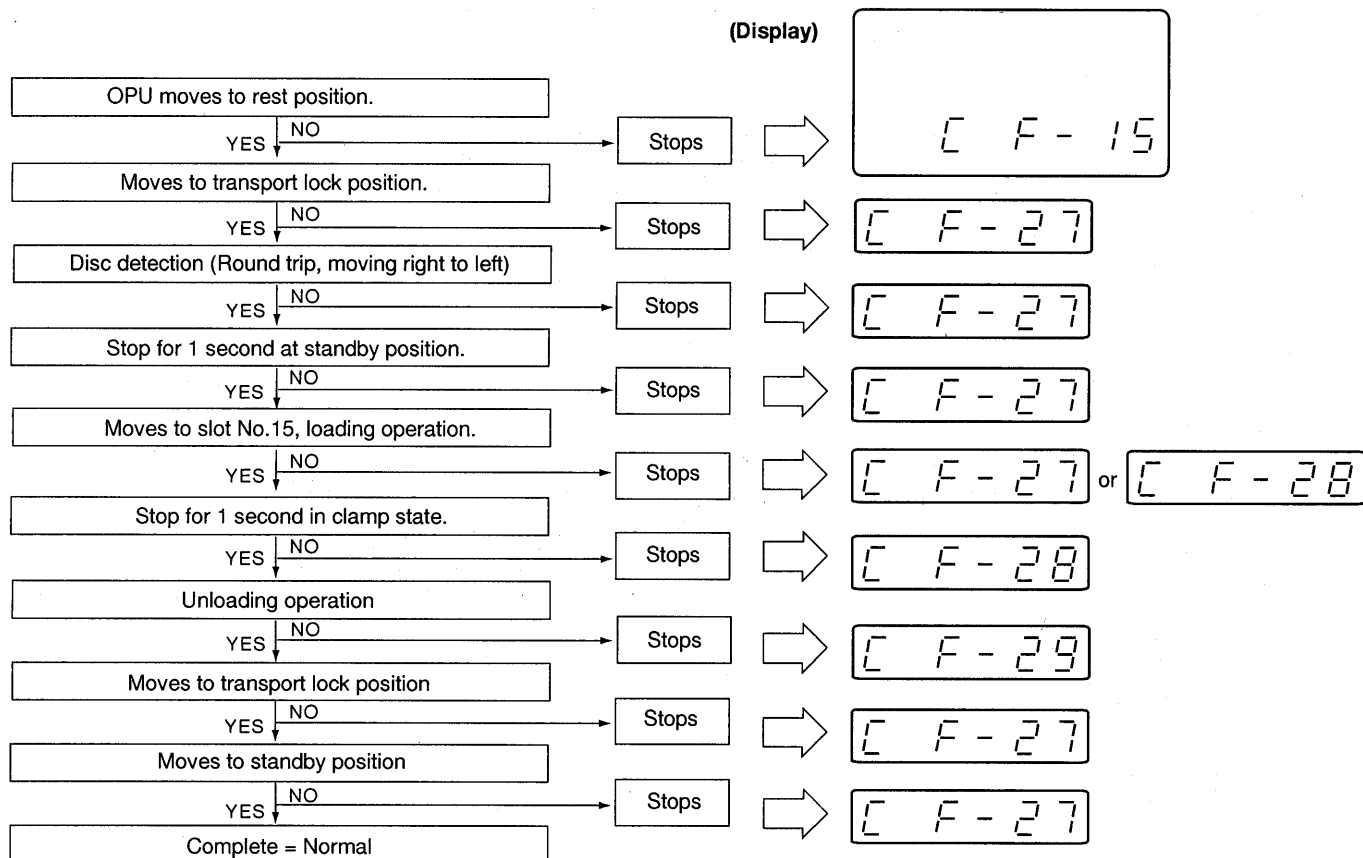
- Press **STOP**(■) or turn OFF/ON power button.

Self-diagnosis Mechanical mode

Setting



Loading unit operation and display



Cancellation

- Turn power button OFF/ON.

Self-diagnosis Mechanical mode

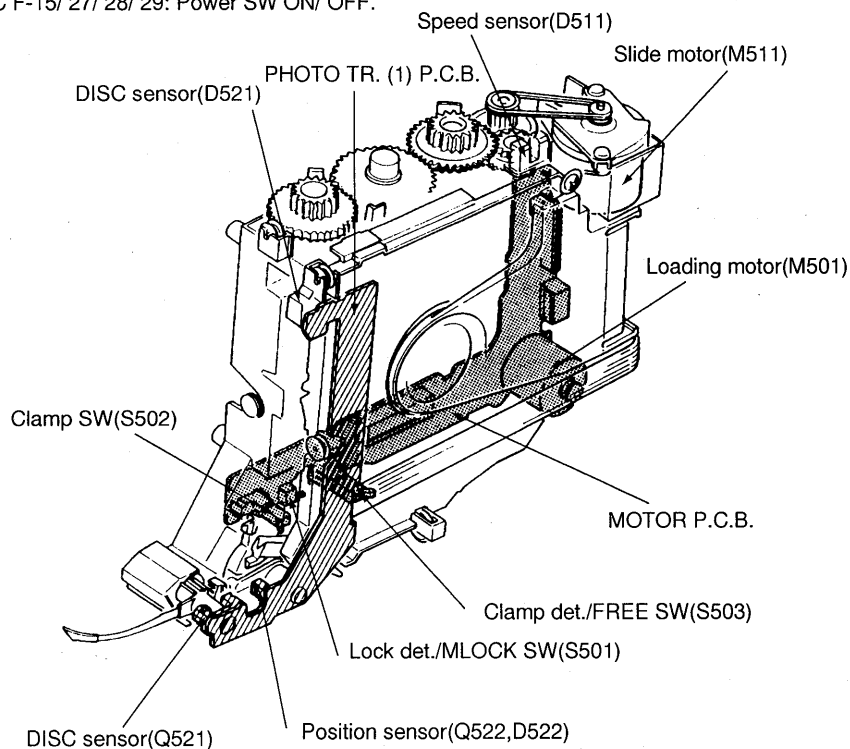
Display and handling

Display	Cause	Handling
F-15	The symptom is slow start-up of the CD when power is turned ON. The cause is defective contact of the OPU rest switch.	Abnormal rest detection switch (S701).
F-26 (Automatic display)	Symptom is that the unit does not operate when the play button is pressed, or the CD is skipping etc. The probable cause is defective system control IC. Lock det./MLOCK SW (S501) does not go ON/OFF in initial operation.	* Check system control (IC401) and servo IC (IC702). * Check each IC and the servo circuit. * Check Lock det./MLOCK SW (S501).
F-27	Sensor abnormal. Load on slide drive system is too great. Loading unit does not move to the right and left. Slide motor malfunction.	* Check slide motor (M511). * Check position sensor (Q522, D522) and speed sensor (D511). * Check gears of slide drive system. (Jammed by foreign matter or great teeth missing.)
F-28	Clamp det./FREE SW does not go OFF, and Clamp det. SW (S502) does not go ON within 5 seconds during loading.	* Check Clamp det./FREE SW (S503) and Clamp SW (S502). * Check loading motor (M501). * Check loading drive system.
F-29	Clamp det./FREE SW (S503) and clamp SW do not go ON within 5 seconds during unloading.	(Riding-up, shifting or foreign matter jamming of levers, missing gear teeth etc.)

<Method for returning from error display to normal display>

* C F-26: When repair is complete, the error display disappears automatically.

* C F-15/ 27/ 28/ 29: Power SW ON/ OFF.

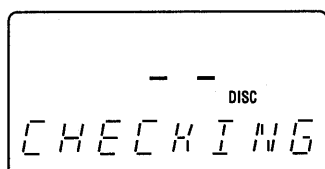


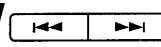
Ref. No.	Part name (Part number)
IC401	System control IC (UPD78044A168)
IC702	Servo processor IC (MN662741RPA)
S501	Lock det./MLOCK SW (RSP1A017-A)
S502	Clamp det. SW (RSH1A005)
S503	Clamp det./FREE SW (RSH1A005)
S701	Rest detection SW (RSM0006-P)
Q521	Disc sensor (PT4810F)
Q522	Position sensor (PT480F)
D511	Speed sensor (RSQGP1S53V)
D521	Disc sensor (LN66S)
D522	Position sensor (GL480V)
M501	Loading motor (RFKPLMC50PAK)
M511	Slide motor (RFKPLMC50PBK)

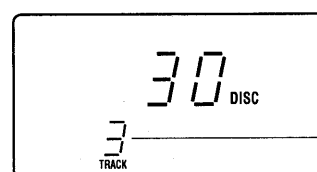
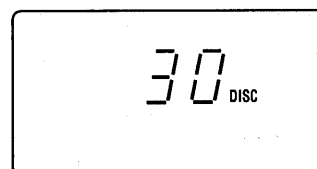
Check of basic CD operation

1 [With power supply OFF]
Place one disc in stocker. For example, place a disc in slot No.30.

2  Press power
[CHECKING DISCS] scrolls across the display, and the number of the slot containing the disc is displayed.

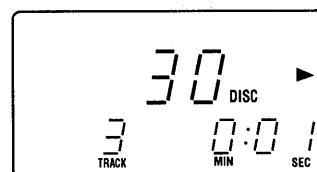


3  Press either (◀ or ▶) until you reach the desired track.
◀ : You can skip backward.
▶ : You can skip forward.



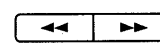
Track number at the playing position.

4  Press PLAY (▶).

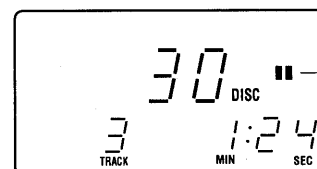


Play indicator

Elapsed play time

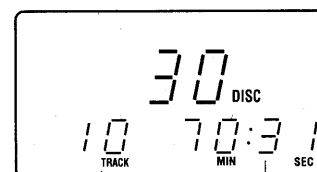
5  [In the play or pause mode]
Press and hold ◀ or ▶
◀ : you can search backward.
▶ : You can search forward.

6  Press PAUSE (||).



Illuminates

7  Press STOP (■).



Total number of tracks Total playing time

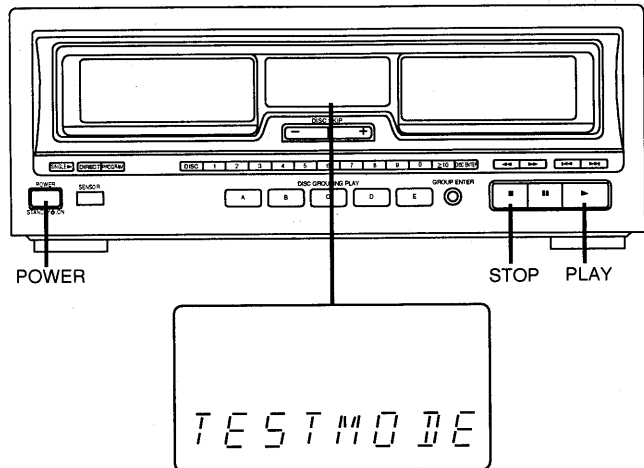
Result	Handling
No abnormalities in any operation	In accordance with the buttons operated in Self-diagnosis: FL display mode , all operation buttons (31 buttons) except the DISC ENTER button are normal. Perform PROGRAM and other operation. (See P00)
Fails to play or play performance is poor.	Perform servo adjustment mode (p00) and troubleshooting (p00).
Failure of operation other than play. (Example) Does not skip tracks.	Check between button which does not work and servo module. Check for FFC catching of the OPU. Check for bending of the traverse deck worm gear.

Self-diagnosis Test mode**A****Setting**

Turn OFF power button with no disc loaded.

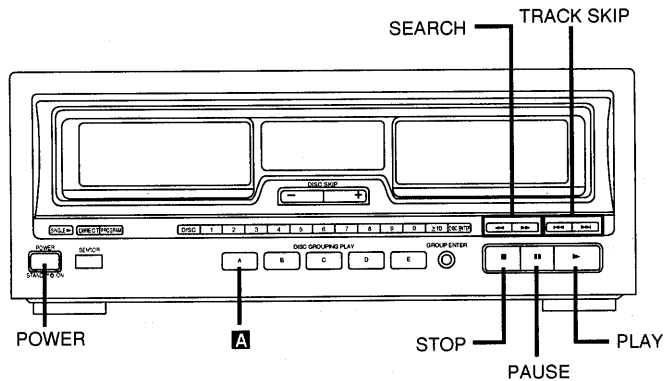
Turn ON power button while simultaneously pressing
PLAY (▶) button and STOP (■) button.

"TEST MODE" appears on the display.

**To independently operate the traverse deck,**

Press the **A** button on the operation panel.

The following buttons now work: PLAY (▶), PAUSE (⏸),
STOP (■), SEARCH (◀▶) and TRACK SKIP (◀▶).

**Cancellation**

Turn the power button OFF/ON

In case of a panel block malfunction

With this equipment, the traverse deck can be operated independently even if the panel block malfunctions.

Connect **TEST POINT 1** and the **5V line** with lead wire.

Plug into the outlet.

Setting complete

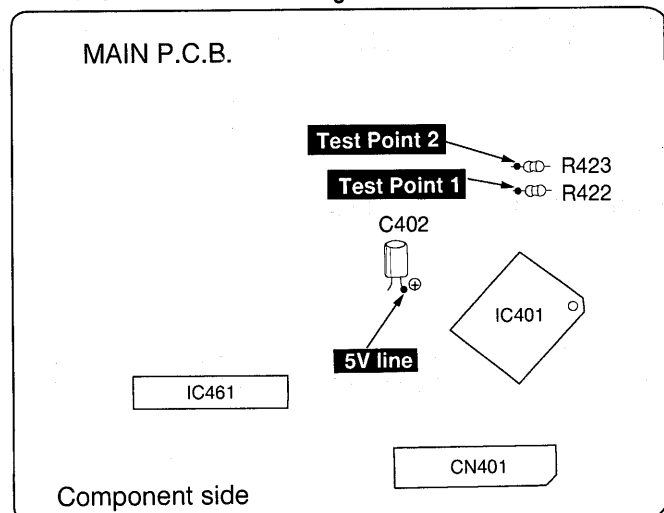
Connect **TEST POINT 2** and the **5V line** with lead wire.

PLAY operation starts.

Remove the lead wire from **TEST POINT 2** and the **5V line**

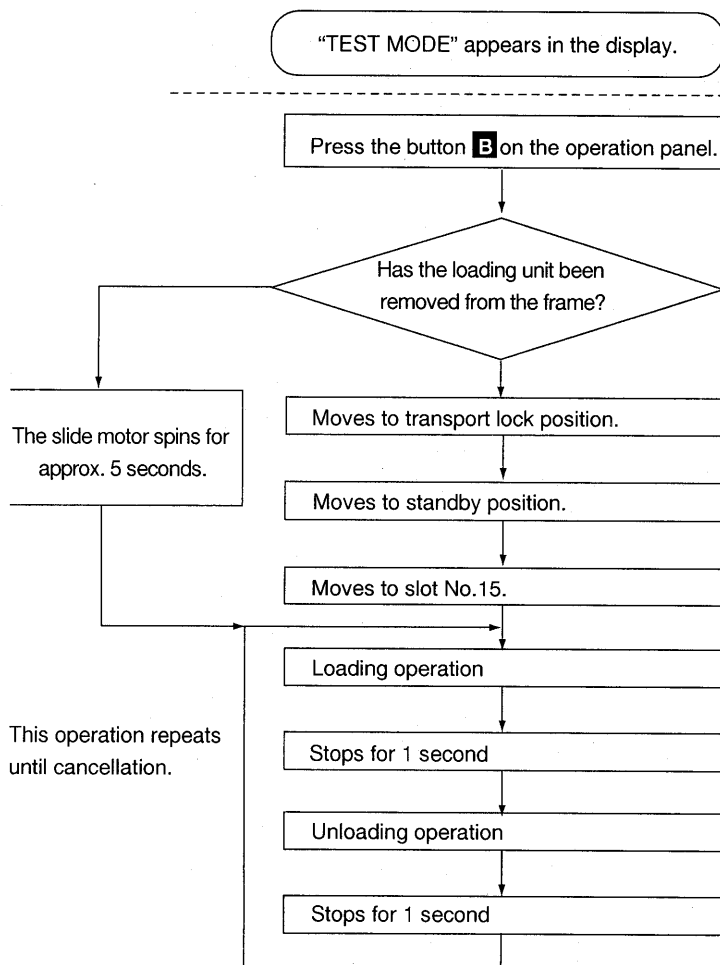
STOP state.

* To cancel, remove all lead wires.

• TEST POINT location diagram

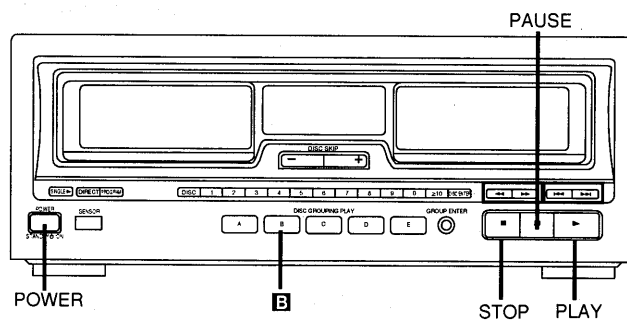
Self-diagnosis Test mode **B**

To perform load and unload operations at the loading unit,



Setting the “TEST MODE”

- Turn OFF power button with no disc loaded.
- Turn ON power button while simultaneously pressing PLAY (▶) button and STOP (■) button.

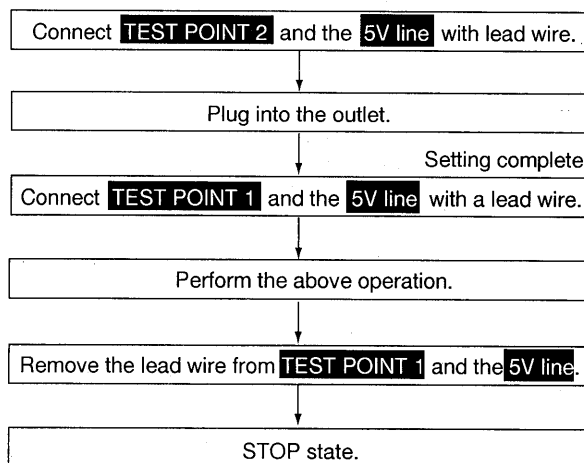


Cancellation

Turn the power button OFF/ON

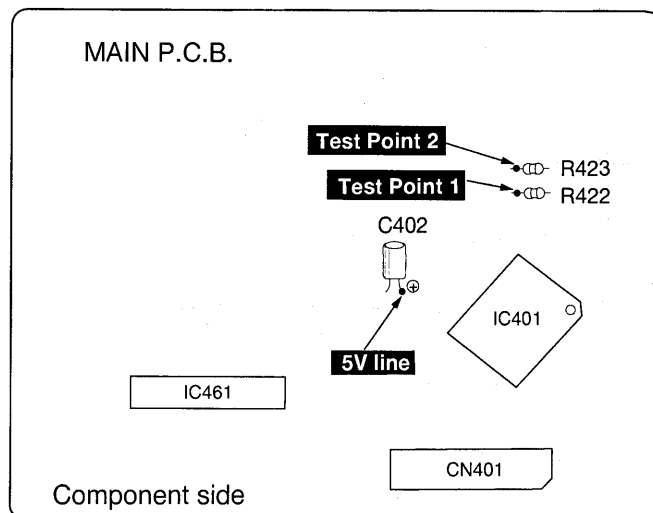
In case of a panel block malfunction

With this equipment, the traverse can be operated independently even if the panel block malfunctions.



* To cancel, remove all lead wires.

• TEST POINT location diagram



Self-diagnosis Test mode

C

To perform linked operation of the loading unit,

Setting the "TEST MODE"

Turn OFF power button with no disc loaded.

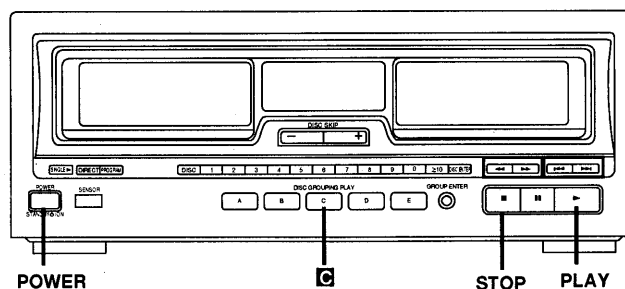
Turn ON power button while simultaneously pressing PLAY (▶) button and STOP (■) button.

"TEST MODE" appears in the display.

Load disc at single (slot No.0) position.

Press button **C** on the operation panel.

The following automatic operation begins.



Starts the play the disc at slot No. 0 for a second, then stops the play.

Moves one to the right (slot No.1).

Unloads the disc to slot No.1.

Loads the disc and plays for a second and stops.

Moves one to the right (slot No.2)

The same operation as above until slot No.60.

Moves one to the left (slot No.59).

The same operation as above until slot No.0.

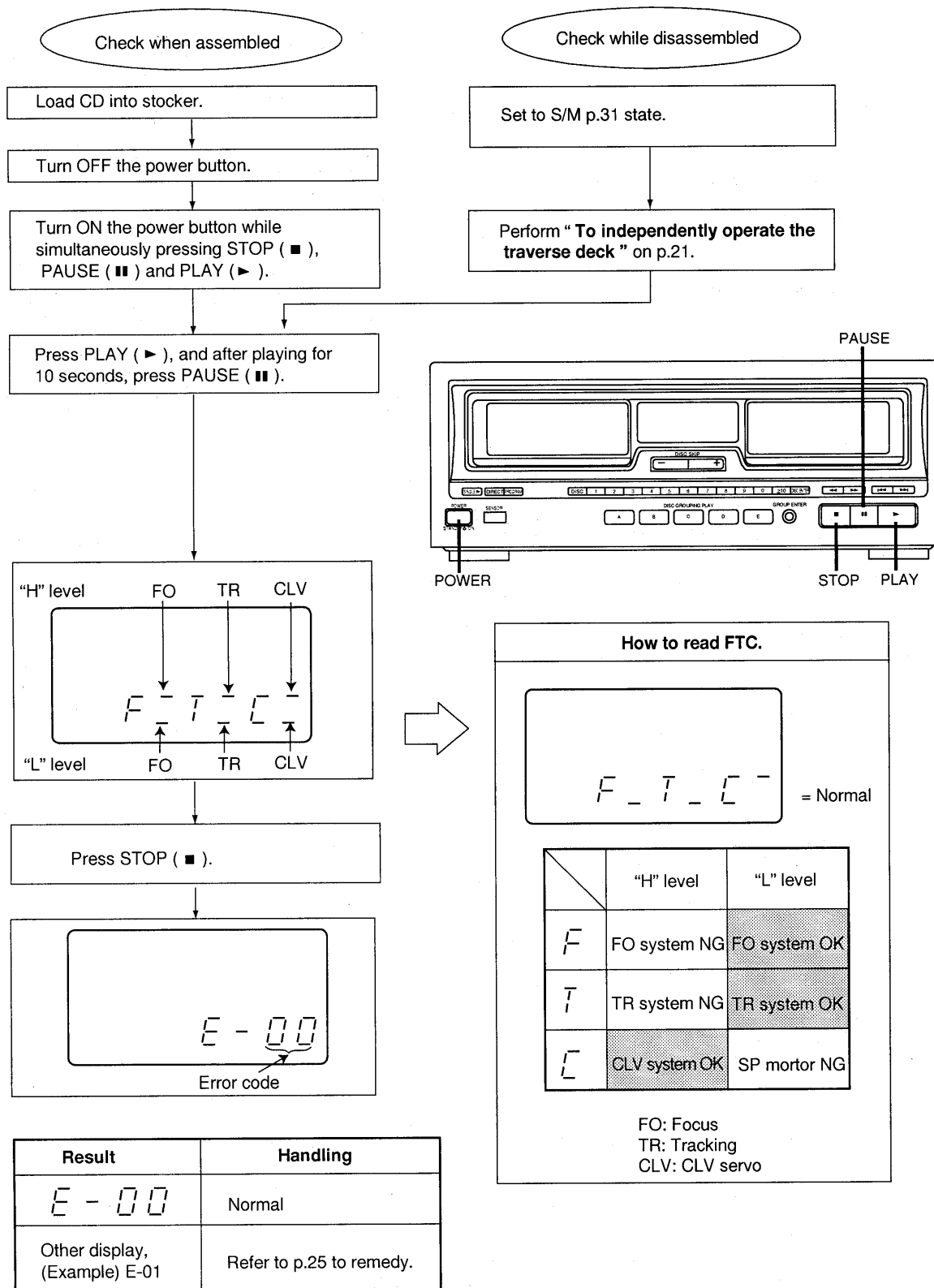
Continue

Cancellation

* Turn power button OFF/ON.

Self-diagnosis Servo adjustment mode

This function shows the operating status of the servo system circuits (focus, tracking, CLV) on the FL display.
The results of automatic adjustment of the servo circuit are also displayed, using error codes.



● Error code based troubleshooting

※The unit is satisfactory if the error code is **E - 00** of **E - 02**.

※Before testing, check that the test disc is free of scratches and optical pickup is clean.

FL error code display	Symptom	Probable cause	Signal to check		Normal voltage and waveform values	
			Signal name	Location	PLAY	STOP
E - 01	Focus and tracking offset adjustments not completed in specified time period.	Clocks X1 and X2, power supply V _{DD} , and reset/RST, all on IC702 MDATA, MCLK, MLD, and SENSE signal to/from mechanism controller	MDATA	IC702 ⑧ pin		4.9V
			MCLK	IC702 ⑦ pin		4.8V
			MLD	IC702 ⑨ pin		4.9V
			SENSE	IC702 ⑩ pin	0V	0V
			/RST	IC702 ⑱ pin	4.9V	4.9V
			X1	IC702 ⑤⑨ pin		
			X2	IC702 ⑤⑨ pin		
E - 03 E - 05 E - 07 E - 09 E - 0B E - 0D E - 0F	Disc play unstable	Scratches or contaminants on disc surface Focus and tracking servo circuits (check waveforms, voltages, and part values.) Spindle driver circuit Optical pickup	FE	IC702 ③② pin		2.5V
			TE	IC702 ③③ pin		2.5V
			FOD	IC702 ②⑧ pin	2.5V	2.5V
			TRD	IC702 ②⑦ pin	2.5V	2.5V
			KICK	IC702 ②⑥ pin	2.5V	2.5V
			/FLOCK	IC702 ①① pin	0V	4.9V
			/RF DET	IC702 ③⑧ pin	0V	4.9V
			RF	TJ701		2.4V
			STAT	IC702 ①⑦ pin	1.3V	0V
E - 04 E - 06 E - 0C E - 0E	Best "Eye" (PD Balance) adjustment not completed in specified time period.	Scratches or contaminants on disc surface Focus and Tracking servo circuit (check waveforms, voltages, and part values.) Optical pickup	FBAL	IC702 ③① pin	2.5 ± 1.25V	2.5 ± 1.25V
			RF	TJ701		2.4V
			FE	IC702 ③② pin		2.5V
			/TLOCK	IC702 ①② pin	0.1V	0V
			OFT	IC702 ③⑥ pin	0V	0V
E - 08 E - 0A	Focus or Tracking gain adjustment not completed in specified time period.	Scratches or contaminants on disc surface Focus and Tracking servo circuit (check waveforms, voltages, and part values.) Optical pickup	FE	IC702 ③② pin		2.5V
			TE	IC702 ③③ pin		2.5V
			/TLOCK	IC702 ①② pin	0.1V	0V
			OFT	IC702 ③⑥ pin	0V	0V

SIGNAL COMPENSATION CIRCUIT (S.C.PCB) SERVICING

Relationship between IC401 and S.C.PCB, and types of S.C. PCB

- There are two kinds in this model based on the kind of System Control IC401— one with S.C.PCB, and one without.
- Furthermore, S.C.PCBs are classified into 4 types, depending on which IC is used in the PCB (IC409/IC491/IC492).

IC401 part No.	S.C.PCB and IC used			
	S.C.PCB No.	IC490	IC491	IC492
UPD78044A138	RJB1670A	TC74HC123AP	TC74HC00AP	TC74HC107AP
	RJB1670A-1	M74HC123FP	MC74HC00AN	MC74HC74AN
	RJB1670A-2	UPD74HC123GT		
	RJB1670A-3	TC74HC123AP	MC74HC00AN	MC74HC74AN
			TC74HC00AP	TC74HC74AP
UPD78044A168	No S.C.PCB (because function is programmed in IC401)			

To simplify servicing

- In order to make repair part management more efficient, and achieve repair work uniformity, perform servicing as follows for both S.C.PCB and IC401 malfunctions.

Product status		Malfunction point	
S.C.PCB	IC401	S.C.PCB	IC401
Present (RJB1670A RJB1670A-1 RJB1670A-2 RJB1670A-3)	UPD78044A138	(1) Replace IC401. UPD78044A138 → UPD78044A168 (2) Remove and dispose of S.C.PCB. (3) Add jumper wire (J214).	
Absent	UPD78044A168	—————	• Replace IC401, UPD78044A168

Points

- For IC401, use only **UPD78044A168**
- For S.C.PCB, remove the PCB and mount a jumper wire (J214).
- For S.C.PCB Ass'y and parts on it will not be supplied.

S.C.PCB OK/NG determination

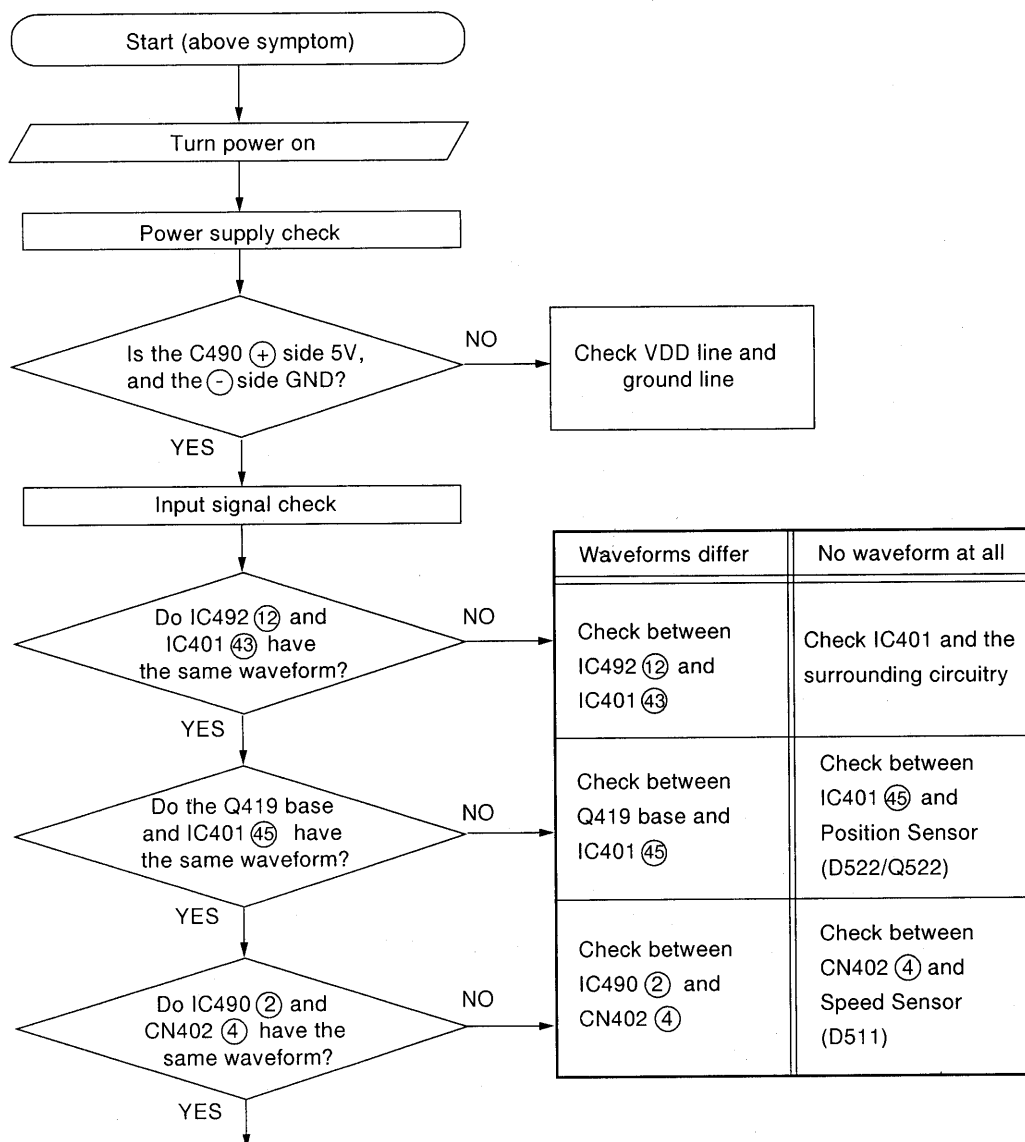
Symptom:

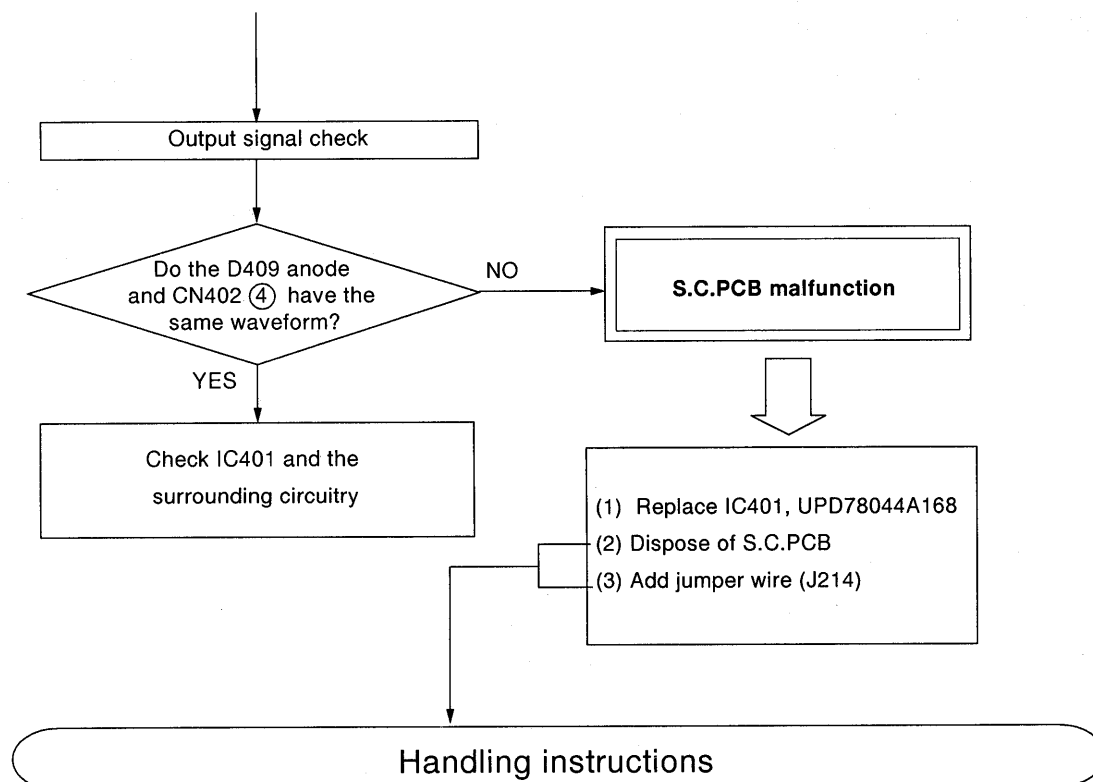
- When power is turned on, the brake does not work during movement from left to right, and the loading unit stops at the far right end of the frame. As this time "ERROR" appears for about 1.5 seconds on the display. (Power off operation works normally, so when power is turned off, the loading unit returns to the left end of the frame (transport lock position)).

Measurement conditions:

- Perform measurement during loading unit movement.
- After the loading unit stops, switch power off and on again, and then move the loading unit.

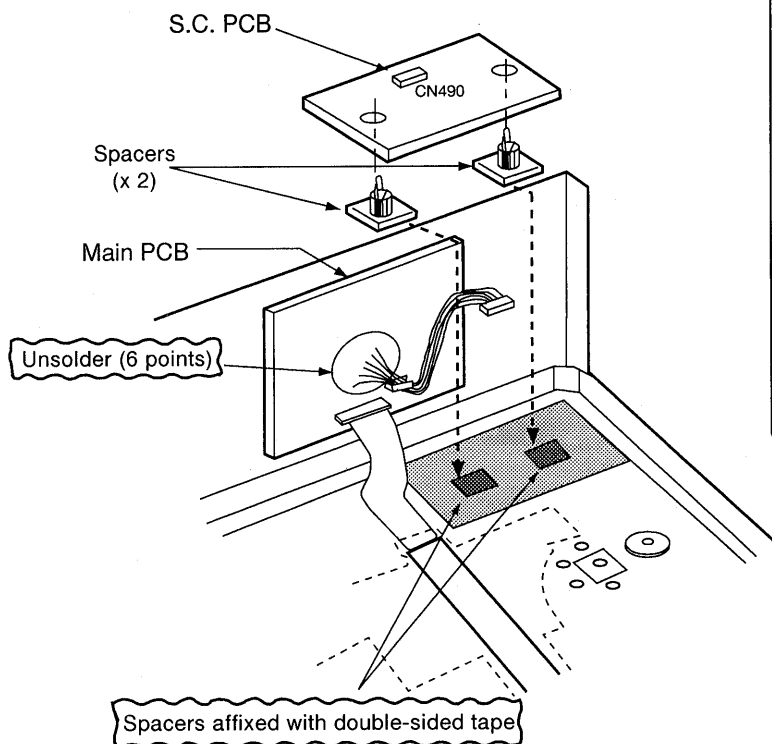
Judgement:



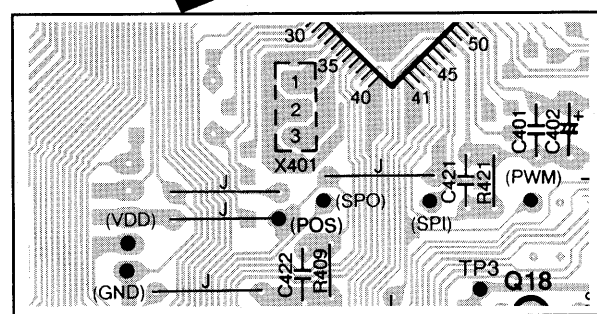
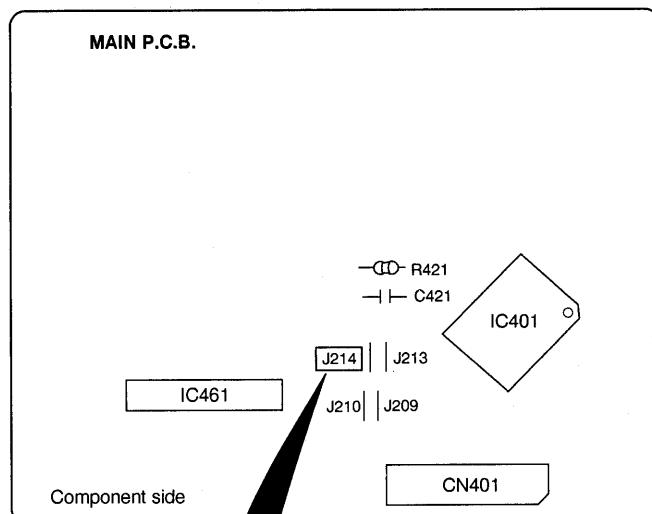


■ S.C.PCB removal

- (1) Unsolder 6 lead wires on Main PCB side
- (2) Remove S.C.PCB and two spacers (Spacers are affixed to the bottom of the chassis with double-sided tape).



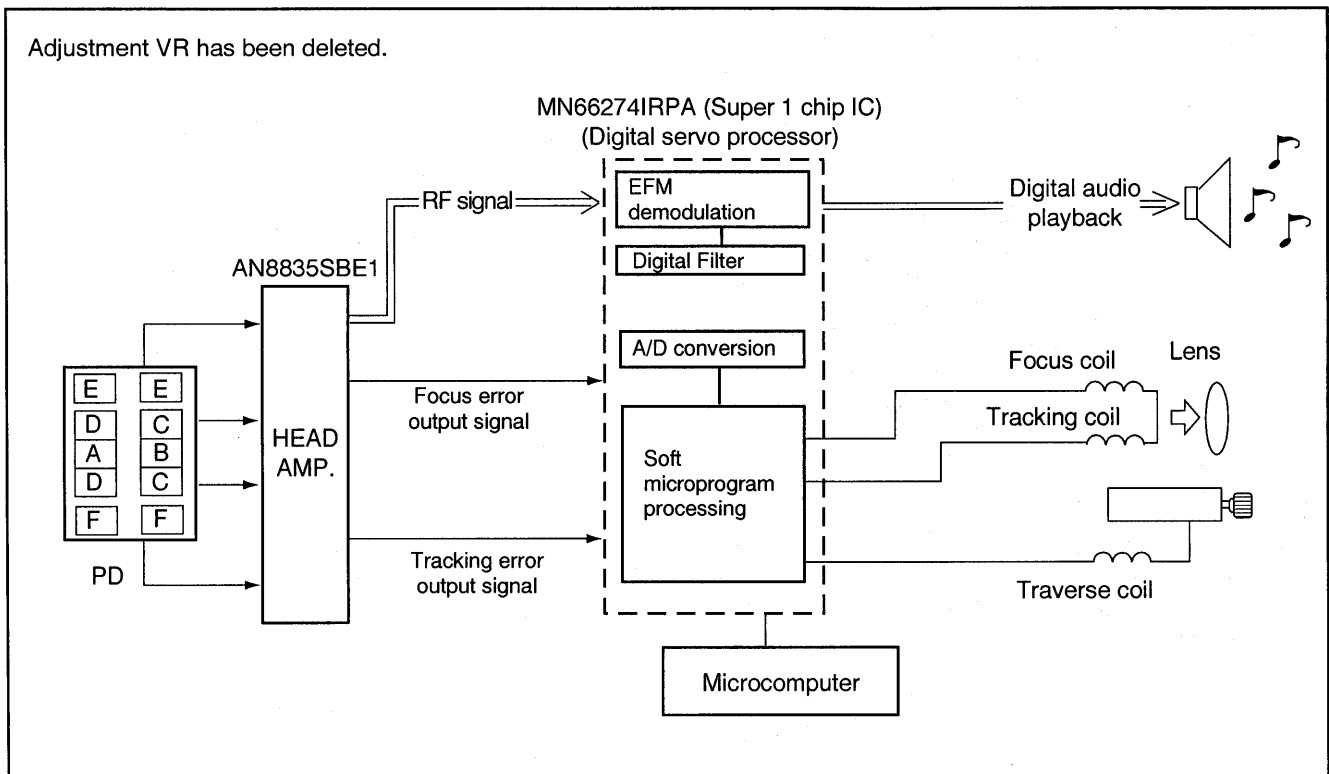
■ Installed position of short jumper



Foil Side

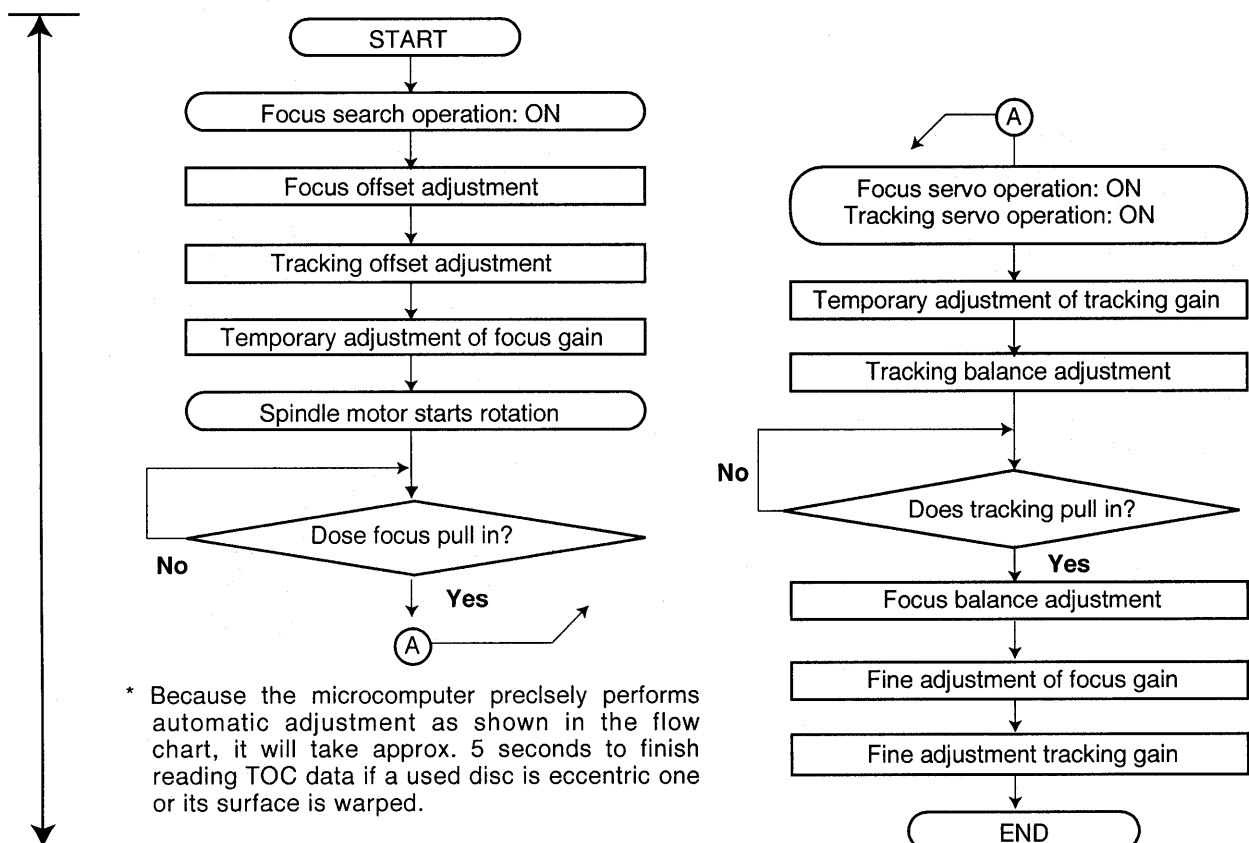
DIGITAL SERVO SYSTEM

Adjustment VR has been deleted.



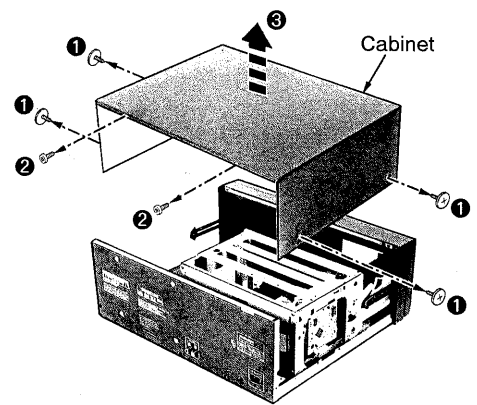
The following flow chart shows the sequence of automatic adjustments.

Flow chart automatic adjustment sequence



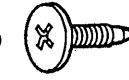
DISASSEMBLY/OPERATION CHECKS/REASSEMBLY PROCEDURES

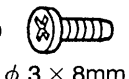
COMMON ITEMS FOR EACH PROCEDURE



1 , **2** Remove the 6 screws.

3 Remove the cabinet.

1  (Black)
φ 3 × 10mm

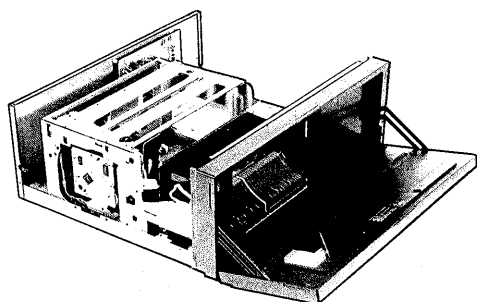
2  (Black)
φ 3 × 8mm

※ The numbers reversed in white indicate the order of procedures.

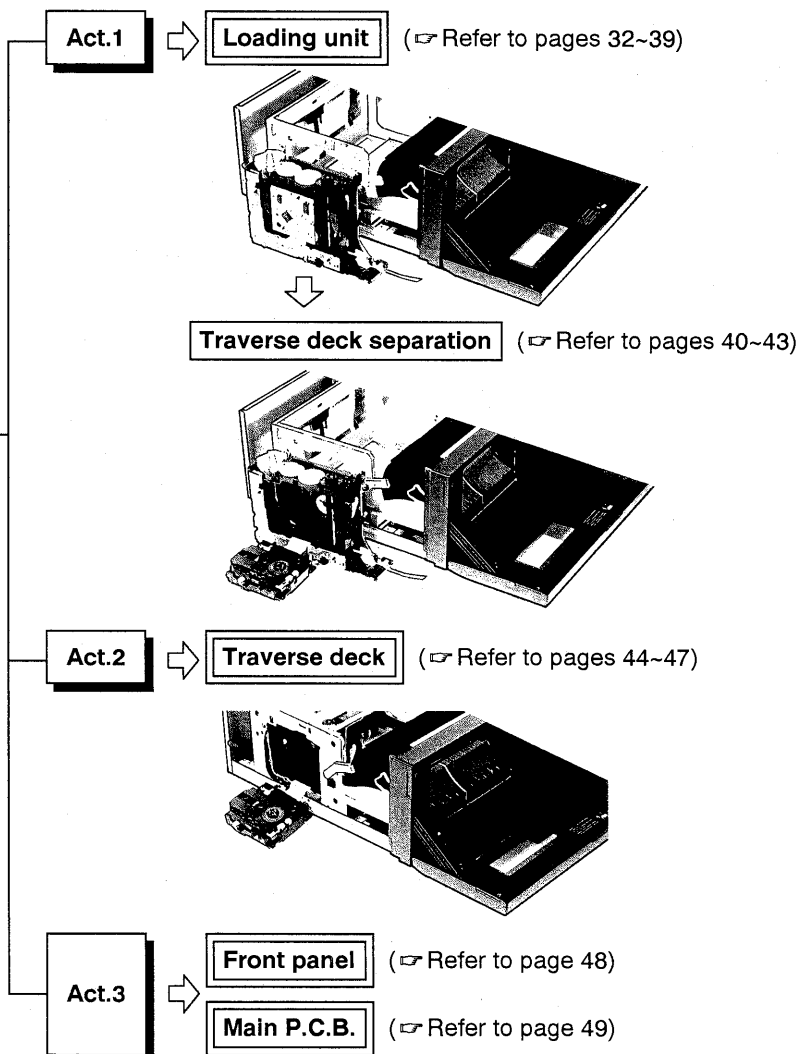
※ The screw illustrations are equivalent to actual size.

PRIOR TO THE OPERATION CHECKS

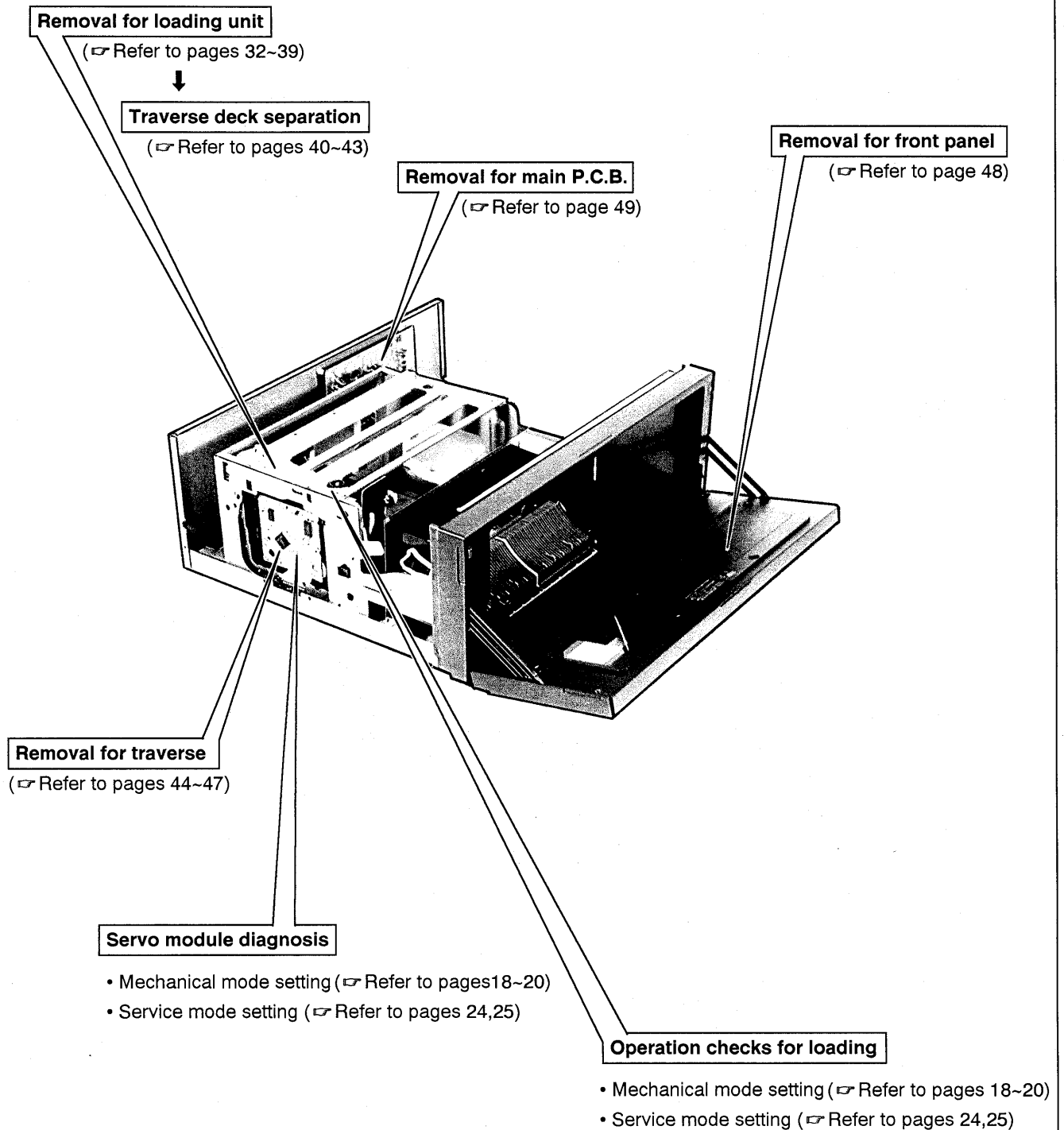
The following DISASSEMBLY/OPERATION CHECKS/REASSEMBLY procedures consist of 3 main items.
Follow the appropriate procedures to the failed block.



- Each block are described in order to the followings. **DISASSEMBLY**
- **OPERATION CHECK**
- **REASSEMBLY**



Repair Guide



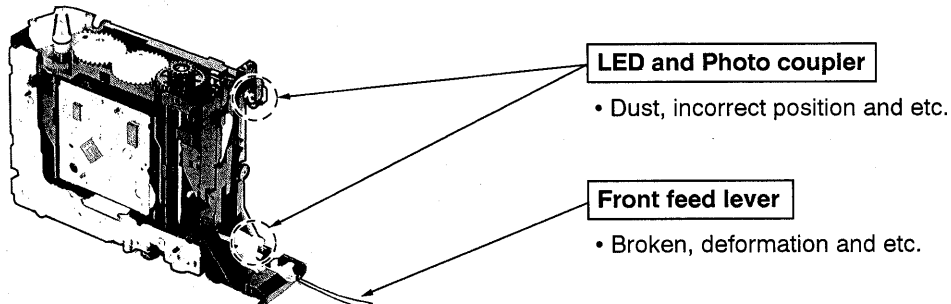
Precaution

- Handling of the loading unit (☞ Refer to pages 32)

Precaution

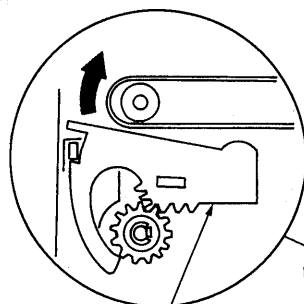
■ Handling of the loading unit

- During the loading unit disassembly/operation checks/reassembly, handle the following parts carefully.

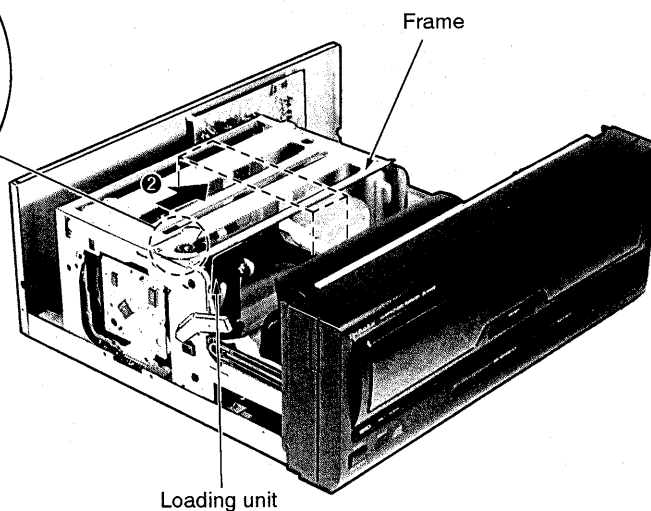


Act.1 Loading unit Disassembly

■ Handling of the loading unit

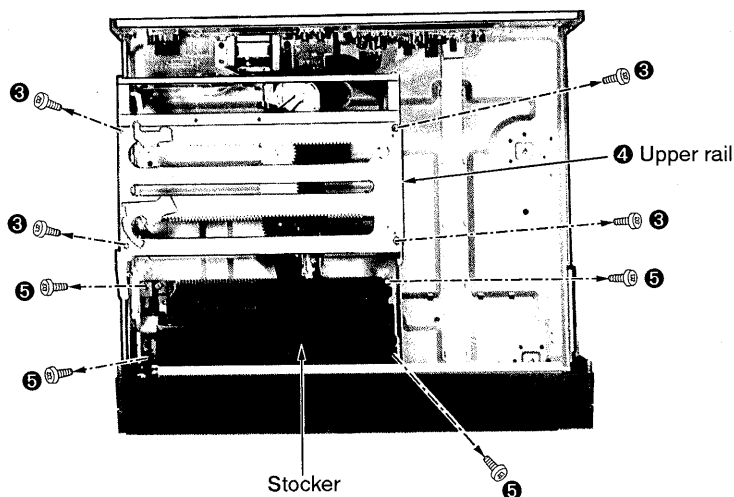


① Front lock gear

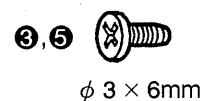


- ① Unlock the loading unit by moving the front lock gear manually in the direction of arrow.

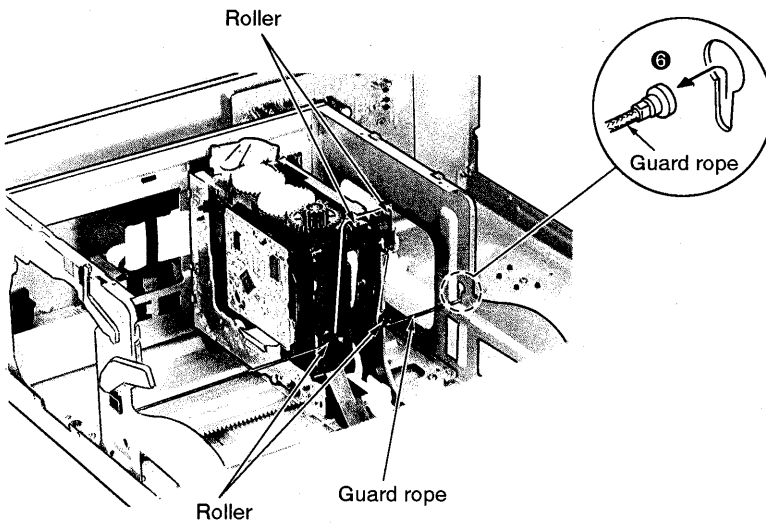
- ② Move the loading unit manually in the right direction.
(Move the loading unit to the right direction beyond the center of the frame.)



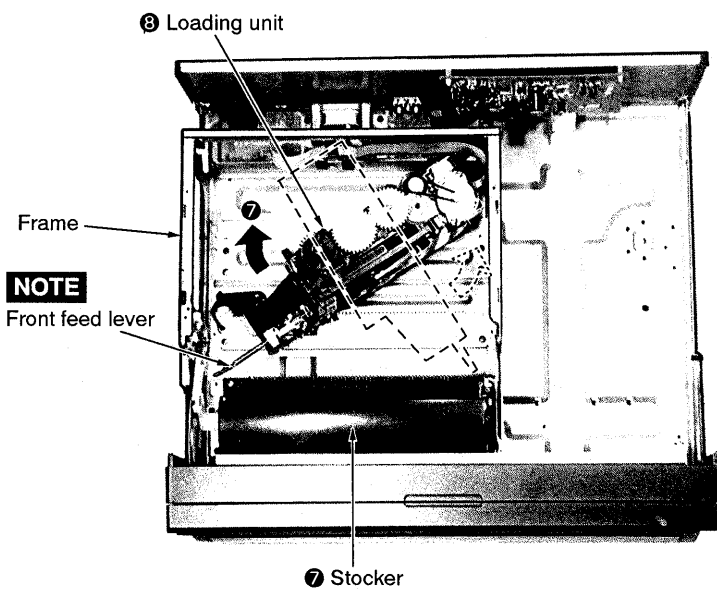
- ③ Remove the 4 screws for upper rail.
- ④ Remove the upper rail.
- ⑤ Remove the 4 screws for stocker.



Act.1 Loading unit Disassembly



⑥ Remove the guard rope.

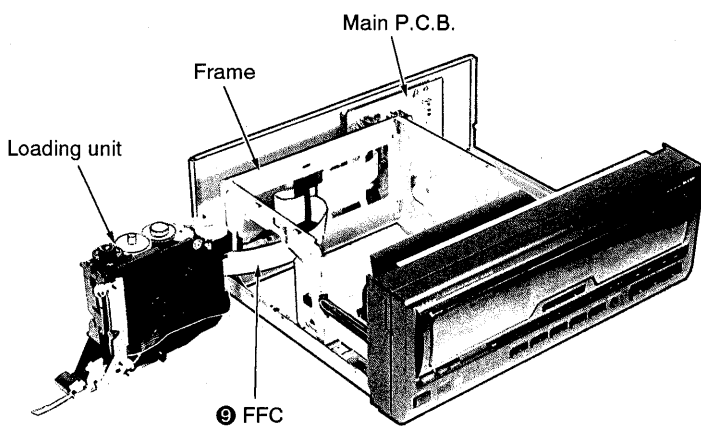


NOTE

When removing the loading unit, make sure to avoid the front feed lever from the stocker and then, lift up the loading unit because the front feed lever is positioned under stocker.

⑦ Rotate the loading unit to clockwise or counterclockwise with lifting the stocker and then, slide the front feed lever under the stocker.

⑧ Remove the loading unit from frame.

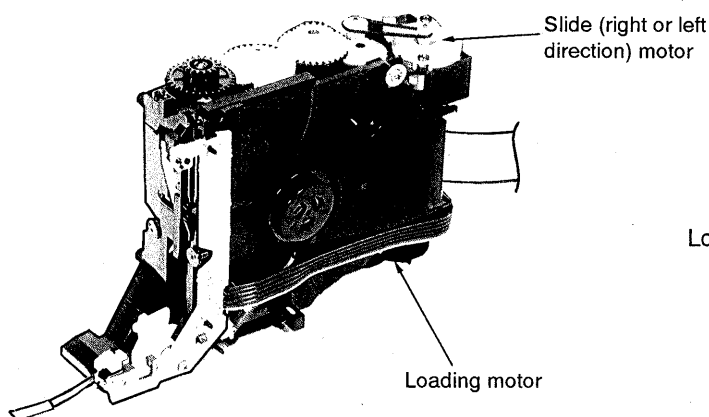


⑨ Remove the FFC from loading unit. Then, reconnect the FFC to the loading unit through the opening of frame.

Preparation for operation checks is completed.

Act.1	Loading unit	Operation checks
--------------	---------------------	-------------------------

■ **Test mode**



- 1 Set to the test mode and then, push the button **B** on front panel (☞ Refer to page 22)
- 2 The slide(right or left direction) motor rotates for approximate 20 seconds.
- 3 Then, the loading motor rotates with repeating the following operation.

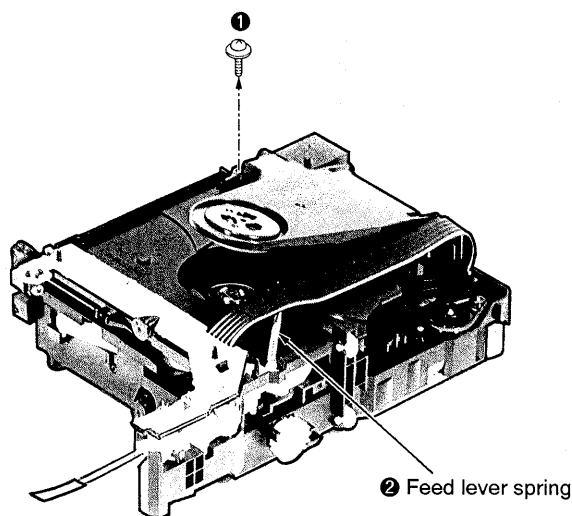
Load $\Rightarrow$ (Stop for 1 second) $\Rightarrow$ Unload $\Rightarrow$ (Stop for 1 second)

Make sure there are no unusual noise, binding or running over visually.

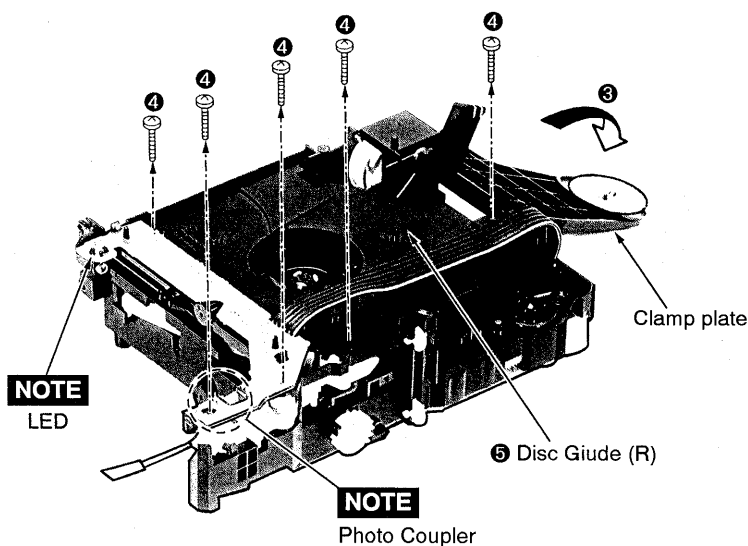
- ④ To relieve the operation, set to the power off.

※ This operation can be executed without traverse deck (including servo module).

■ **Manual operation** (For this operation, remove the parts described in “Test mode”, and more the parts as follows.)



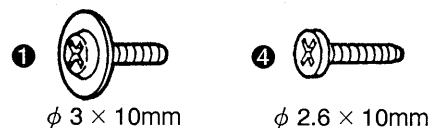
- 1 Remove the 1 screw.
- 2 Remove the feed lever spring.



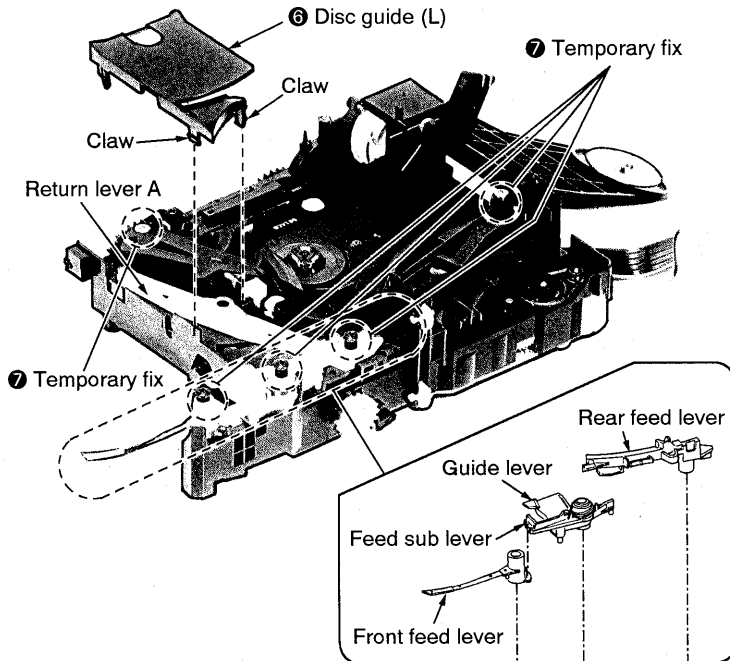
- ③ Tilt the clamp plate backward.
- ④ Remove the 5 screws.
- ⑤ Remove the disc guide (R).

NOTE

Take care not to touch the LED or photo coupler by hand.



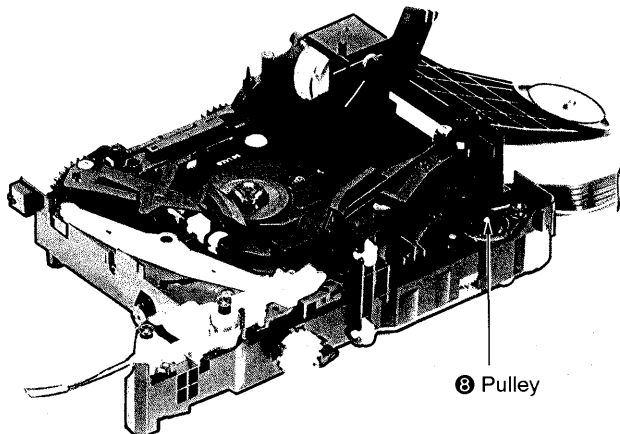
Act.1 Loading unit Operation checks



⑥ Release the 2 claws and then, remove the disc guide (L).

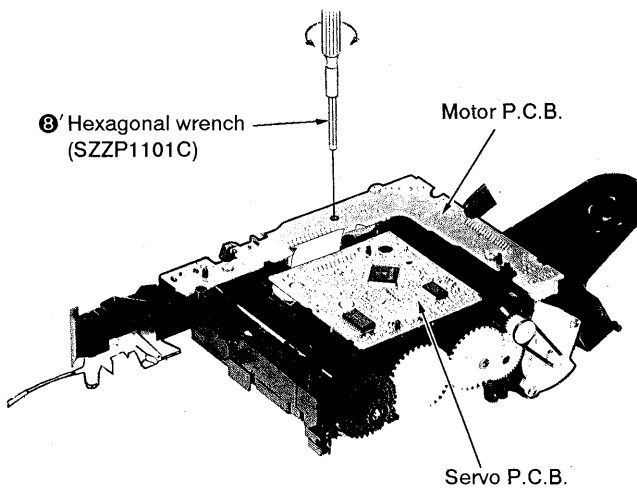
⑦ In this manual operation, the rear/front feed levers, guide lever ass'y, etc. may be removed because the disc guides(L/R) are removed already.

Temporary fix those levers with 5 screws.



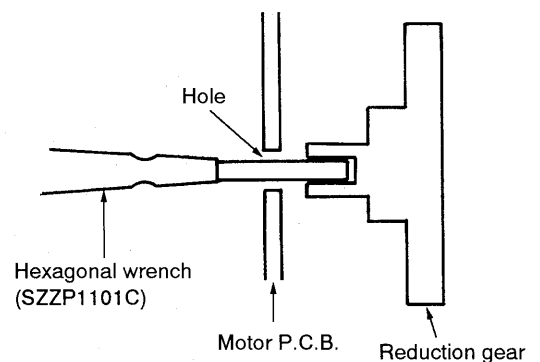
⑧ In case of confirmation manually, rotate the pulley as shown left.

- Rotate clockwise : Loading operation
- Rotate counterclockwise : Unloading operation



⑧' Or rotate with 2 mm hexagonal wrench (SZZP1101C).

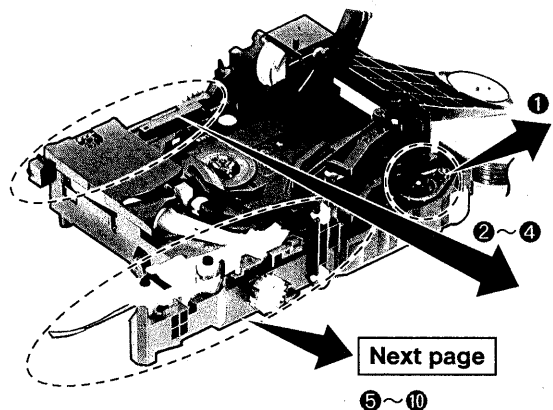
- Rotate clockwise : Unloading operation
- Rotate counterclockwise : Loading operation



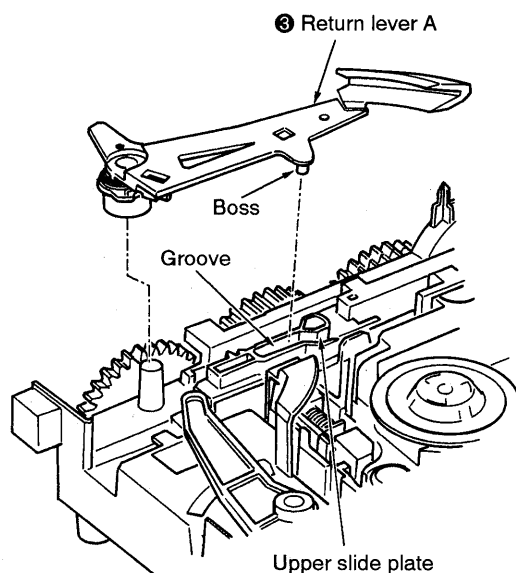
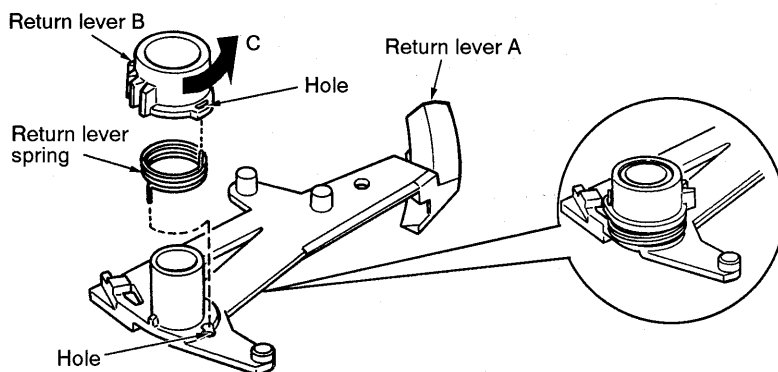
Act.1 Loading unit Reassembly

■ In Test mode Follow the items ① ~ ②.

■ In Manual operation In case that the parts fixed temporary are removed, the perform the items ① ~ ⑩ and then, follow the items ⑪ ~ ②.

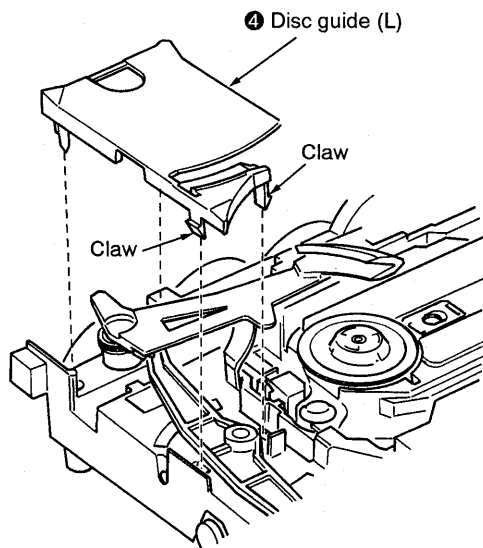


① Rotate the pulley clockwise fully.



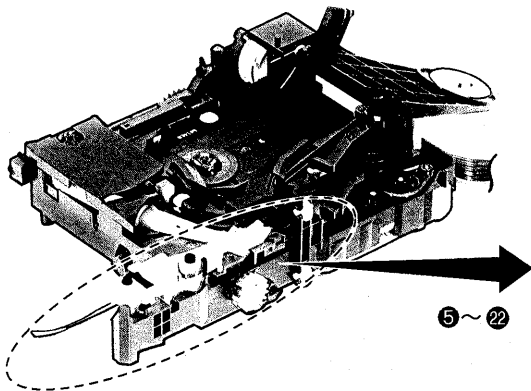
② Align the both ends of the spring with the holes of return lever A and B and then, install the return lever A with rotating the return lever B in the direction of arrow (→) C.

③ Install the return lever A.
(Align the boss of return lever A with the groove of upper slide plate.)

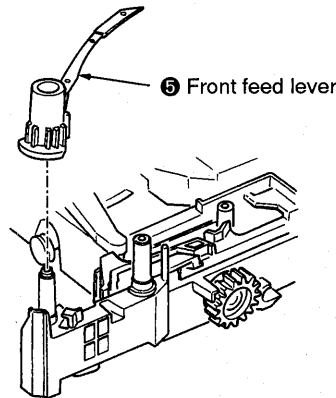


④ Install the disc guide(L).
(Press the disc guide (L) until the claws are hooked completely.)

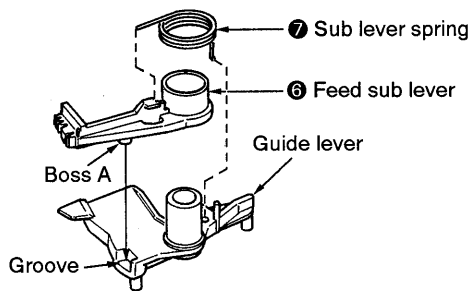
Act.1 Loading unit Reassembly



[The state of pulley rotated clockwise fully.]

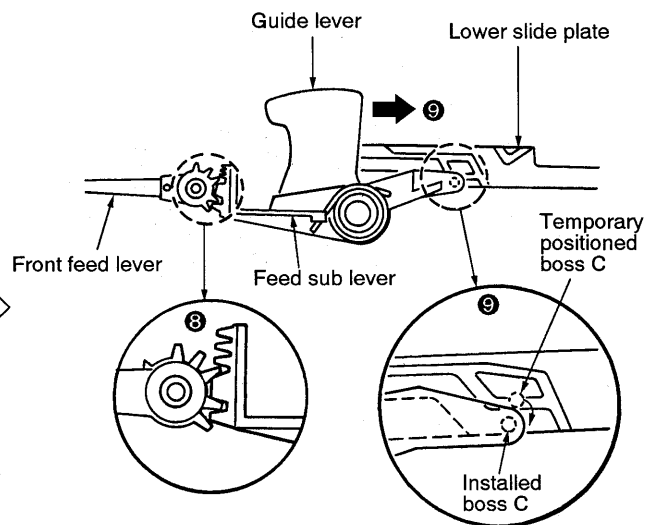
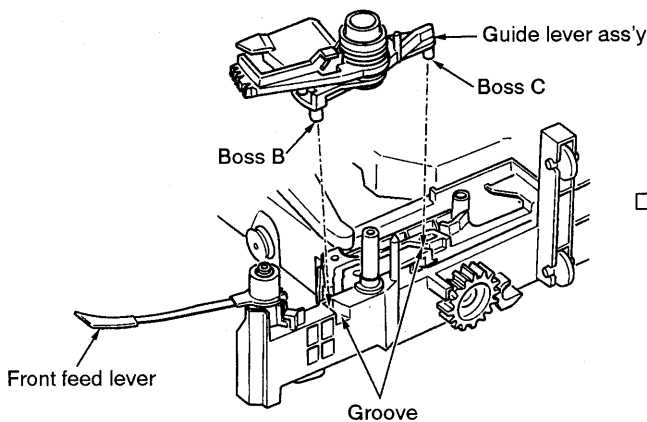


5 Install the front feed lever.



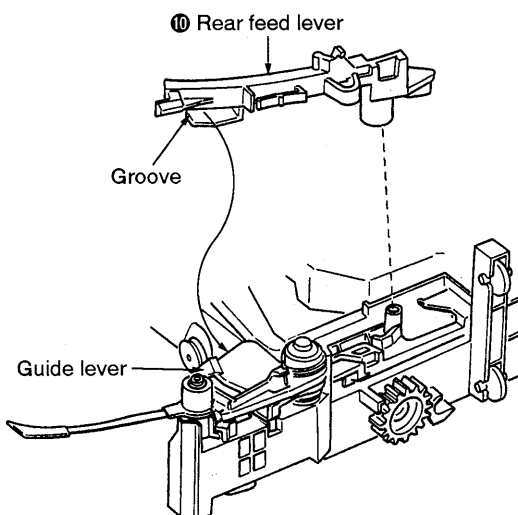
6 Install the feed sub lever to the guide lever.
• Align the boss A of feed sub lever with the groove of the guide lever.

7 Install the sub lever spring.



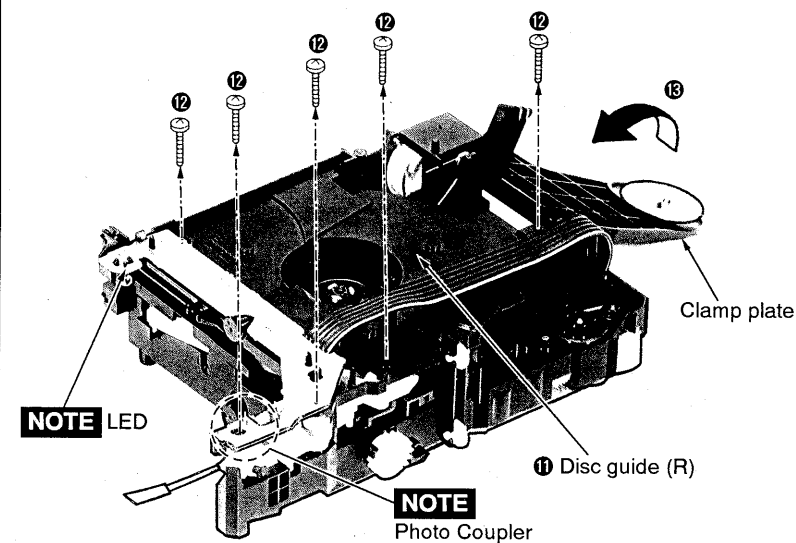
8 Engage the gear of guide lever ass'y with the gear of front feed lever temporary.
• Boss B must be placed in the groove.
• Boss C must be run over the lower side plate.

9 With fixing the gear by finger not to slip off the gear clench, rotate the guide lever in the direction of arrow.
• The boss C will fit in the groove.



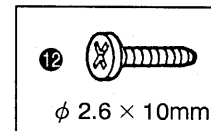
10 Install the rear feed lever.
(Align the guide lever with the groove of rear feed lever.)

Act.1 Loading unit Reassembly



11 Install the disc guide(R).

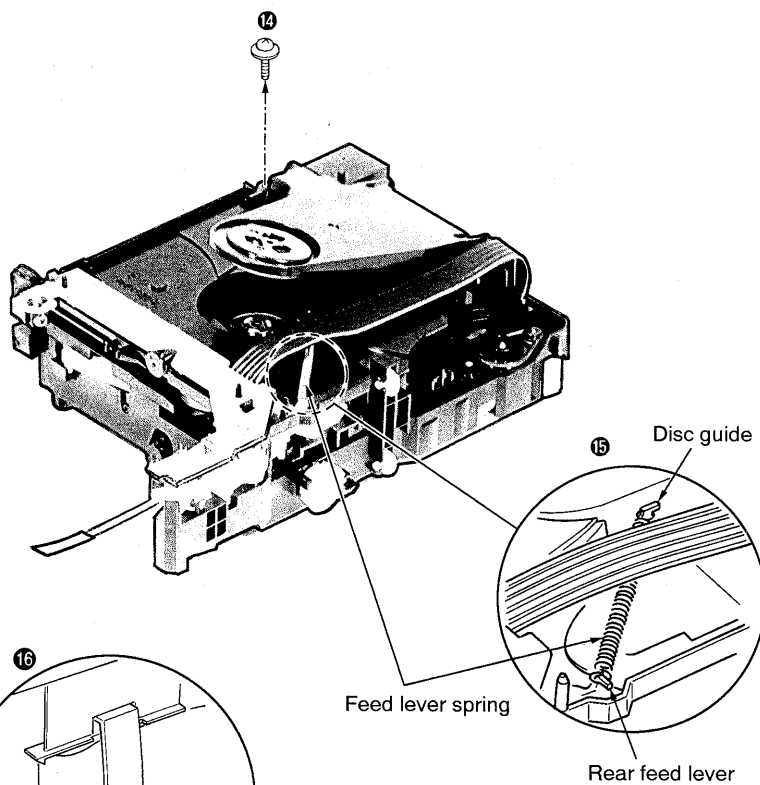
12 Install the 5 screws.



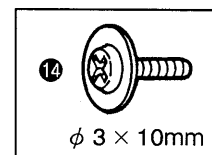
13 Tilt the clamp plate forward.

NOTE

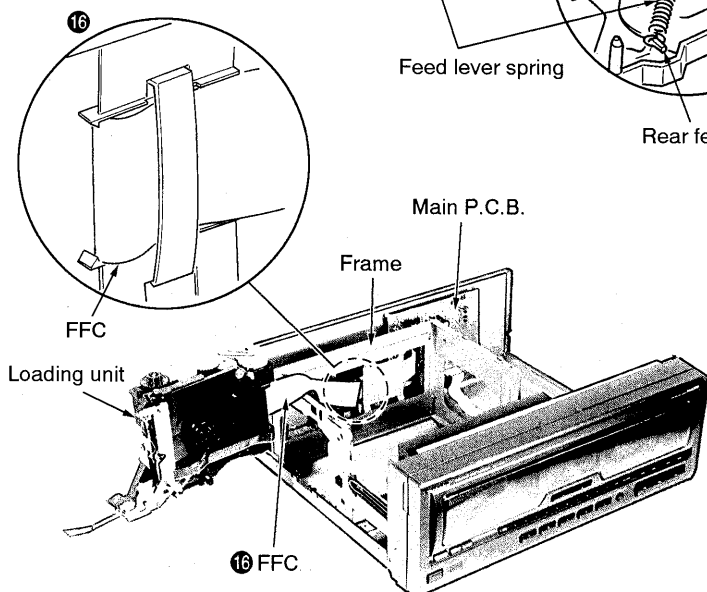
Take care not to touch the LED or photo coupler by hand.



14 Install the 1 screw.

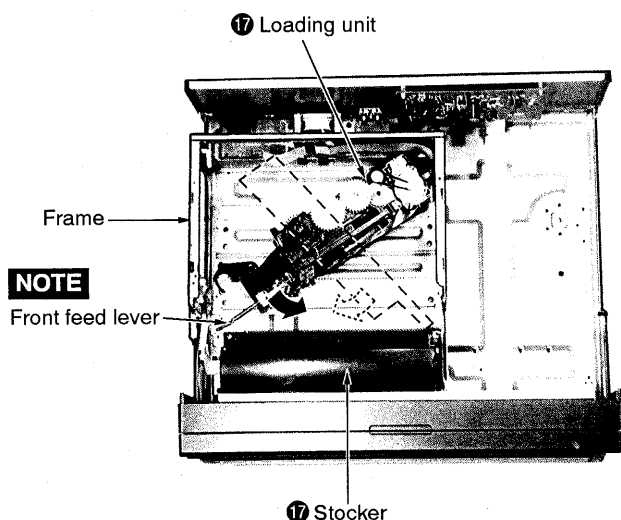


15 Install the feed lever spring.



16 Remove the FFC from loading unit.
Then, reconnect the FFC to the loading unit over the frame.

Act.1 Loading unit Reassembly



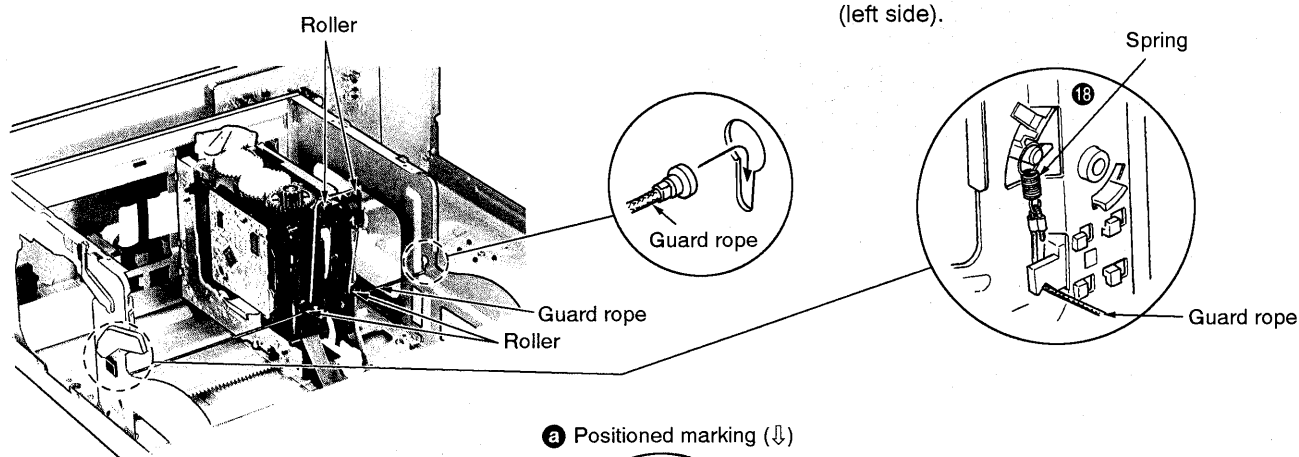
NOTE

Front feed lever

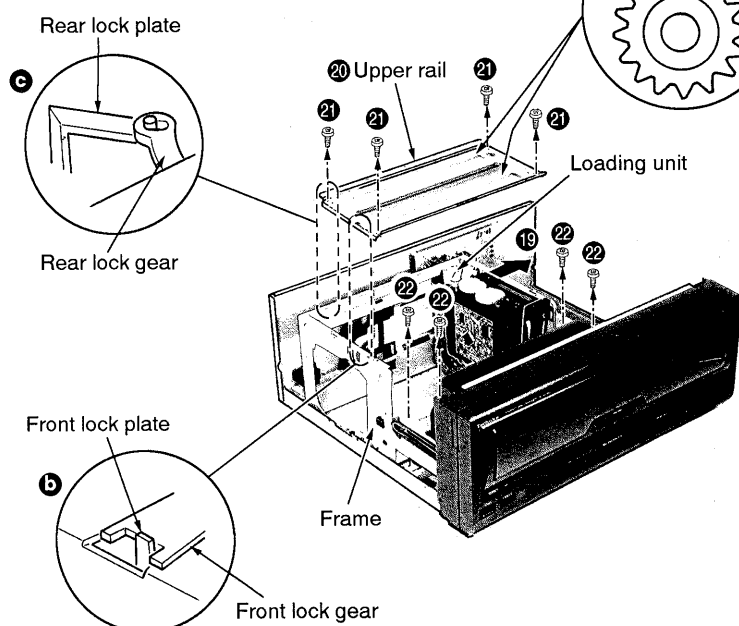
NOTE

When reassembling the loading unit, make sure to avoid the front feed lever from the stocker and then, install the loading unit because the front feed lever is positioned under stocker.

- 17 Rotate the loading unit counterclockwise or clockwise with lifting the stocker and then, place the front feed lever under the stocker.



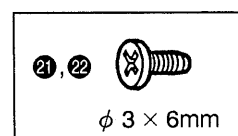
- 18 Hang the guide rope with the spring side (left side).



- 19 Move the loading unit to the right end of frame.
- 20 Install the upper rail to the frame. Then, make sure to perform the following operations.

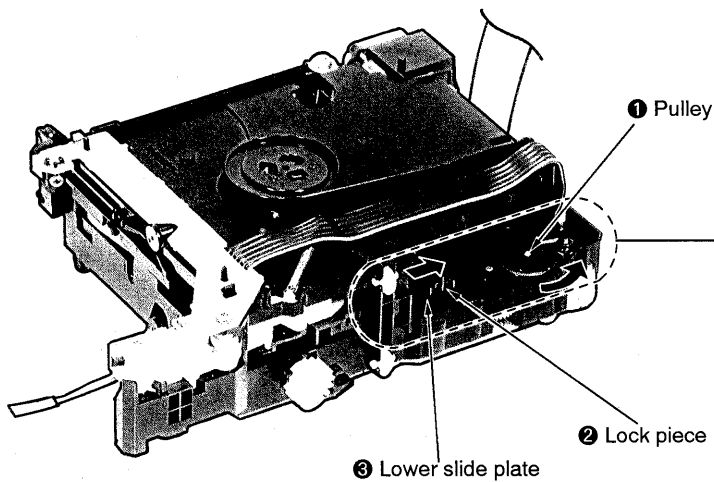
- a Align the front travel gear and rear travel gear with the marked position of upper rail.
- b Engage the front lock gear with the front lock plate.
- c Engage the rear lock gear with the rear lock plate.

- 21 Install the 4 screws for upper rail.
- 22 Install the 4 screws for stocker.

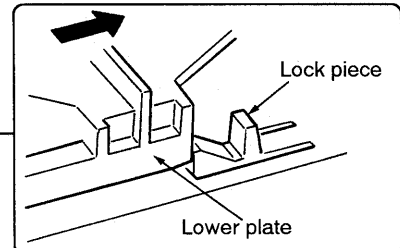


Act.1 Traverse deck separation Disassembly

The followings are described the procedures to make the traverse deck part from loading unit after removed the loading unit block from the frame.

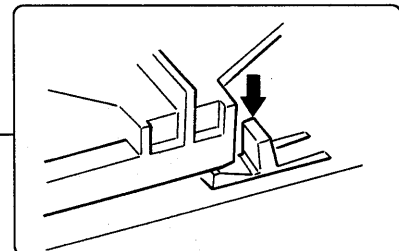


- ① Rotate the pulley counterclockwise.



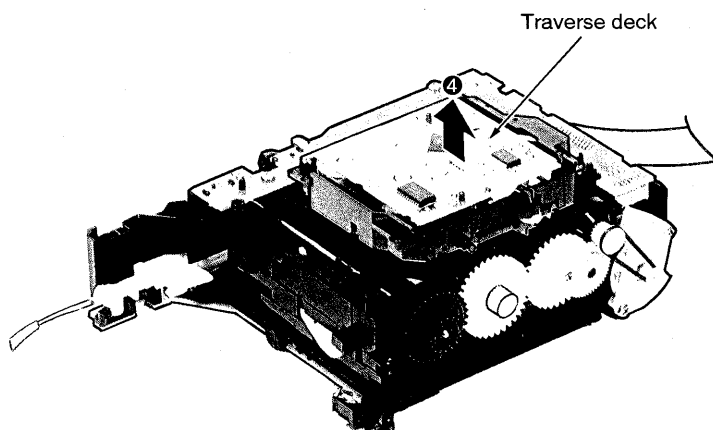
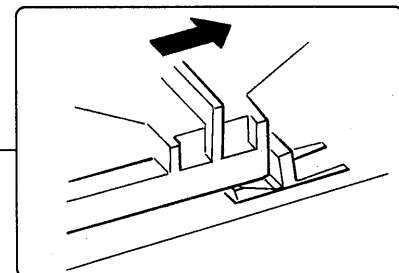
Rotate the pulley until the lower slide plate is moved in the direction of arrow and then touched to the lock piece.

- ② Rotate the pulley counterclockwise fully with pressing the rib of lock piece.



The lower slide plate runs over the lock piece.

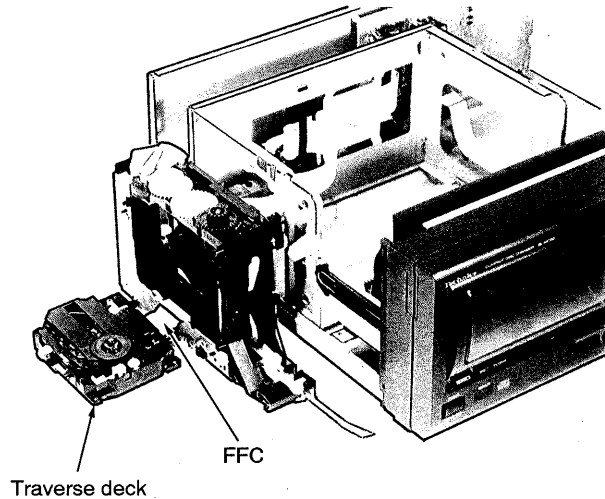
- ③ Slide the lower slide plate manually in the direction of arrow until the lower slide plate touches the rib of lock piece



- ④ Upset the loading unit and then, lift up the traverse deck.

Act.1 Traverse deck separation Operation check

■ Focus operation confirmation



- ① Set the switch to TEST MODE.
(☞ Refer to page 21)

- ② Press the button **A** on the operation panel.

Standby the traverse deck to individual operation.

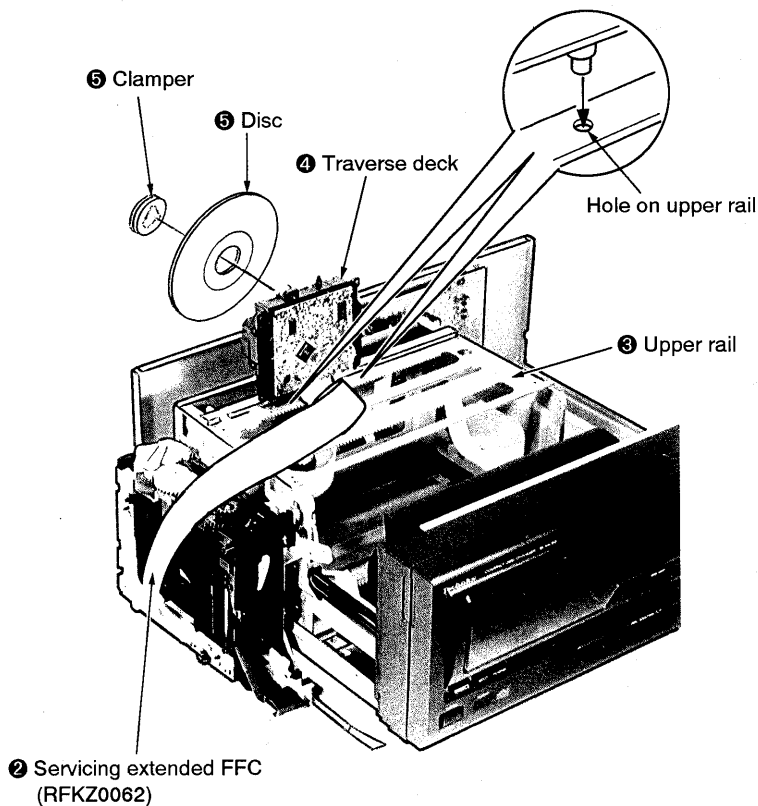


Press the PLAY(▶) button.



Confirm the focus operation visually.

■ Servo module confirmation



- ① Remove the FFC between the traverse deck and loading unit.
- ② Connect the servicing extended FFC between the traverse deck and loading unit.
- ③ Install the upper rail.
(The screws are not necessary for fixing.)
- ④ Locate the servo module faced to you and then, align the traverse deck with the hole on upper rail.
- ⑤ Attach the disc to the clamper with magnet.



Preparation for operation checks is completed.

- ⑥ Set the switch to TEST MODE.
(☞ Refer to page 21)

- ⑦ Press the button **A** on the operation panel.



Standby the traverse deck to individual operation.



Press the PLAY(▶) button.

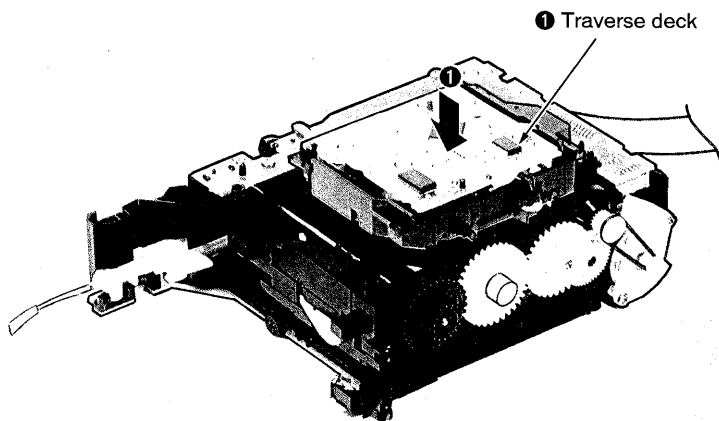


CD play starts.

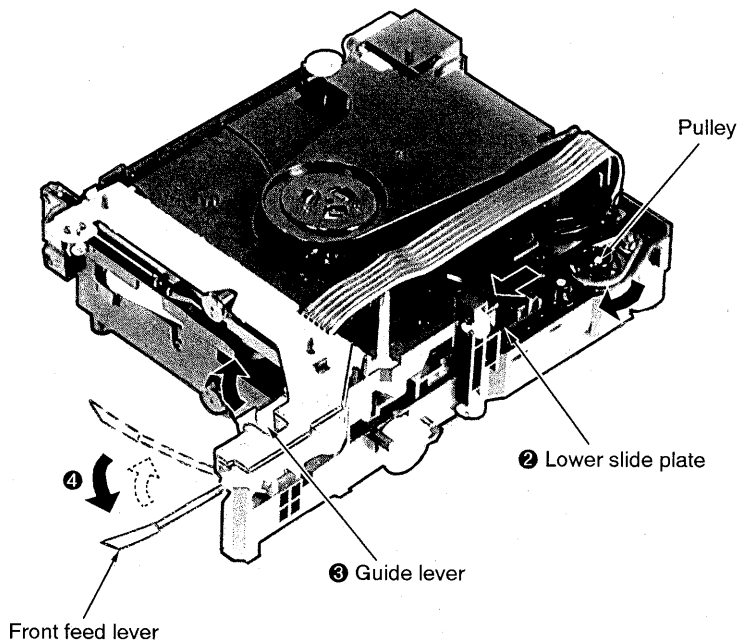


Check the servo module.

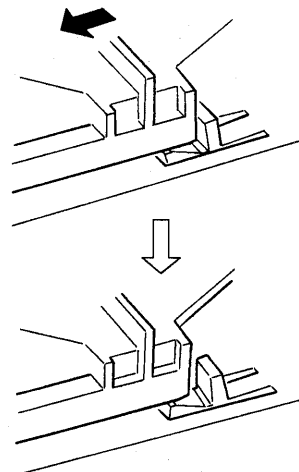
Act.1 Traverse deck separation Resassembly



- ① Equip the traverse deck with the loading unit.



- ② Slide the lower slide plate in the direction of arrow with supporting manually not to be fall free the traverse deck.



The traverse deck will not fall free as shown above.

- ③ While pushing the guide lever in the direction of arrow, rotate the pulley clockwise.



To easy installation loading unit into the frame, rotate the pulley fully clockwise.

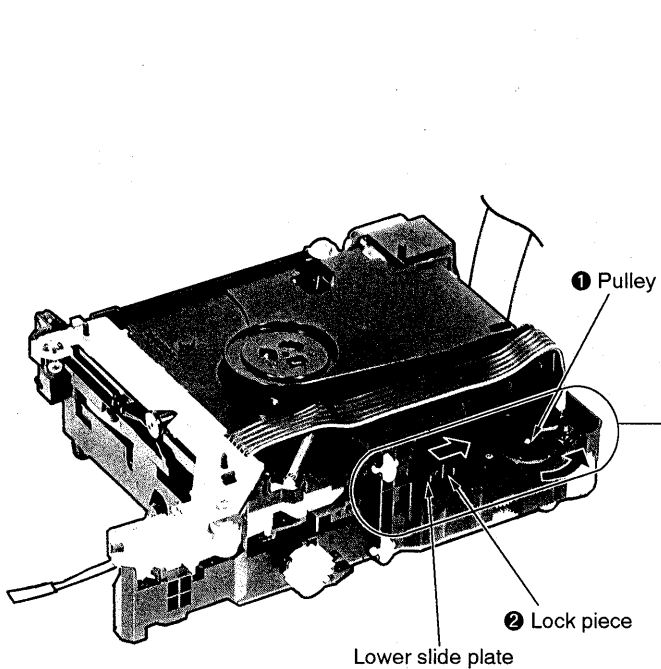
Confirmation

During the above operation, make sure that the front feed lever rotates to clockwise (Dot line) once and then, return to original position(Full line).

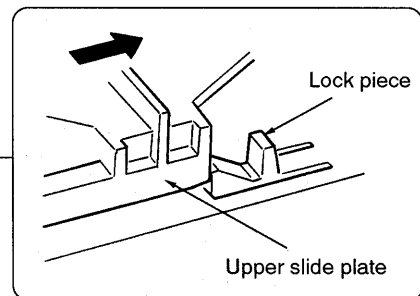
Act.1 Traverse deck separation Reassembly

■ In case that the operations described in item "Confirmation" are not to be performed.

- In case that the operations described in item "confirmation" are not to be performed (The front feed lever will not return to original position (Full line) and is fixed at position indicated with dot line), perform the following operations.

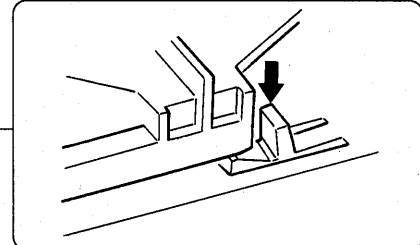


- 1 Rotate the pulley counterclockwise.



Rotate the pulley until the lower slide plate moves in the direction of arrow and touches the lock piece.

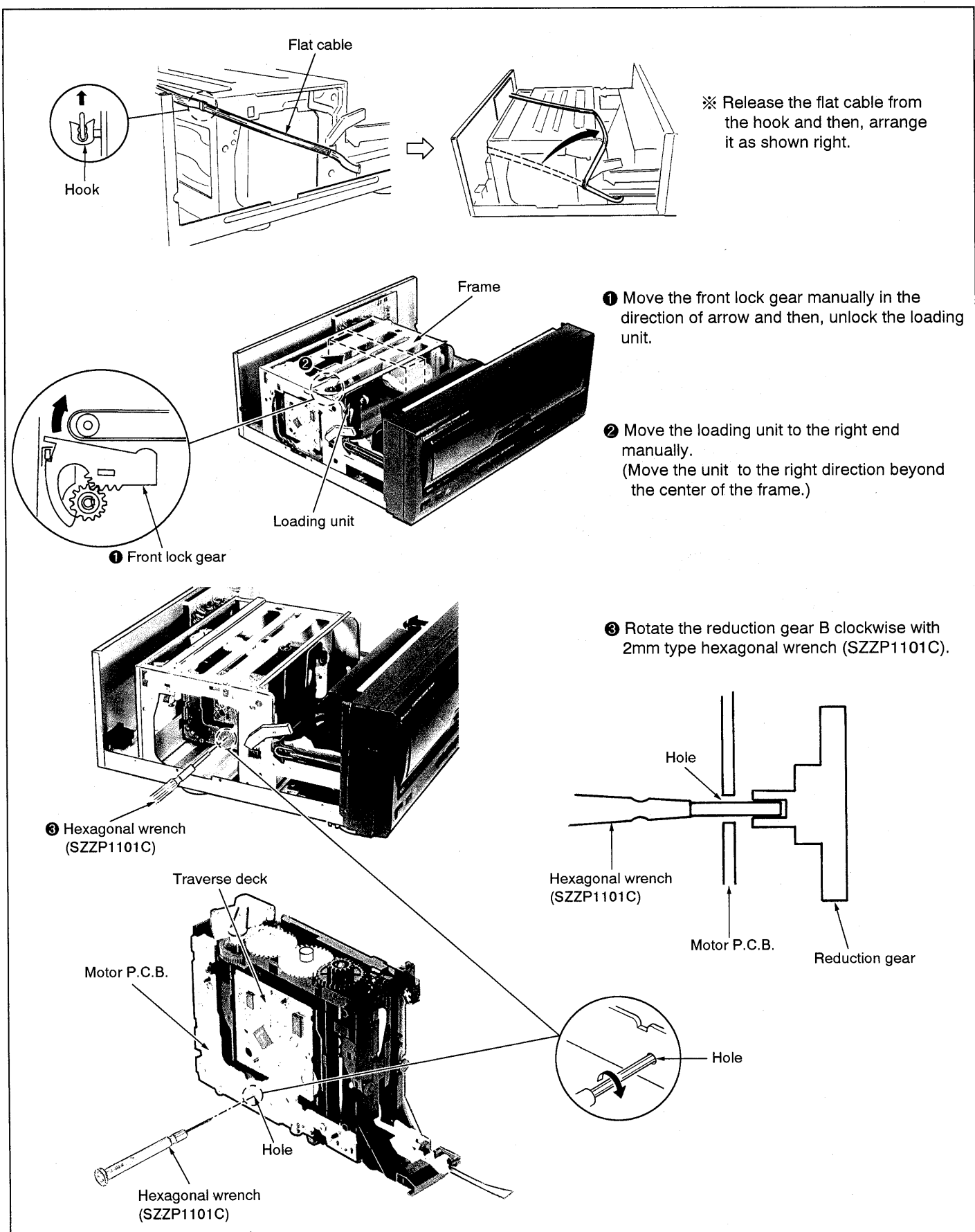
- 2 With pushing the rib of lock piece, rotate the pulley counterclockwise fully.



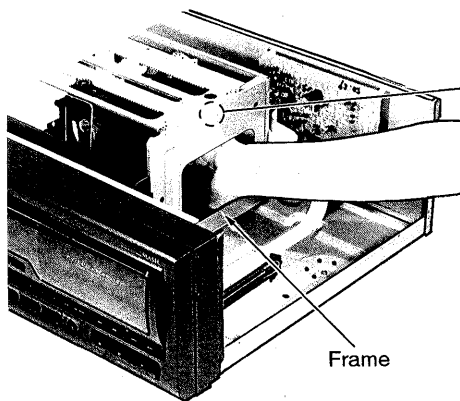
The lower slide plate runs over the lock piece.

Act.2 Independent traverse deck Disassembly

- The traverse deck can be removed individually without removal of loading unit.
- It is very convenient to perform the operation checks for traverse deck quickly.

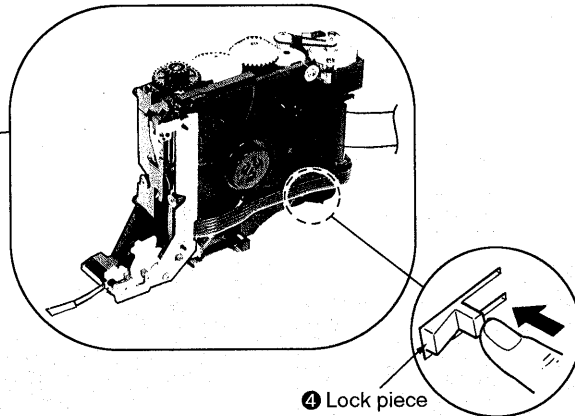


Act.2 Independent traverse deck Disassembly

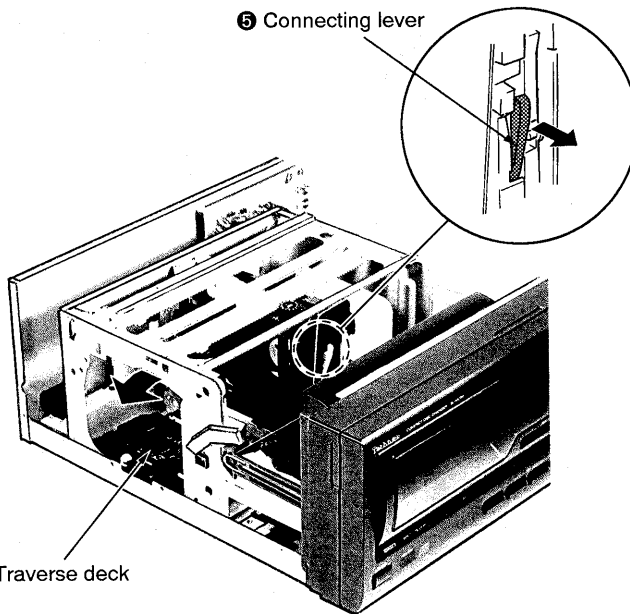


NOTE

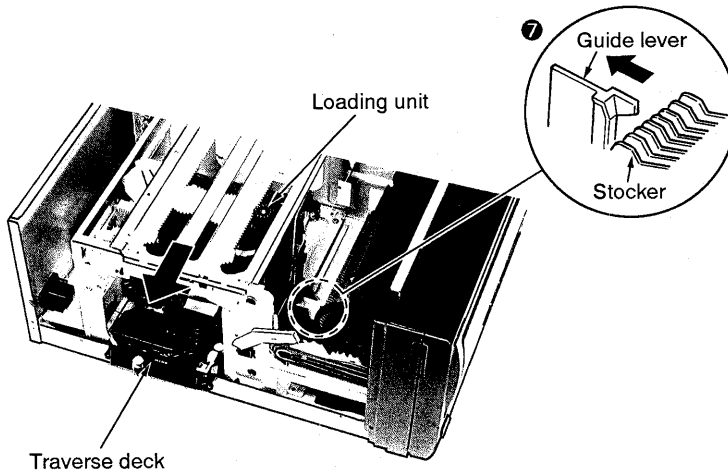
Handle the edge of frame with care.



- ④ Put the right hand into the right side of frame and then, pressing the lock piece, rotate the hexagonal wrench to clockwise.



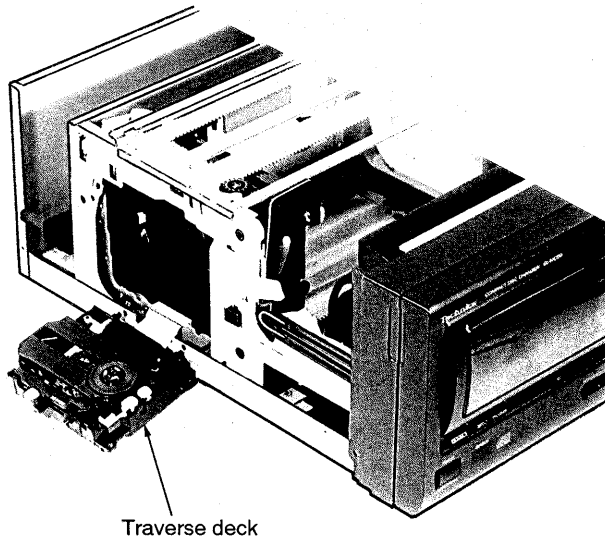
- ⑤ Pull the connecting lever in the direction of arrow.
- ⑥ Separate the traverse deck from the loading unit.



- ⑦ Move the guide lever in the direction of arrow and then, move the loading unit to the left end with relieving the engagement to stocker.

Act.2 Independent traverse deck Operation checks

■ Focus operation confirmation



- ① Set the switch to TEST MODE.
(☞ Refer to page 21)

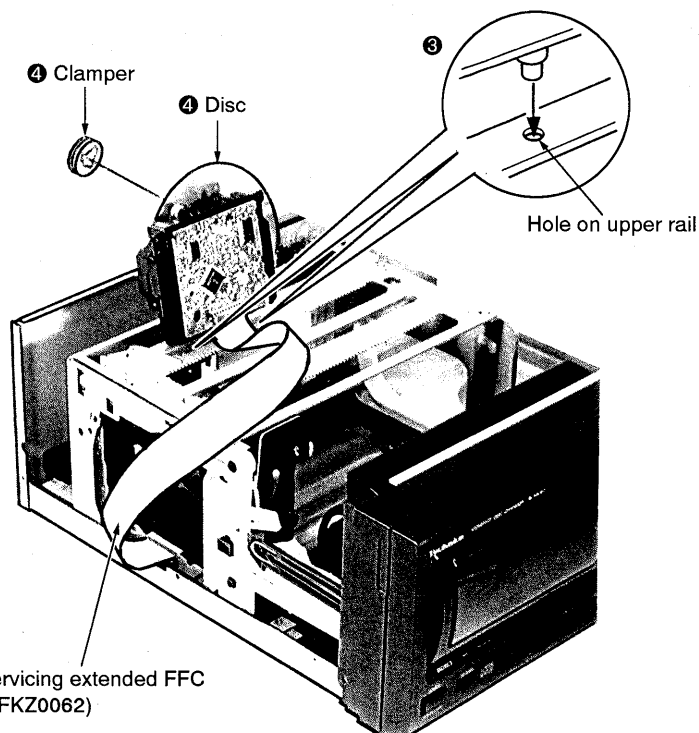
- ② Press the button **A** on the operation panel.

Standby the traverse deck to individual operation.

Press the **PLAY(▶)** button.

Confirm the focus operation visually.

■ Servo module confirmation



- ① Remove the FFC between the traverse deck and loading unit.
- ② Connect the servicing extended FFC between the traverse deck and loading unit.
- ③ Locate the servo module faced to you and then, align the traverse deck with the hole on upper rail.
- ④ Attach the disc to the turn table with clamper (magnet).

Preparation for operation checks is completed.

- ⑤ Set the switch to TEST MODE.
(☞ Refer to page 21)

- ⑥ Press the button **A** on the operation panel.

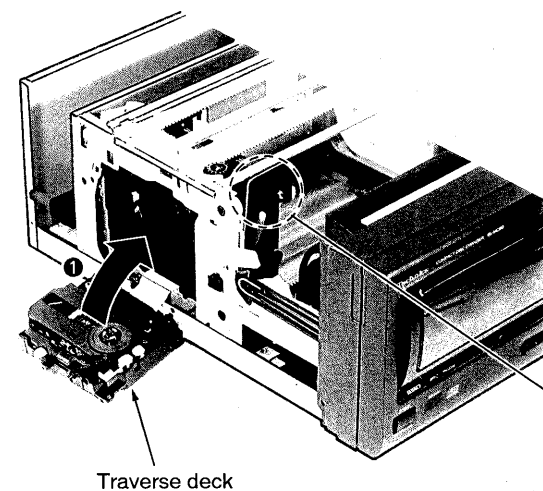
Standby the traverse deck to individual operation.

Press the **PLAY(▶)** button.

CD play starts.

Check the servo module.

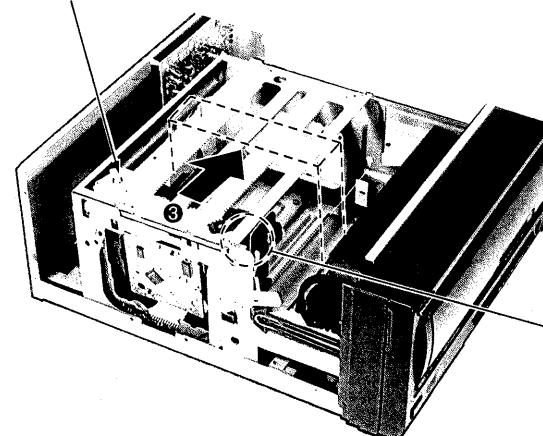
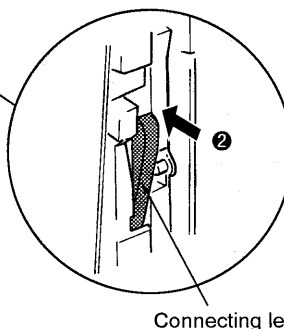
Act.2 Independent traverse deck Reassembly



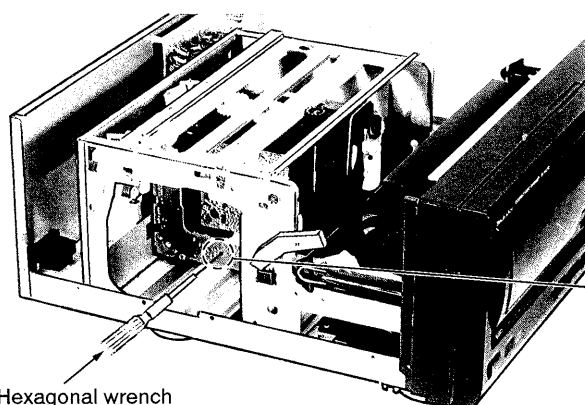
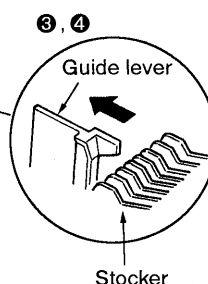
① Equip the traverse deck with the loading unit.

② Push the guide lever in the direction of arrow with supporting manually not to be fall free the traverse deck.

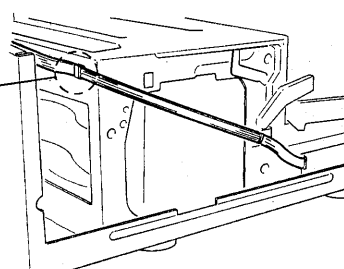
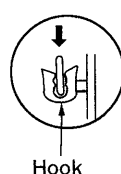
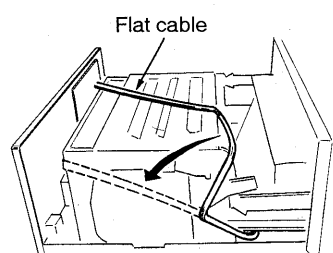
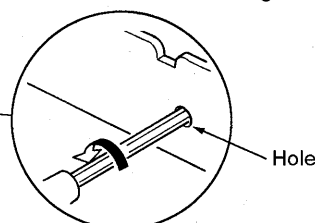
The traverse deck will not fall free as shown above.



③ Move the guide lever in the direction of arrow and then, move the loading unit to the center with relieving the engagement to stocker.

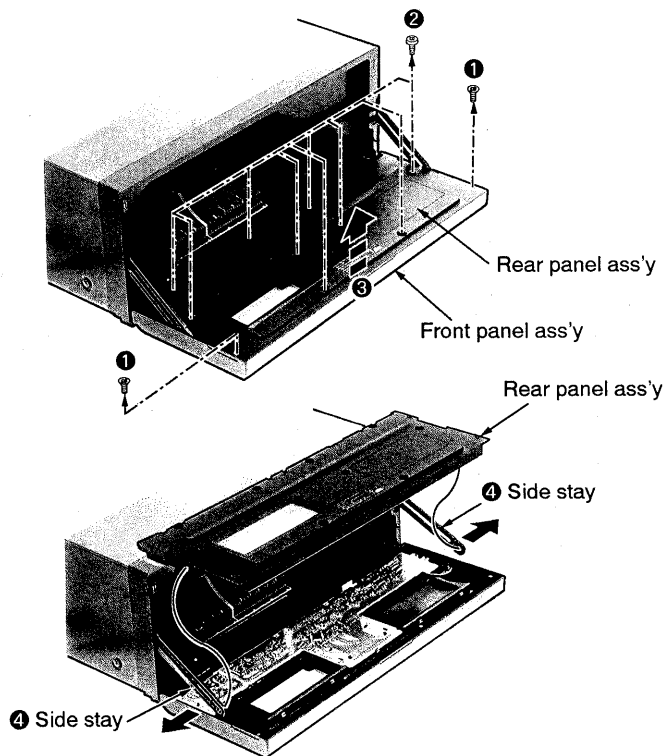


④ With keeping the guide lever in the direction of arrow, rotate the reduction gear to counterclockwise fully with 2mm type hexagonal wrench(SZZP1101C)



※ Arrange the flat cable in original form.

Act.3 Front panel Disassembly

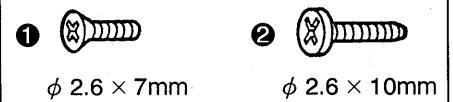


① Remove the 2 countersunk screws.

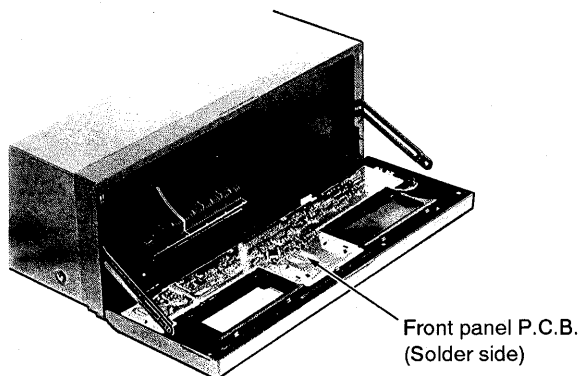
② Remove the 10 screws.

③ Lift up the rear panel ass'y.

④ Remove the rear panel ass'y with releasing the both side stays.

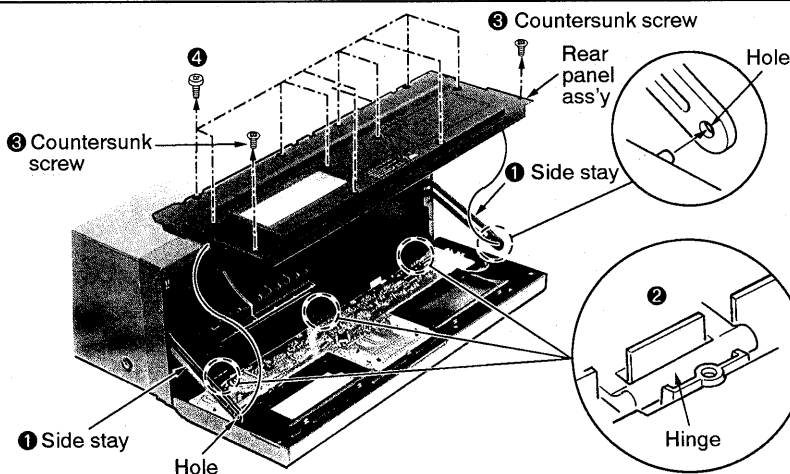


Act.3 Front panel Operation checks



• Perform the operation checks in the state as shown left.

Act.3 Front panel Reassembly



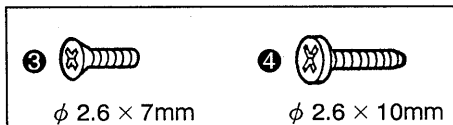
① Align the both of back panel with the hole of side stays.

② Install the hinges to the rear panel ass'y.

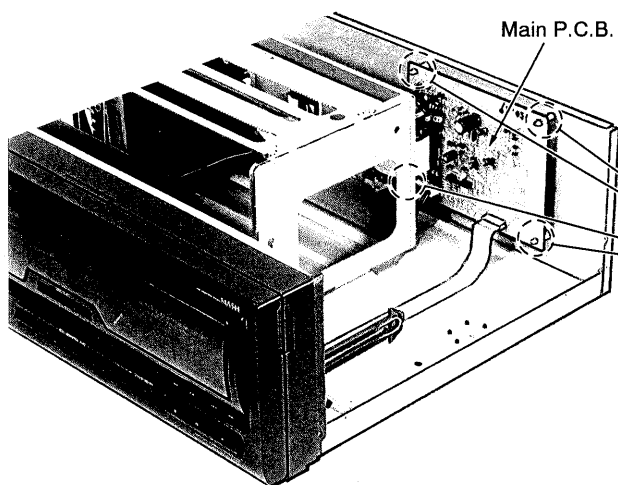
③ Install the 2 countersunk screws.

Make sure that the countersunk screws are in correct position.

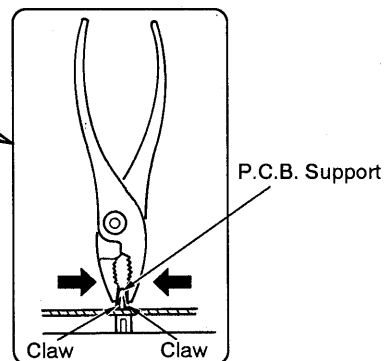
④ Install the 10 screws.



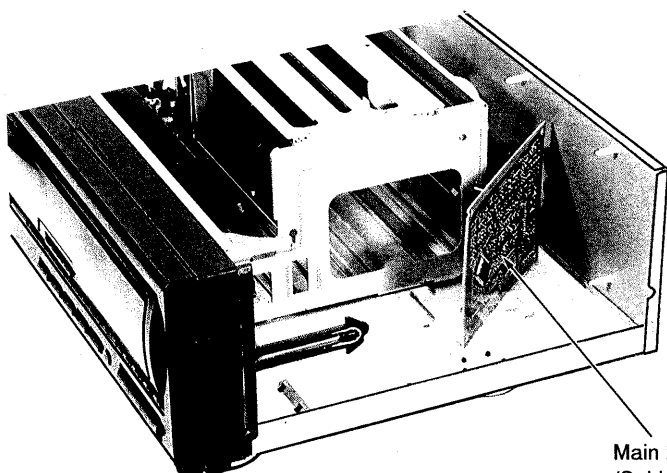
Act.3 Main P.C.B. Disassembly



- Release the P.C.B. supports from the main P.C.B.. (Pinch the claws of P.C.B. supports with plier as shown below.)

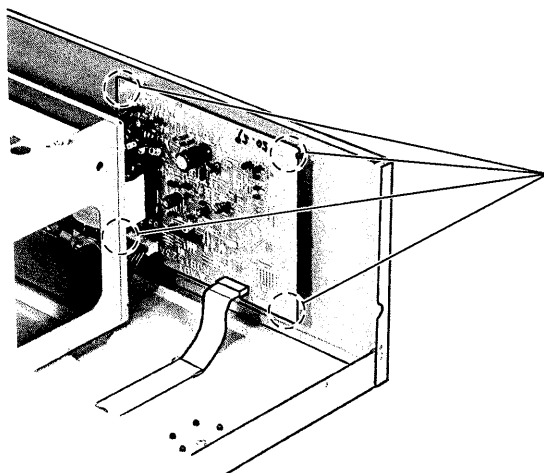


Act.3 Main P.C.B. Operation checks



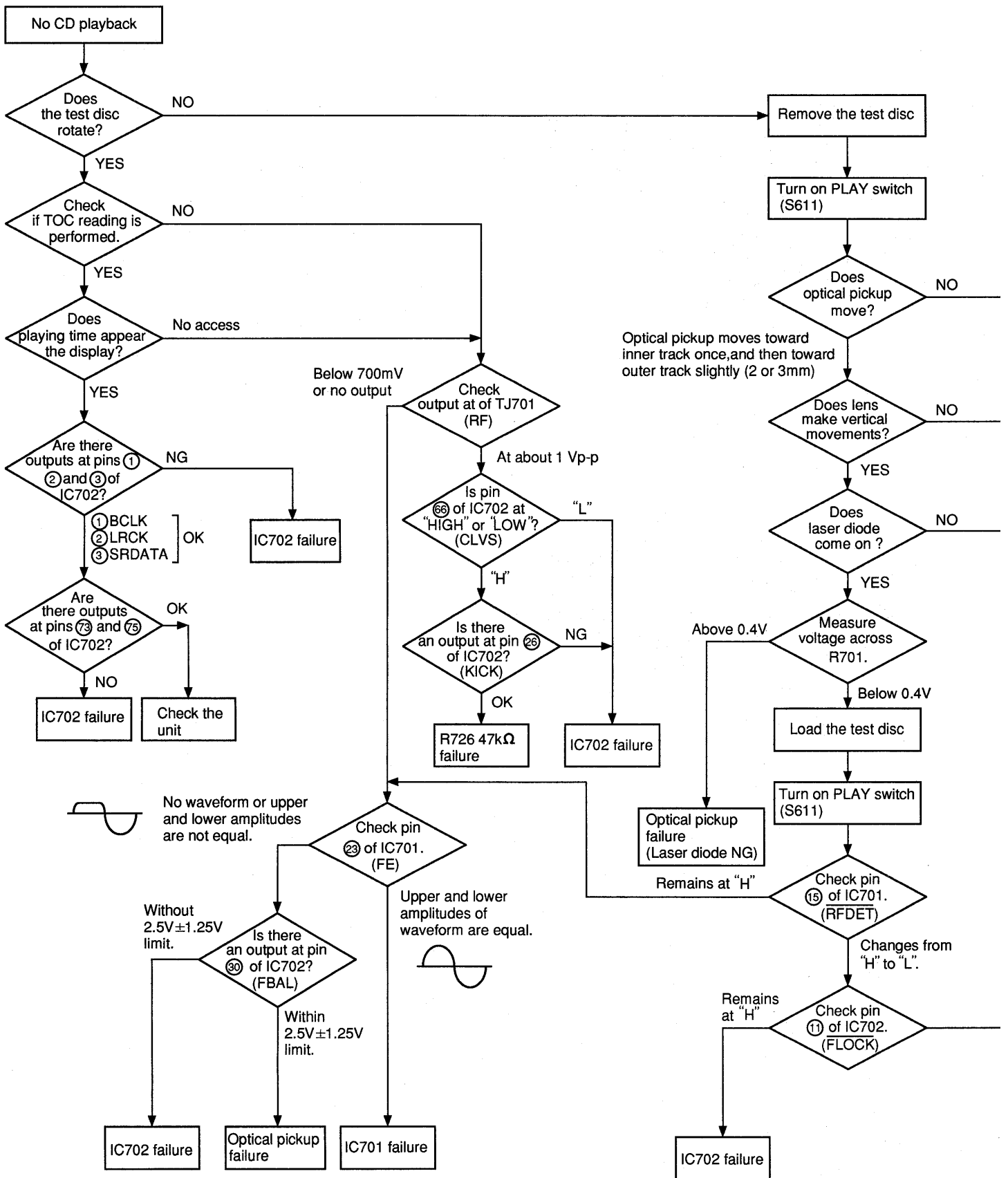
- Perform the operation checks in the state as shown left.

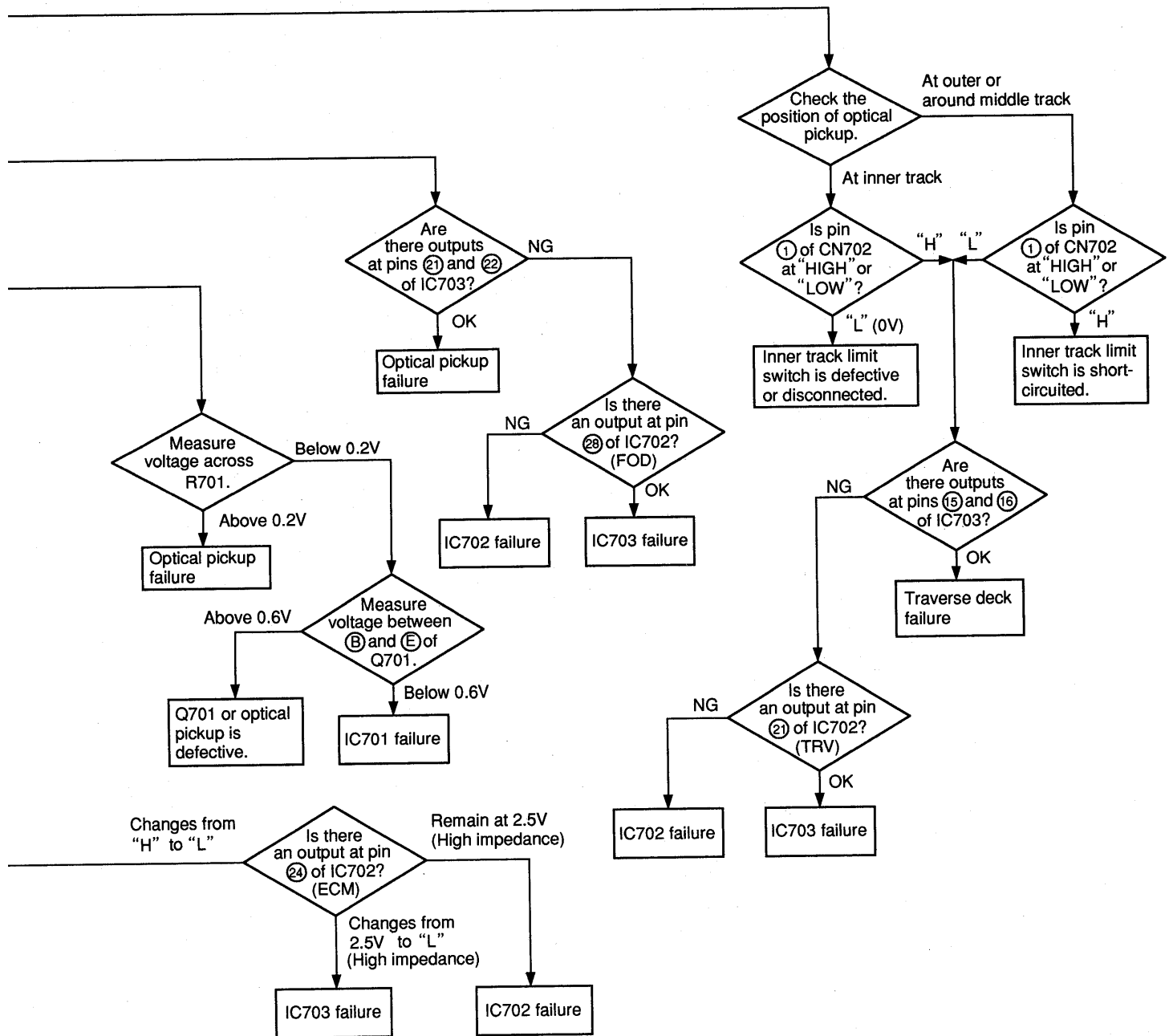
Act.3 Main P.C.B. Reassembly



- Press the main P.C.B. until the claws of P.C.B. supports are latched (Check for sound when latching).

TROUBLE SHOOTING (SERVO CIRCUIT)

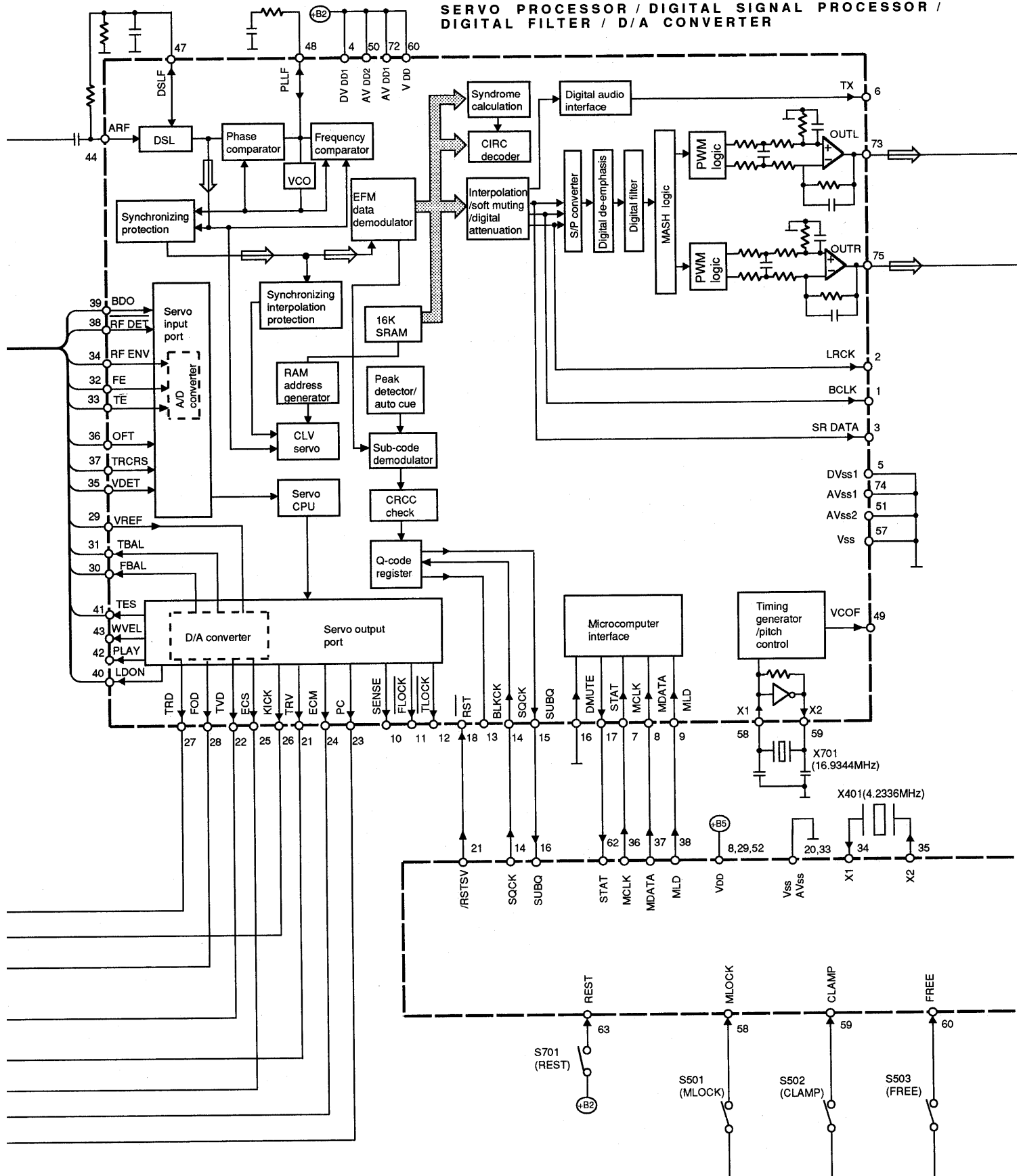


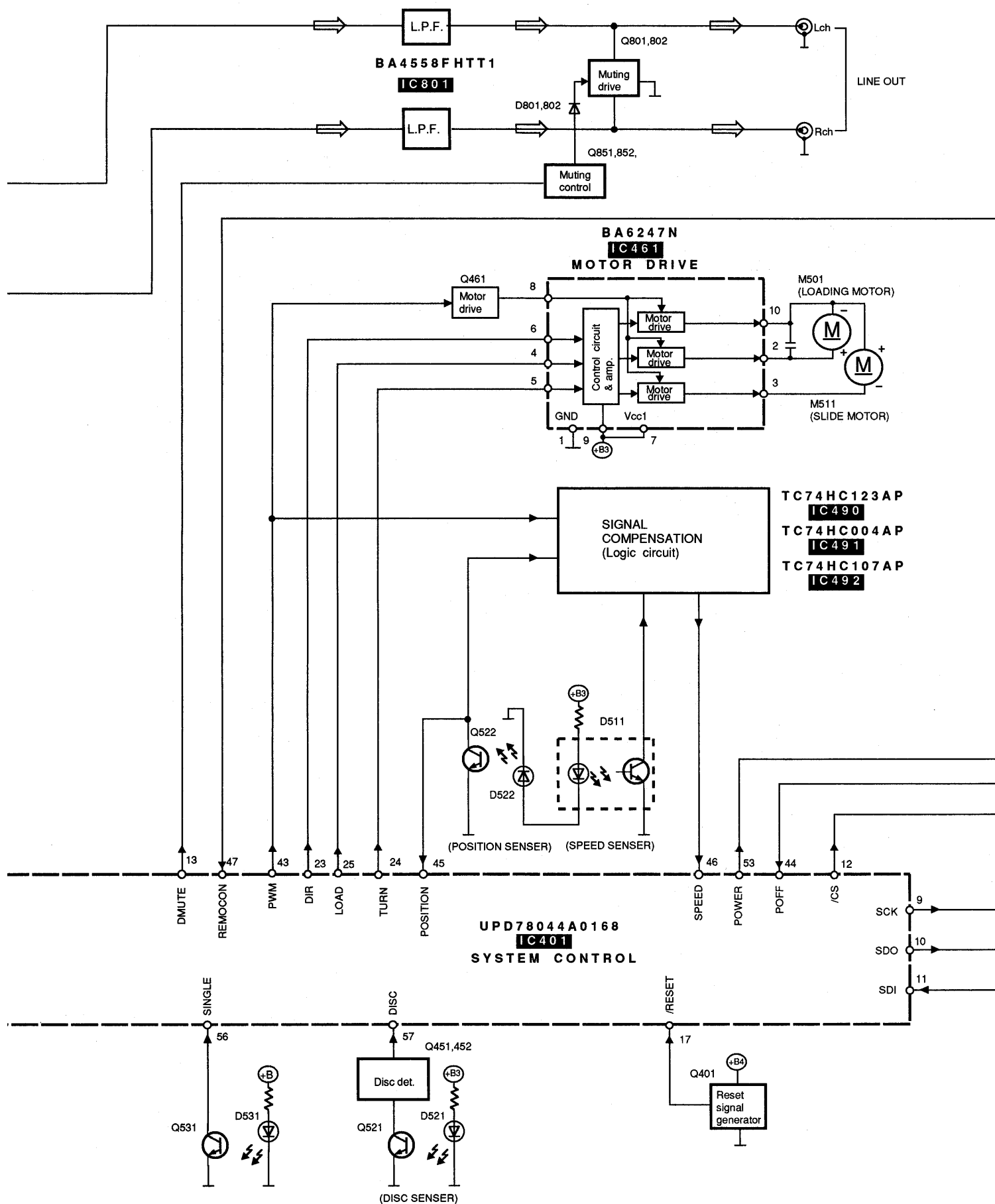


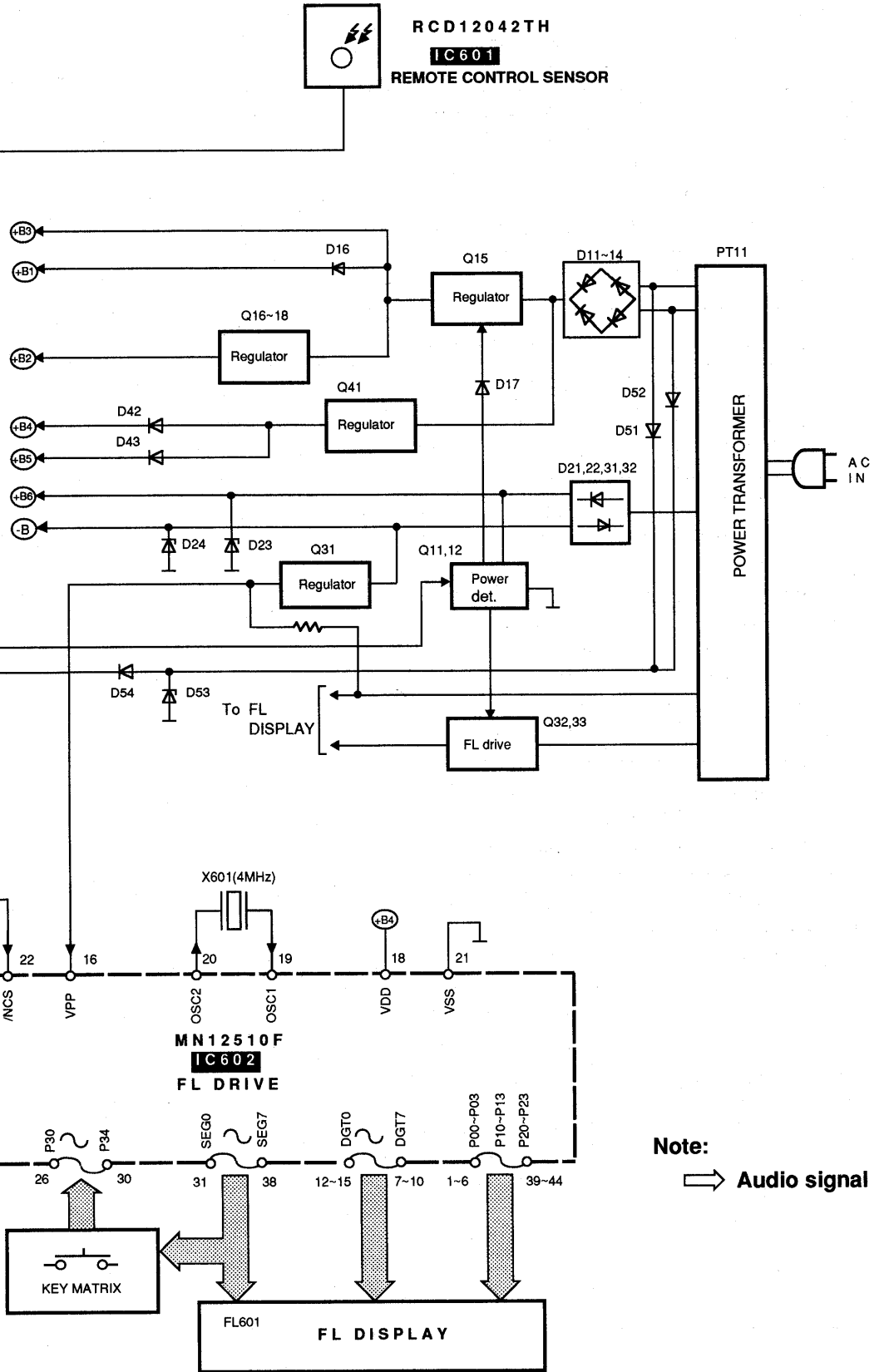


MN662741RPA

IC702

SERVO PROCESSOR / DIGITAL SIGNAL PROCESSOR /
DIGITAL FILTER / D/A CONVERTER





■ TERMINAL GUIDE

● IC401 (UPD78044A168): System control

Pin No.	Mark	I/O Division	Function
1 └ 6	NONE	—	Not connected
7	LIGHT	O	Not used, open
8	VDD	I	Power supply terminal
9	SCK	O	Serial clock output terminal
10	SDO	O	Serial data output terminal
11	SDI	I	Serial data input terminal
12	/CS	O	Chip select terminal
13	DMUTE	O	Muting control signal
14	SQCK	O	sub-code Q register clock
15	NC	—	Not connected
16	SUBQ	I	Sub-code Q data
17	/RESET	I	Reset signal input
18	NONE	—	Not connected
19	KBDATA	O	Keyboard data signal (Not used open)
20	AVSS	—	GND terminal
21	/RSTSV	O	Reset signal output
22	/LCK	O	Not used, open
23	DIR	O	Motor control signal
24	SLIDE	O	Motor control signal
25	LOAD	O	Motor control signal
26	KBCS	O	Chip select terminal (Not used, open)
27	SEL 1	—	Not used, open
28	KBCLK	O	Serial clock terminal (Not used, open)

Pin No.	Mark	I/O Division	Function
29	AVDD	I	Power supply terminal
30	AVREF	I	Power supply terminal (Not used, connected to GND)
31	XT1	—	Not used, connected to GND
32	XT2	—	Not used, open
33	VSS	—	GND terminal
34	X1	I	Crystal Osc terminal (f=4.2336MHz)
35	X2	O	
36	MCLK	O	Command clock signal
37	MDATA	O	Command data signal
38	MLD	O	Command load signal ("L" LOAD)
39	EPCLK	O	Not used, open
40	EPSO	I	Not used, open
41	/EPCS	O	Not used, open
42	/EPHOLD	O	Not used, open
43	PWM	O	Motor control signal
44	POFF	I	Power det. terminal
45	POSITION	I	Rotary tray position det. terminal
46	SPEED	I	Loading motor speed sensor signal
47	REMOCON	I	Remote control signal input
48	IC	—	Not used, connected to GND
49 └ 51	NONE	—	Not connected
52	VDD	I	Power supply terminal
53	POWER	O	Power ON/OFF output terminal

Pin No.	Mark	I/O Division	Function
54	EPSI	O	Serial data input terminal (Not used, connected to GND)
55	NONE	—	Not connected
56	SINGLE	I	Disc slot det. terminal for single play
57	DISC	I	Disc control signal
58	MLOCK	I	Mechanism det. terminal (S501)
59	CLAMP	I	Mechanism det. terminal (S502)
60	FREE	I	Mechanism det. terminal (S503)
61	NONE	—	Not connected
62	STAT	I	Status signal (CRC, CUE, CLVS, TTSTOP, FCLV, SQCK)
63	REST	I	Rest position det.

Pin No.	Mark	I/O Division	Function
64	NONE	—	Not connected
65	STP 1	—	Not used, connected to GND
66	STP 2	—	Not used, connected to GND
67	NONE	—	Not connected
68	LED 3	O	LED drive signal
69 • 70	NONE	—	Not connected
71	VPP	I	Power supply terminal (Not used, connected to GND)
72 } 80	NONE	—	Not connected

● IC602 (MN12510F): FL drive

Pin No.	Mark	I/O Division	Function
1 • 2	P21 • P20	O	Segment signal of FL display
3 } 6	P03 } P00	O	Segment signal of FL display
7 } 10	DGT7 } DGT4	O	Grid signal of FL display
11	NC	—	Not connected
12 } 15	DGT3 } DGT0	O	Grid signal of FL display
16	VPP	I	Power supply terminal
17	NC	—	Not connected
18	VDD	I	Power supply terminal
19	OSC 1	I	Crystal Osc terminal (f=4.2326MHz)
20	OSC 2	O	

Pin No.	Mark	I/O Division	Function
21	VSS	—	GND terminal
22	/NCS	I	Chip select terminal
23	SCK	I	Serial clock input terminal
24	SDI	I	Serial data input terminal
25	SDO	O	Serial data output terminal
26 } 30	P30 } P34	I	Key return signal
31 } 38	SEG 0 } SEG 7	O	Segment signal of FL display and key scan signal
39 } 42	P 10 } P 13	O	Segment signal of FL display and key scan signal
43 • 44	P 23 • P 22	O	Segment signal of FL display and key scan signal

● IC702 (MN662741RPA): Servo processor/ digital signal processor/ digital filter D/A converter

Pin No.	Mark	I/O Division	Function
1	BCLK	O	Serial bit clock terminal
2	LRCK	O	L/R discriminating signal
3	SRDATA	O	Serial data (Not used, open)
4	DVDD1	I	Power supply (digital circuit) terminal
5	DVss 1	—	GND (digital circuit) terminal
6	TX	O	Digital audio interface signal
7	MCLK	I	Command clock signal
8	MDATA	I	Command data signal
9	MLD	I	Command load signal ("L":LOAD)
10	SENSE	O	Sense signal (OFT, FESL, NACEND, NAJEND, POSAD, SFG)
11	/FLOCK	O	Optical servo condition (focus) ("L": lead-in)
12	/TLOCK	O	Optical servo condition (tracking) ("L": lead-in)
13	BLKCK	O	Sub-code block clock (f=75Hz) (Not used, open)
14	SQCK	I	Sub-code Q register clock
15	SUBQ	O	Sub-code Q data
16	DMUTE	I	Muting input ("H": MUTE) (Not used, connected to GND)
17	STAT	O	Status signal (CRC, CUE, CLVS, TTSTOP, FCLV, SQCK)
18	/RST	I	Reset signal ("L": reset)
19	SMCK	O	System clock (f=4.2336MHz) (Not used, open)
20	PMCK	O	Frequency division clock signal (No used, open) $(f = \frac{1}{1.92} \times ck = 88.2kHz)$
21	TRV	O	Traverse servo control

Pin No.	Mark	I/O Division	Function
22	TVD	O	Traverse drive signal
23	PC	O	Turntable motor drive signal ("L": ON)
24	ECM	O	Turntable motor drive signal (Forced mode)
25	ECS	O	Turntable motor drive signal (Servo error signal)
26	KICK	O	Kick pulse output
27	TRD	O	Tracking drive signal output
28	FOD	O	Focus drive signal output
29	VREF	I	D/A driven output (TVD, ECS, TRD, FOD, FBAL, TBAL) normal voltage input terminal
30	FBAL	O	Focus balance adj. output (Not used, open)
31	TBAL	O	Tracking balancef adj. output
32	FE	I	Focus error signal (analog input)
33	TE	I	Tracking error signal (analog input)
34	RFENV	I	RF envelope signal
35	VDET	I	Oscillation det. signal ("H": det.)
36	OFT	I	Off track signal ("H": Off track)
37	TRCRS	I	Track cross signal input
38	/RFDET	I	RF detection signal ("L": detection)
39	BDO	I	Dropout detection signal ("H": dropout)
40	LDON	O	Laser power control ("H": ON)
41	TES	O	Tracking error shunt output ("H": dropout)
42	PLAY	O	Play signal ("H": play) (Not used, open)

Pin No.	Mark	I/O Division	Function
43	WVEL	O	Double velocity status signal ("H": double) (Not used, open)
44	ARF	I	RF signal input
45	IREF	I	Reference current input
46	DRF	I	DSL bias terminal (Not used, open)
47	DSL F	I/O	DSL loop filter terminal
48	PLL F	I/O	PLL loop filter terminal
49	VCO F	I/O	VCO loop filter terminal
50	AVDD2	I	Power supply (analog circuit) terminal(2)
51	AVss2	—	GND (analog circuit) terminal
52	EFM	O	EFM signal (Not used, open)
53	PCK	O	PLL extract clock (f= 4.3218MHz) (Not used, open)
54	PDO	O	Phase comparated signal of EFM and PCK (Not used, open)
55	SUBC	O	Sub-code serial output clock (Not used, open)
56	SBCK	I	Sub-code serial input data (Not used, connected to GND)
57	V ss	—	GND terminal
58	X1	I	Crystal oscillator terminal (f=16.9344MHz)
59	X2	O	
60	VDD	I	Reset signal ("L": reset)
61	BYTCK	O	Byte clock signal (Not used, open)
62	/CLDCK	O	Sub-code frame clock signal (f CLDCK=7.35KHz: Normal) (Not used, open)
63	FCLK	O	Crystal frame clock (Not used, open)
64	IPFLAG	O	Interpolation flag terminal (Not used, open)

Pin No.	Mark	I/O Division	Function
65	FLAG	O	Flag terminal (Not used, open)
66	CLVS	O	Turntable servo phase synchro signal ("H": CLV, "L": Rough servo) (Not used, open)
67	CRC	O	Sub-code CRC check terminal ("H": ON, "L": NG) (Not used, open)
68	DEMPH	O	De-emphasis ON signal ("H": ON) (Not used, open)
69	RESY	O	Re-synchronizing signal of frame sync. (Not used, open)
70	/RST2	I	Reset terminal after "MASH" circuit (Not used, connected to power supply)
71	/TEST	I	Test terminal (Normal: "H") (Not used, connected to power supply)
72	AVDD1	I	Power supply (analog circuit) terminal (1)
73	OUTL	O	Lch audio signal
74	AV ss1	—	GND (analog circuit) terminal (1)
75	OUTR	O	Rch audio signal
76	RSEL	I	Polarity direction control terminal of RF signal (Not used, connected to power supply)
77	CSEL	I	Frequency control terminal of crystal oscillator (Not used, connected to GND)
78	PSEL	I	Test terminal (Normal:"L") (Not used, connected to GND)
79	MSEL	I	"SMCK" terminal frequency select ("L": SMCK=4.2336MHz) (Not used, connected to GND)
80	SSEL	O	"SUBQ" terminal mode select ("H": Q code buffer) (Not used, connected to power supply)

● IC701 (AN8835SBE1): Servo amp

Pin No.	Mark	I/O Division	Function
1	PDA	I	Focus signal input terminal 1 (Ach)
2	PDB	I	Focus signal input terminal 2 (Bch)
3	VCC	I	Power supply terminal
4	LPD	I	Laser PD signal
5	LD	O	Laser power auto control output
6	RF	O	RF amp terminal
7	RF IN	I	AGC input terminal
8	CAGC	I	AGC detection capacitor input
9	ARF	O	RF signal
10	CSBRT	I	OFTR capacitor connection terminal
11	CEA	I	HPF-AMP capacitor connection terminal
12	BDO	O	Dropout detection control
13	LDON	I	LD APC ON/OFF ("H": ON, "L": OFF)
14	GND	—	GND terminal

Pin No.	Mark	I/O Division	Function
15	/RFDET	O	RF det. signal ("L": det.)
16	CROSS	O	Tracking error zero cross output
17	OFTR	O	Off track detection ("H": det.)
18	VDET	O	Oscillation det. signal ("H": det.)
19	ENV	O	Envelope output terminal
20	TEBPF	I	Oscillation detect input terminal (Not used, open)
21	CCRS	I	CROSS capacitor connection terminal
22	TE	O	Tracking error signal
23	FE	O	Focusing error signal
24	TBAL	I	Tracking balance adj. input
25	FBAL	I	Focus balance adj. input
26	VREF	O	Reference voltage output
27	PDE	I	Tracking signal input terminal 1 (Ech)
28	PDF	I	Tracking signal input terminal 2 (F ch)

● IC703(AN8389SE1): Focus coil/ tracking coil/ traverse coil/ spindle motor

Pin No.	Mark	I/O Division	Function
1	Vcc	I	Power supply terminal
2	VREF	I	Reference voltage input
3	IN4	I	Motor driver (4) input
4	IN3	I	Motor driver (3) input
5	GND	—	GND terminal
6	NC	—	Not used, connected to GND
7	NRESET	O	Reset terminal (Not used, open)
8	GND	—	GND terminal
9	IN2	I	Motor driver (2) input
10	PC2	I	PC2 (power cut) input
11	IN1	I	Motor driver (1) input
12	PC1	I	PC1 (power cut) input (Not used, connected to GND)

Pin No.	Mark	I/O Division	Function
13	PVcc1	I	Driver power supply (1)
14	PGND1	—	Driver GND terminal (1)
15	D1-	O	Motor driver (1) output terminal (-)
16	D1+	O	Motor driver (1) output terminal (+)
17	D2-	O	Motor driver (2) output terminal (-)
18	D2+	O	Motor driver (2) output terminal (+)
19	D3-	O	Motor driver (3) output terminal (-)
20	D3+	O	Motor driver (3) output terminal (+)
21	D4-	O	Motor driver (4) output terminal (-)
22	D4+	O	Motor driver (4) output terminal (+)
23	PGND2	—	Driver GND terminal (2)
24	PVcc2	I	Driver power supply (2)

SCHEMATIC DIAGRAM (Parts list on pages 72~75.)

(This schematic diagram may be modified at any time with the development of new technology.)

Note:

- **S501:** Lock det. switch. (MLOCK)
- **S502:** Clamp det. switch. (CLAMP)
- **S503:** Clamp det. switch. (FREE)
- **S601:** Stop (■) switch.
- **S602, 603:** Disc skip switches.
(S602: +, S603: -)
- **S604:** Programming (PROGRAM) switch.
- **S605:** Single play (SINGLE ►) switch.
- **S606:** Pause (||) switch.
- **S607, 608:** Track skip switches.
(S607: ►►, S608: ◄◄)
- **S609:** Direct programming (DIRECT) switch
- **S610:** Power "STANDBY ◯/ON" (POWER, STANDBY ◯ ON) switch.
- **S611:** Play (►) switch.
- **S612, 613:** Search (SEARCH) switch.
[S612: ◄◄, S613: ►►]
- **S614:** Group enter (GROUP ENTER) switch.
- **S615:** OPEN/CLOSE det. switch.
- **S616~620:** Disc group (DISC GROUPING PLAY) switches.
[S616: A, S617: B, S618: C, S619: D, S620: E]
- **S621~631:**
Numeric (1~9, 0, ≥ 10) switches.
[S621: (0), S622: (1), S623: (2), S624: (3), S625: (4),
S626: (5), S627: (6), S628: (7), S629: (8), S630: (9),
S631: (≥ 10)]
- **S633:** Disc selector (DISC) switch.
- **S634:** Disc enter (DISC ENTER) switch.
- **S701:** Rest detector.

● The voltage value and waveforms are the reference voltage of this unit measured by DC electronic voltmeter (high impedance) and oscilloscope on the basis of chassis.

Accordingly, there may arise some error in voltage values and waveforms depending upon the internal impedance of the tester or the measuring unit.

* The parenthesized are the values of voltage generated during playing (Test disc 1kHz, L+R, 0dB), others are voltage values in stop mode.

Important safety notice:

Components identified by Δ mark have special characteristics important for safety. Furthermore, special parts which have purposes of fire-retardant (resistors), high-quality sound (capacitors), low-noise (resistors), etc. are used as occasion calls. When replacing any of components, be sure to use only manufacturer's specified parts shown in the parts list.

● ——— / ——— : Positive voltage lines and negative voltage lines.

● ———> : audio signal lines.

Caution!

IC and LSI are sensitive to static electricity.

Secondary trouble can be prevented by taking care during repair.

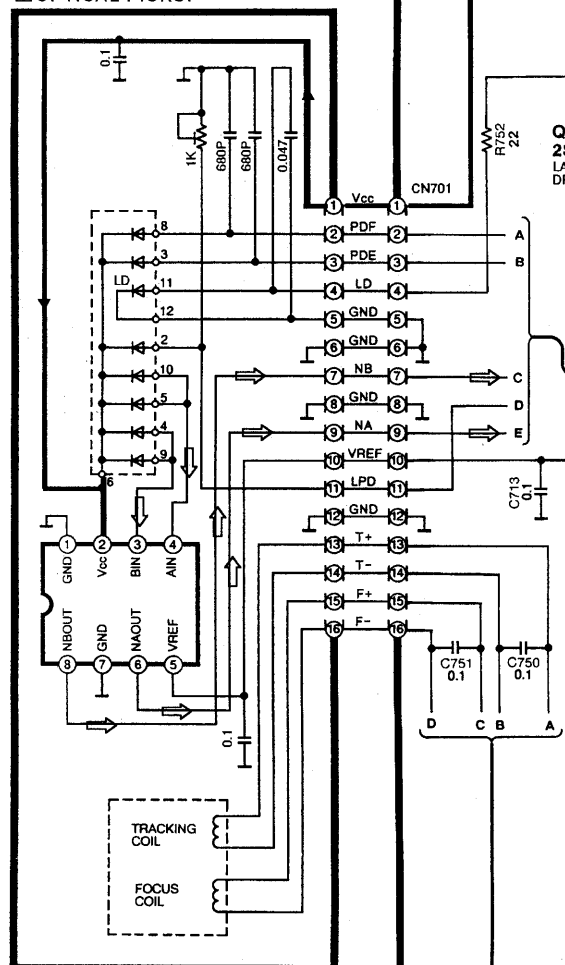
- Cover the parts boxes made of plastics with aluminum foil.
- Ground the soldering iron.
- Put a conductive mat on the work table.
- Do not touch the pins of IC or LSI with fingers directly.

Terminal guide of IC's, transistors and diodes.

BA4558FHTT1	AN8389SE1	AN8835SBE1	BA6247N	<table><tr><td>MN12510F</td><td>44PIN</td></tr><tr><td>MN662741RPA</td><td>80PIN</td></tr><tr><td>UPD78044A168</td><td>80PIN</td></tr></table>		MN12510F	44PIN	MN662741RPA	80PIN	UPD78044A168	80PIN
MN12510F	44PIN										
MN662741RPA	80PIN										
UPD78044A168	80PIN										
RCD12042TH		UN4114TA UN4112AITA UN4212AITA UN4214AITA UN4215TA 2SA1309QRSTA 2SC3311AIQST 2SD1450RSTTA	2SD1862QRTV6 2SB1238QSTV6 2SD2136PQRTA 	2SB709STX 	RSQGP1S53V 						
RL1N4003N02 	MA4270MTA 	MA4043HTA MA4051MTA MA4062MTA MA4065MTA MA4075MTA MA4091MTA		MA165TA 1SS291TA 	LN66S 						
BR3433S 											

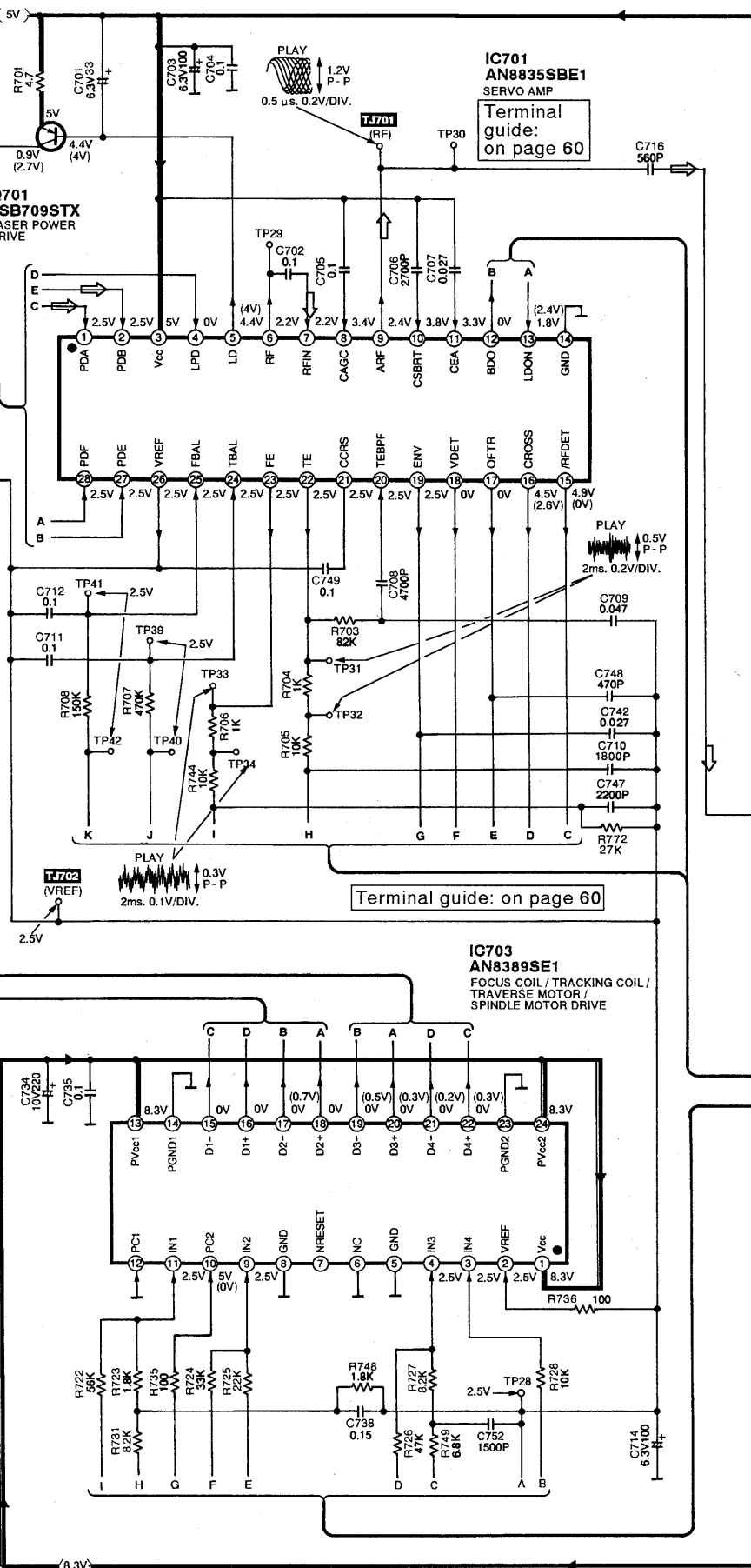
A SERVO CIRCUIT (P.C.Board:on page 68)

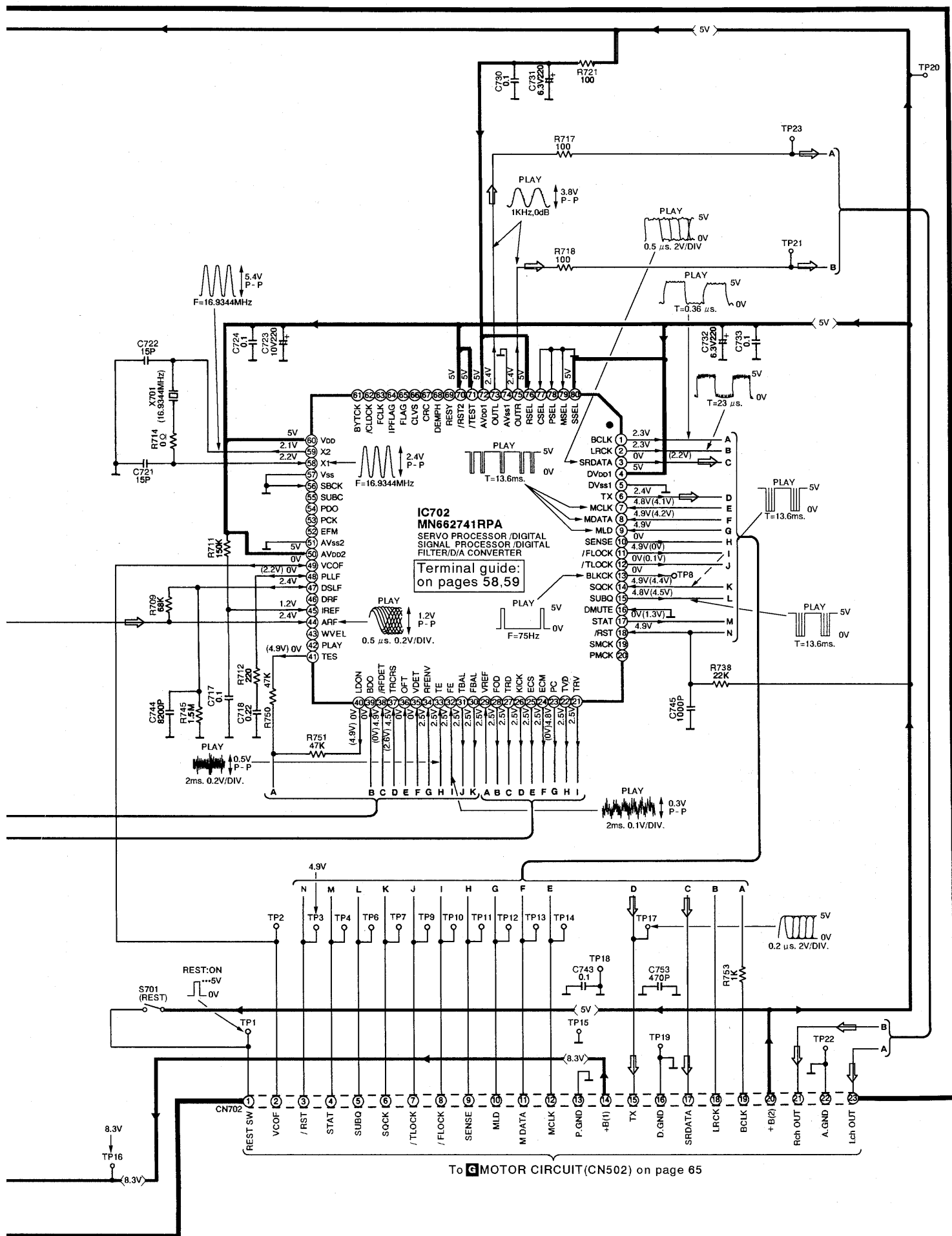
△ OPTICAL PICKUP

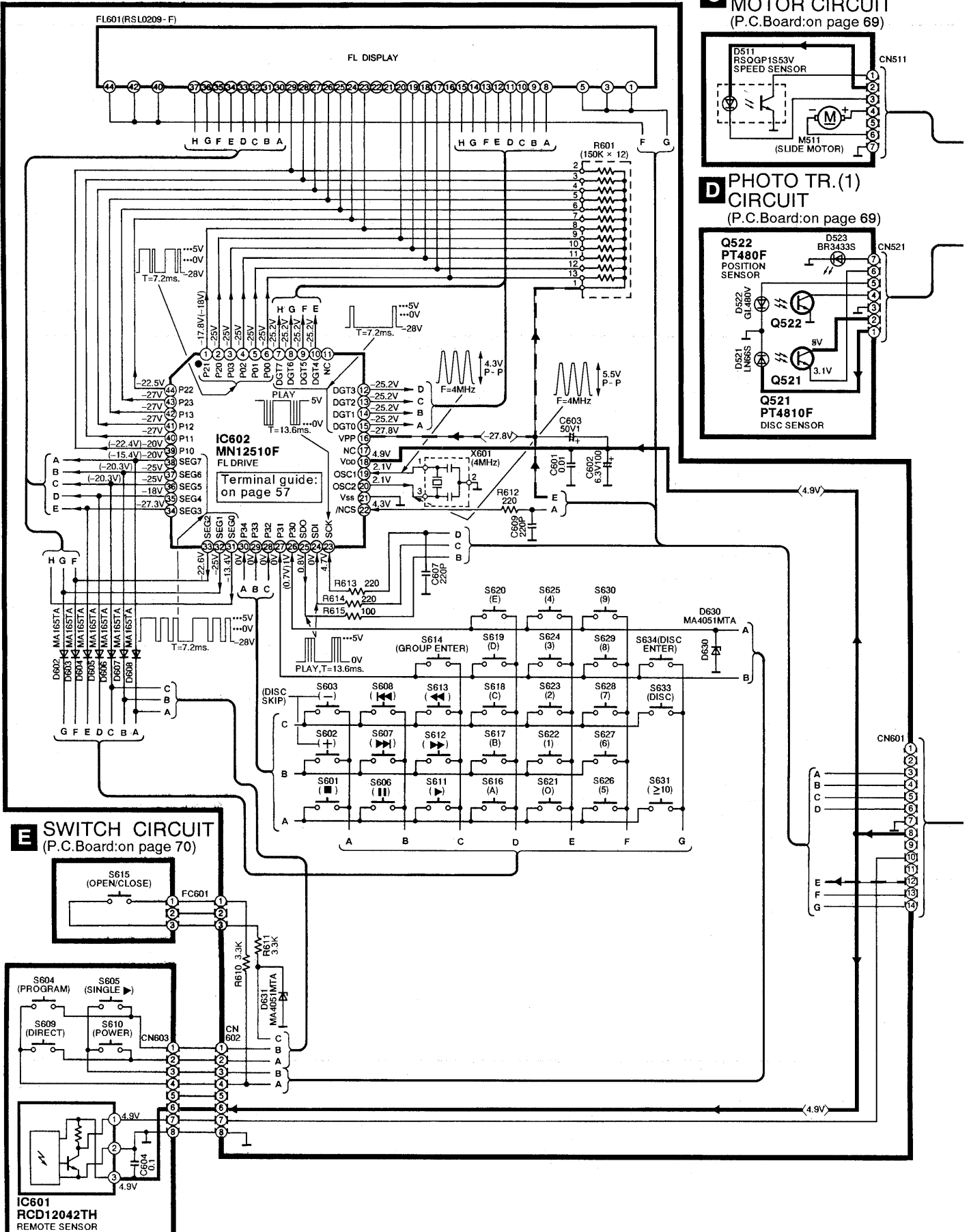
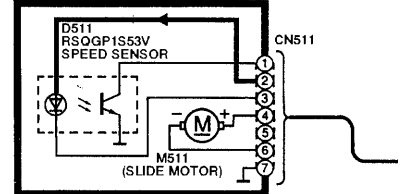
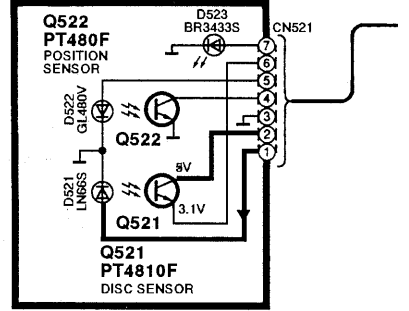
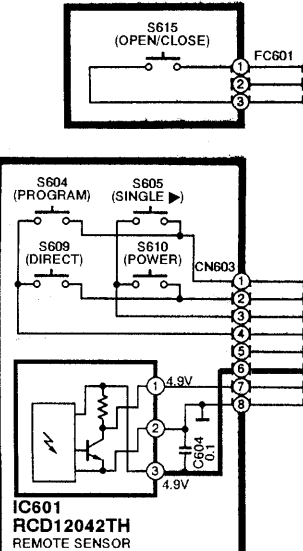


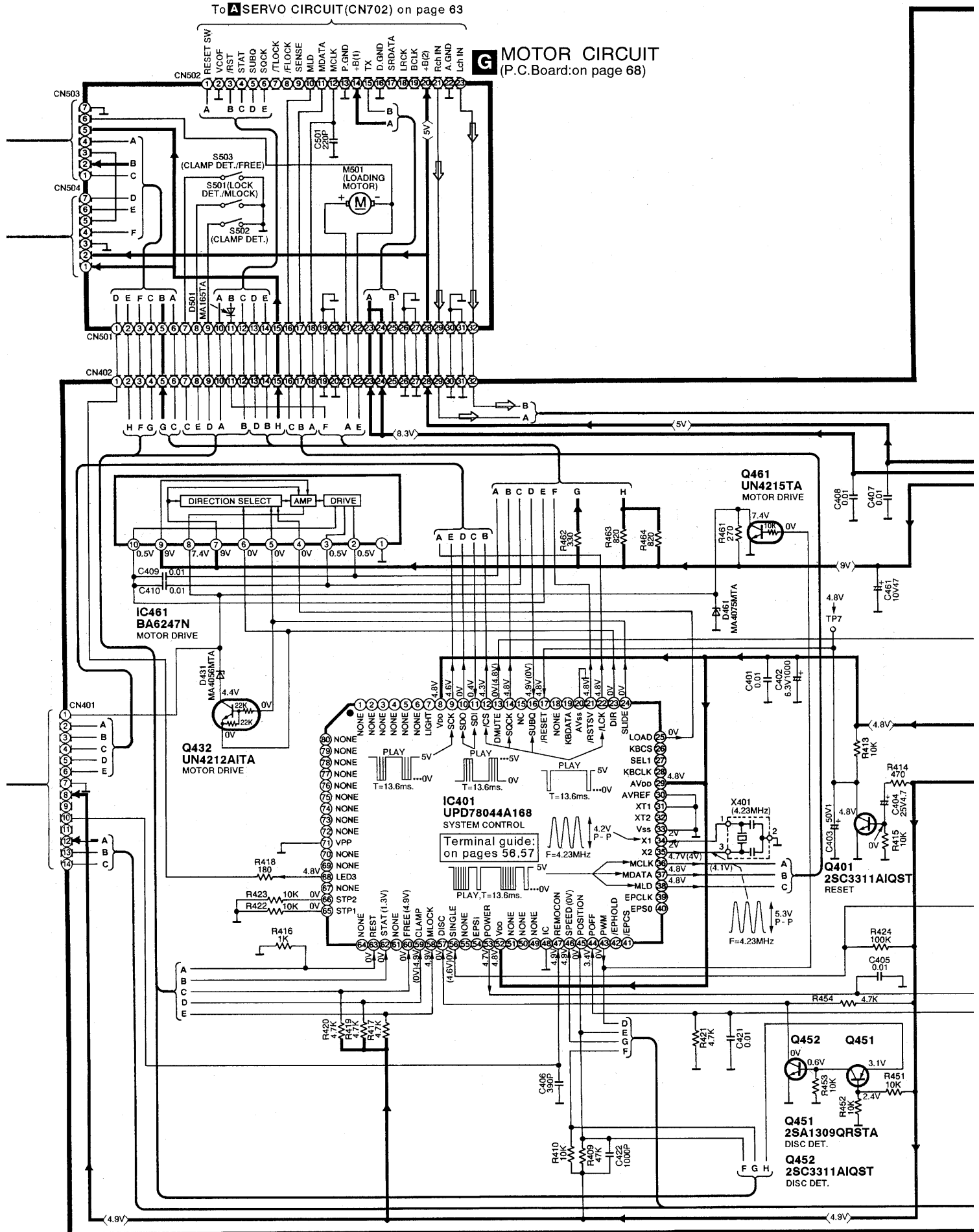
M702
SPINDLE
MOTOR

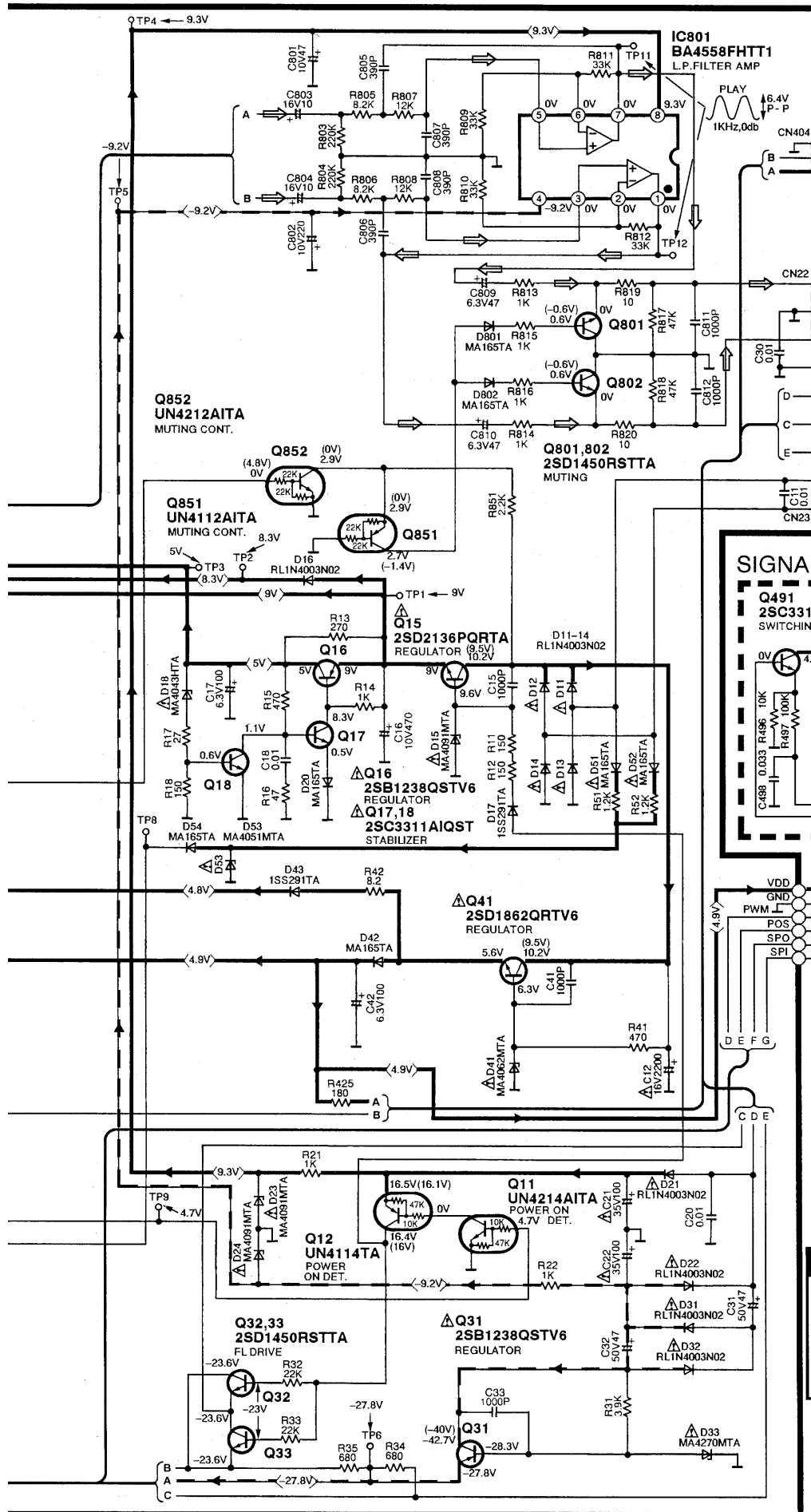
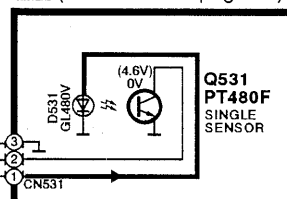
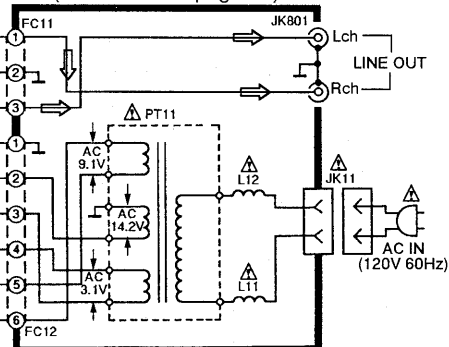
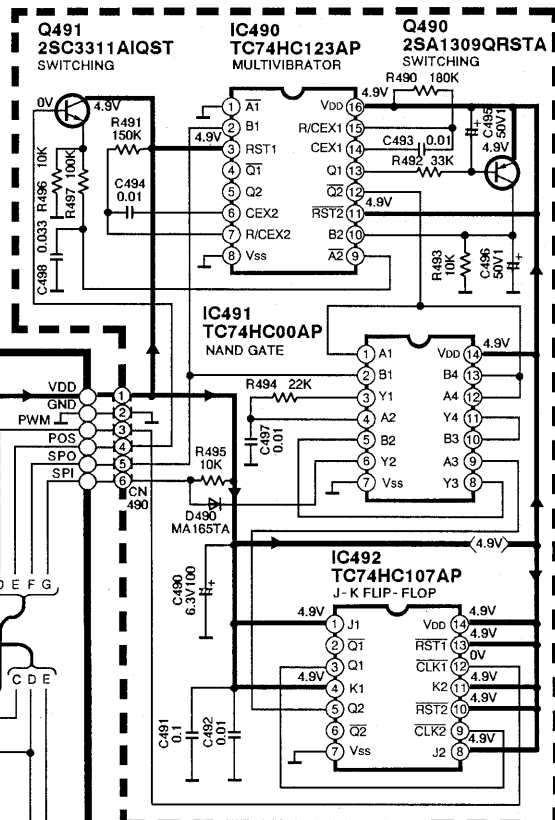
M701
TRAVERSE
MOTOR



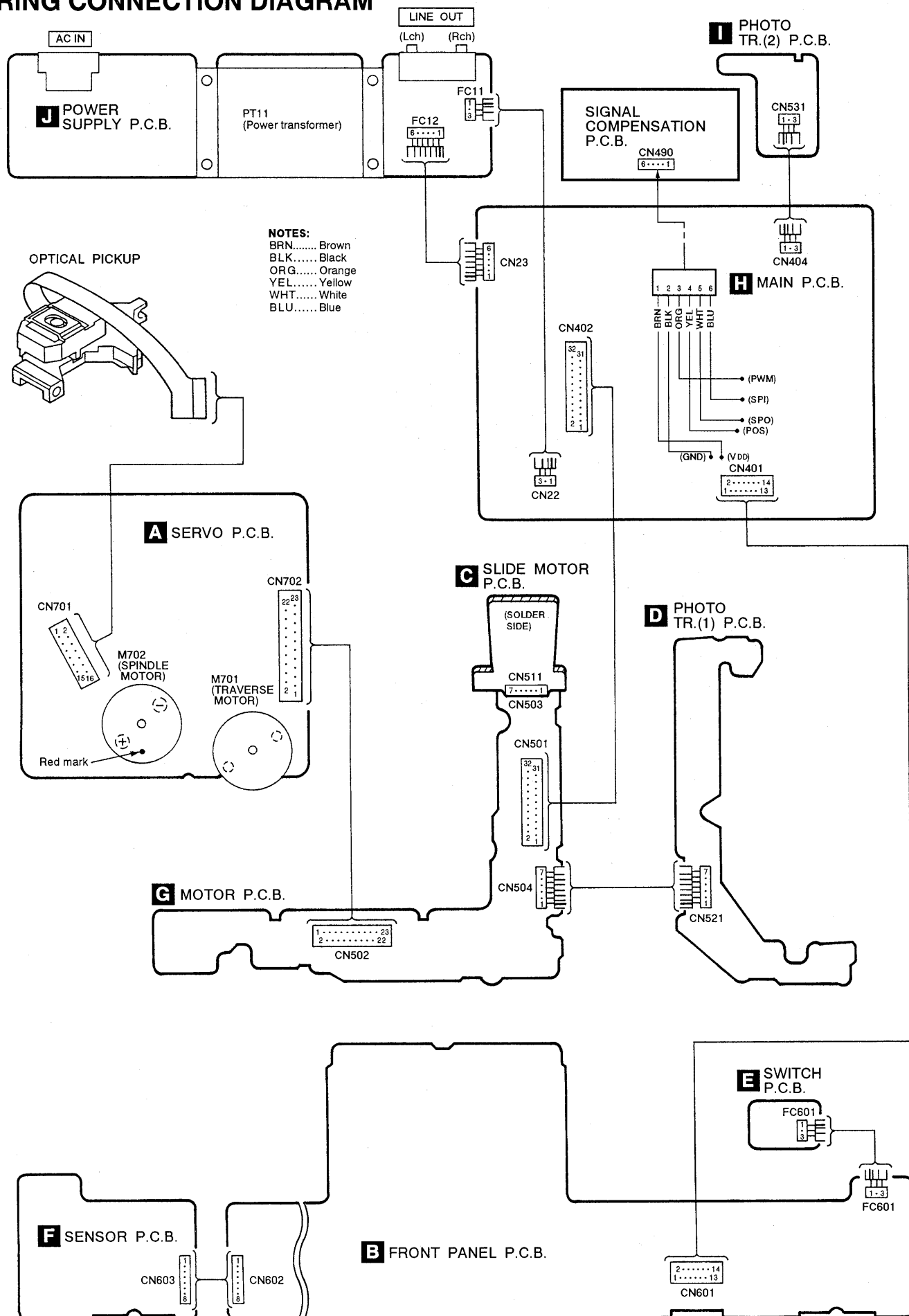


B FRONT PANEL CIRCUIT (P.C.Board: on page 71)**C SLIDE MOTOR CIRCUIT** (P.C.Board: on page 69)**D PHOTO TR.(1) CIRCUIT** (P.C.Board: on page 69)**E SWITCH CIRCUIT** (P.C.Board: on page 70)**F SENSOR CIRCUIT** (P.C.Board: on page 69)

To **A** SERVO CIRCUIT (CN702) on page 63**G** MOTOR CIRCUIT
(P.C. Board on page 68)

H MAIN CIRCUIT (P.C.Board: on page 70)**I** PHOTO TR.(2)CIRCUIT (P.C.Board: on page 70)**J** POWER SUPPLY CIRCUIT (P.C.Board: on page 71)**SIGNAL COMPENSATION CIRCUIT**

WIRING CONNECTION DIAGRAM

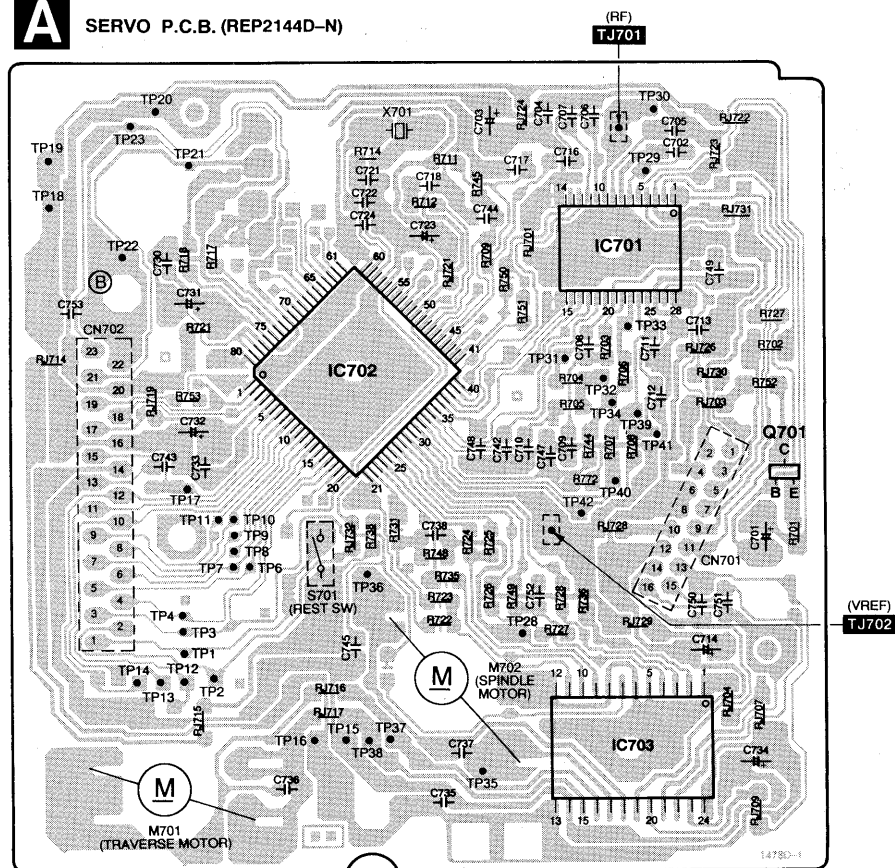


PRINTED CIRCUIT BOARDS

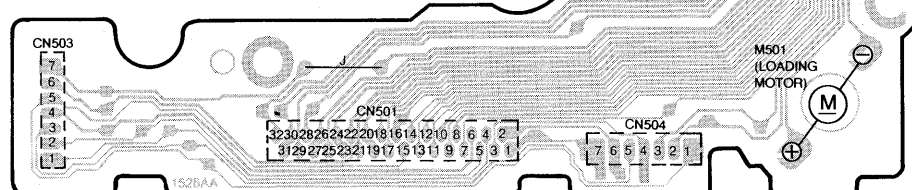
(This schematic diagram may be modified at any time with the development of new technology.)

A

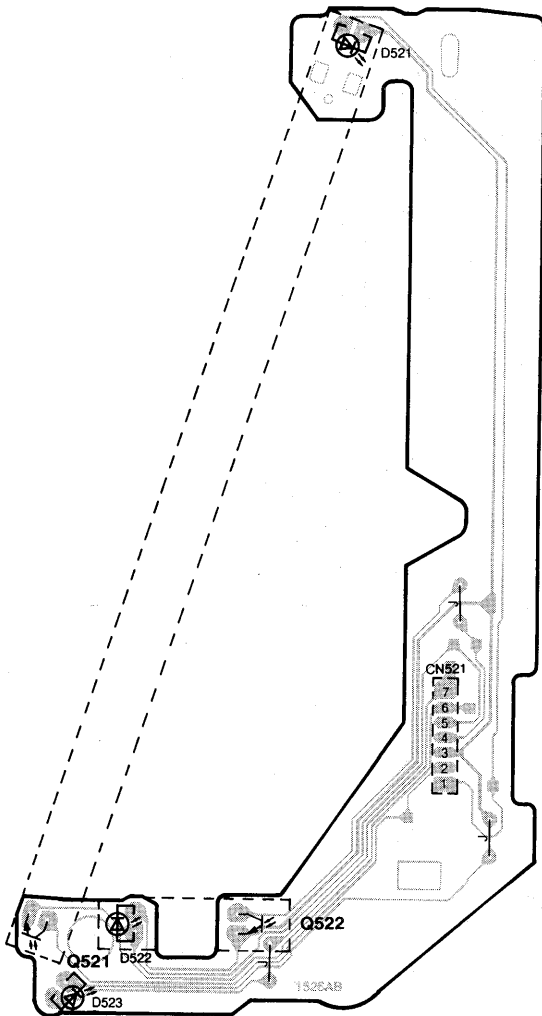
SERVO P.C.B. (REP2144D-N)


G

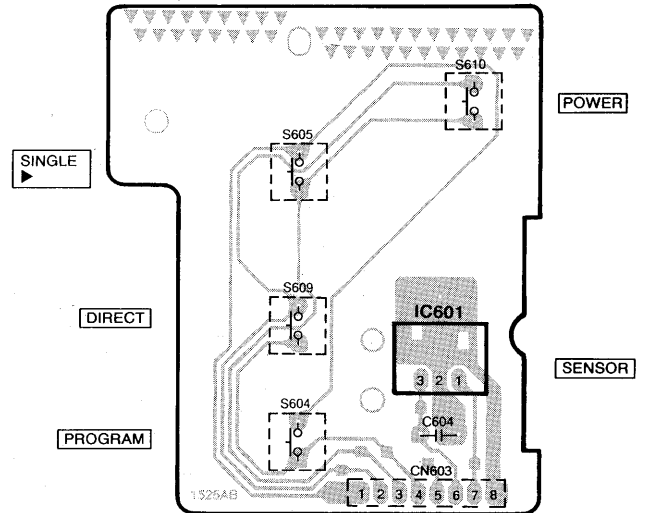
MOTOR P.C.B. (REP2219A-1N)



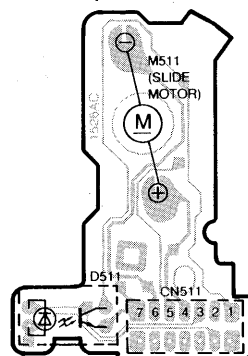
D PHOTO TR.(1) P.C.B. (REP2219A-2N)



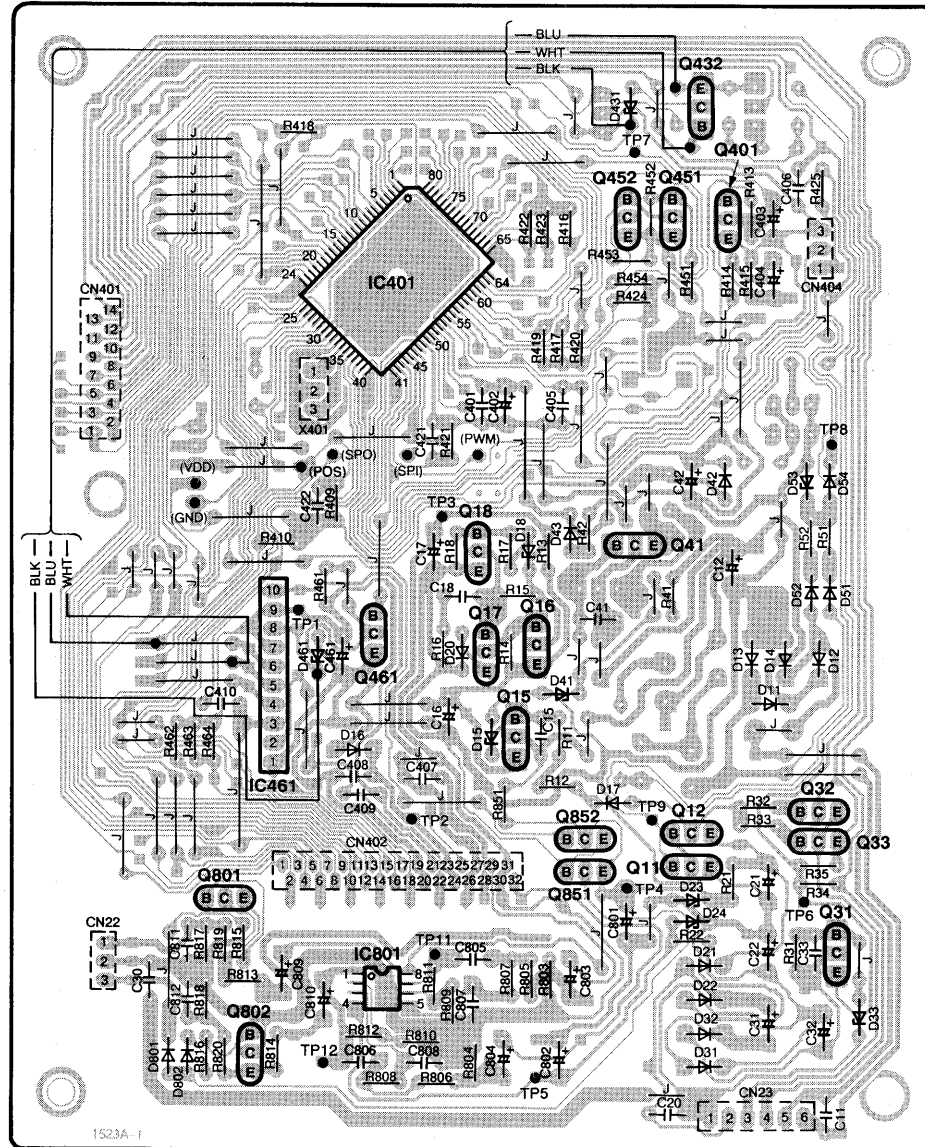
F SENSOR P.C.B. (REP2217A-S)



C SLIDE MOTOR P.C.B. (REP2219A-3N)



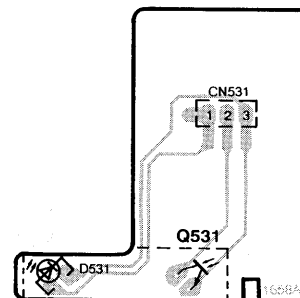
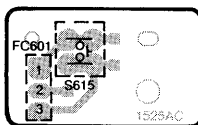
H MAIN P.C.B. (REP2216A-M)



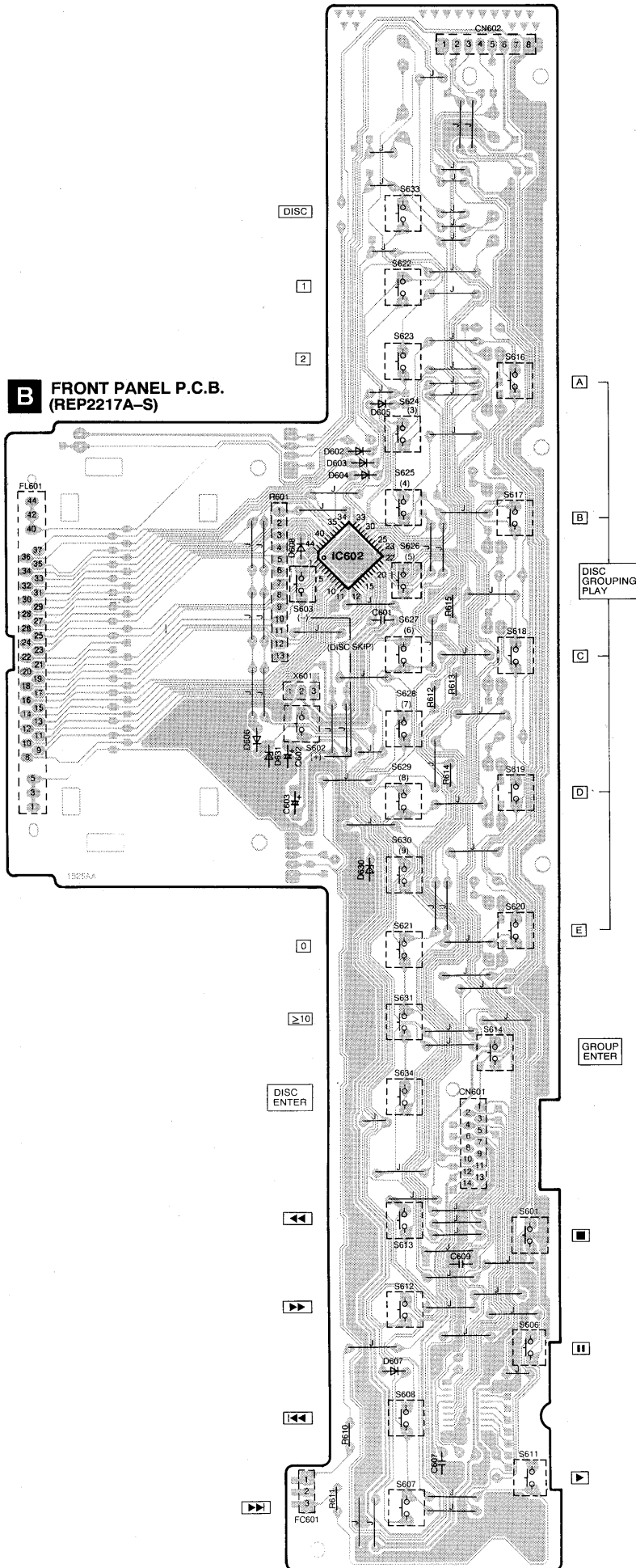
1523A-1

I PHOTO TR.(2)
P.C.B. (REP2348A-N)

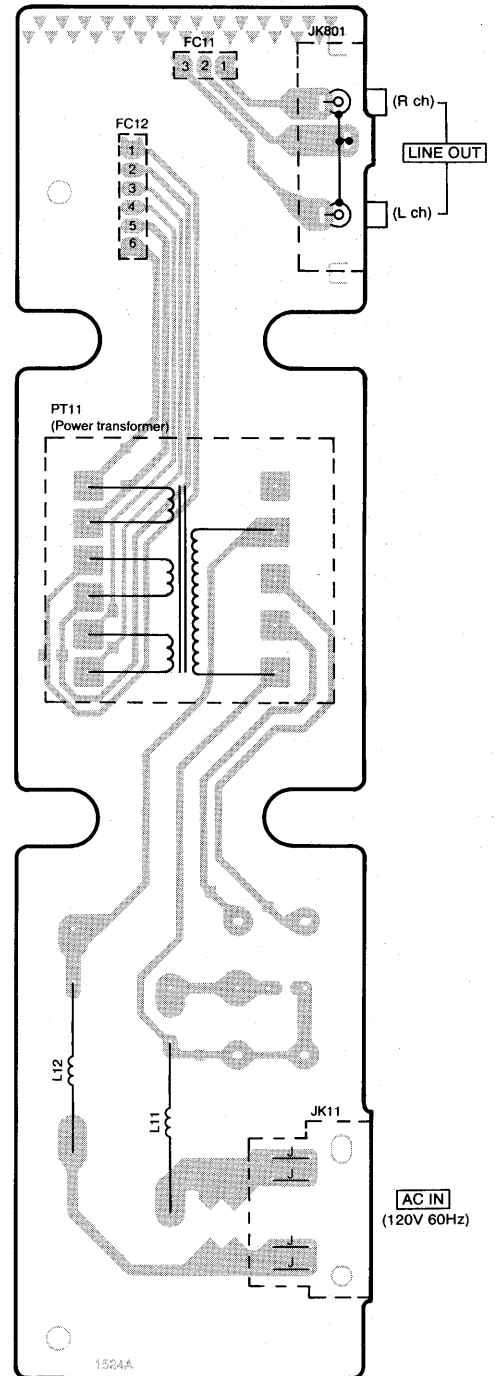
E SWITCH P.C.B.
(REP2217A-S)



B FRONT PANEL P.C.B.
(REP2217A-S)



J POWER SUPPLY P.C.B.
(REP2218A-P)



REPLACEMENT PARTS LIST

Notes: *Important safety notice:

 Components identified by Δ mark have special characteristics important for safety.

Furthermore, special parts which have purpose of fire-retardant (resistors), high-quality sound (capacitors), low-noise (resistors), etc. are used.

When replacing any of components, be sure to use only manufacture's specified parts shown in the parts list.

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		INTEGRATED CIRCUIT (S)		D53	MA4051MTA	DIODE	Δ
				D54	MA165	DIODE	
				D431	MA4056MTA	DIODE	
IC401	UPD78044A168	SYSTEM CONTROL		D461	MA4075MTA	DIODE	
IC461	BA6247N	MOTOR DRIVE		D501	MA165	DIODE	
IC601	RCD12042TH	REMOTE CONTROL SENSOR		D511	RSQGP1S53V	L. E. D (SPEED SENSOR)	
IC602	MN12510F	FL. DRIVE		D521	LN66S	L. E. D (DISC SENSOR)	
IC801	BA4558FHTT1	L. P. F. AMP		D522	GL480V	L. E. D (POSITION SENSOR)	
		TRANSISTOR (S)		D523	BR3433S	L. E. D	
				D531	GL480V	L. E. D (SINGLE SENSOR)	
Q11	UN4214TA	TRANSISTOR		D602-608	MA165	DIODE	
Q12	UN4114TA	TRANSISTOR		D630, 631	MA4051MTA	DIODE	
Q15	2SD2136PQRTA	TRANSISTOR	Δ	D801, 802	MA165	DIODE	
Q16	2SB1238QSTV6	TRANSISTOR	Δ			COIL (S)	
Q17, 18	2SC3311AIQST	TRANSISTOR	Δ				
Q31	2SB1238QSTV6	TRANSISTOR	Δ	L11, 12	RLQX400MT-D	COIL	Δ
Q32, 33	2SD1450RTA	TRANSISTOR				TRANSFORMER (S)	
Q41	2SD1862QRTV6	TRANSISTOR	Δ				
Q401	2SC3311AIQST	TRANSISTOR		PT11	RTP1K4C023-X	POWER TRANSFORMER	Δ
Q432	UN4212TA	TRANSISTOR				COMPONENT COMBINATION (S)	
Q451	2SA1309A-R	TRANSISTOR					
Q452	2SC3311AIQST	TRANSISTOR		R601	EXBF13E154J	COMP. COMB. (150k X12)	
Q461	UN4215	TRANSISTOR				OSCILLATOR (S)	
Q521	PT4810F	TRANSISTOR					
Q522	PT480F	TRANSISTOR		X401	RSXY4M23M01T	OSCILLATOR (4.2336MHZ)	
Q531	PT480F	TRANSISTOR		X601	RVCST4R00MT	OSCILLATOR (4MHZ)	
Q801, 802	2SD1450RTA	TRANSISTOR				DISPLAY TUBE (S)	
Q851	UN4112	TRANSISTOR					
Q852	UN4212TA	TRANSISTOR		FL601	RSL0209-F	DISPLAY TUBE	
		DIODE (S)				SWITCH (ES)	
D11-14	RL1N4003N02	DIODE	Δ	S501	RSP1A017-A	LOCK DET. /MLOCK	
D15	MA4091-M	DIODE	Δ	S502	RSH1A005	CLAMP DET.	
D16	RL1N4003N02	DIODE		S503	RSH1A005	CLAMP DET. /FREE	
D17	1SS291TA	DIODE		S601	EVQ21405R	STOP	
D18	MA4043HTA	DIODE	Δ	S602	EVQ21405R	DISC SKIP (+)	
D20	MA165	DIODE		S603	EVQ21405R	DISC SKIP (-)	
D21, 22	RL1N4003N02	DIODE	Δ	S604	EVQ21405R	PROGRAM	
D23, 24	MA4091-M	DIODE	Δ	S605	EVQ21405R	SINGLE PLAY	
D31, 32	RL1N4003N02	DIODE	Δ	S606	EVQ21405R	PAUSE	
D33	MA4270	DIODE	Δ	S607	EVQ21405R	TRACK SKIP (F)	
D41	MA4062MTA	DIODE	Δ				
D42	MA165	DIODE					
D43	1SS291TA	DIODE					
D51, 52	MA165	DIODE	Δ				

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
S608	EVQ21405R	TRACK SKIP(R)					
S609	EVQ21405R	DIRECT		JK11	SJSD16-1	AC INLET	△
S610	EVQ21405R	POWER		JK801	RJH3201N	LINE OUT	
S611	EVQ21405R	PLAY					
S612	EVQ21405R	SEARCH(F)				<SERVO P.C.B.>	
S613	EVQ21405R	SEARCH(R)				INTEGRATED CIRCUIT(S)	
S614	EVQ21405R	GROUP ENTER					
S615	RSH1A912A-A	OPEN/CLOSE DET.		IC701	AN8835SBE1	SERVO AMP	
S616	EVQ21405R	DISC GROUPING PLAY(A)		IC702	MN662741RPA	SERVO PROCESSOR	
S617	EVQ21405R	DISC GROUPING PLAY(B)		IC703	AN8389SE1	MOTOR DRIVE	
S618	EVQ21405R	DISC GROUPING PLAY(C)					
S619	EVQ21405R	DISC GROUPING PLAY(D)				TRANSISTOR(S)	
S620	EVQ21405R	DISC GROUPING PLAY(E)					
S621	EVQ21405R	NUMERIC 0		Q701	2SB709S	TRANSISTOR	
S622	EVQ21405R	NUMERIC 1					
S623	EVQ21405R	NUMERIC 2				OSCILLATOR(S)	
S624	EVQ21405R	NUMERIC 3					
S625	EVQ21405R	NUMERIC 4		X701	RSXZ16M9M01T	OSCILLATOR(16.9344MHz)	
S626	EVQ21405R	NUMERIC 5					
S627	EVQ21405R	NUMERIC 6				SWITCH(ES)	
S628	EVQ21405R	NUMERIC 7					
S629	EVQ21405R	NUMERIC 8		S701	RSM0006-P	REST DETECTOR	
S630	EVQ21405R	NUMERIC 9					
S631	EVQ21405R	NUMERIC >10				CONNECTOR(S) AND SOCKET(S)	
S633	EVQ21405R	DISC SELECTOR					
S634	EVQ21405R	DISC ENTER		CN701	RJU035T016-1	SOCKET(16P)	
				CN702	RJS1A6723-1Q	CONNECTOR(23P)	
		CONNECTOR(S) AND SOCKET(S)					
CN22	RJS1A6603	CONNECTOR(3P)					
CN23	RJS1A6606	CONNECTOR(6P)					
CN401	RJS1A6814	CONNECTOR(14P)					
CN402	RJS2A3332	CONNECTOR(32P)					
CN404	RJS1A6603	CONNECTOR(3P)					
CN501	RJS2A3332	CONNECTOR(32P)					
CN502	RJS1A6223-1	CONNECTOR(23P)					
CN503	RJT057W007-1	CONNECTOR(7P)					
CN504	RJS7T4ZA	CONNECTOR(7P)					
CN511	RJU057W007	SOCKET(7P)					
CN521	RJS7T7ZA	CONNECTOR(7P)					
CN531	SJT30344-H	CONNECTOR(3P)					
CN601	RJS1A6714	CONNECTOR(14P)					
CN602	SJS50882JQH	CONNECTOR(8P)					
CN603	SJT30845JQ	CONNECTOR(8P)					
		FLAT CABLE(S)					
FC11	REZ0898	FLAT CABLE(3P)					
FC12	REZ0899	FLAT CABLE(6P)					
FC601	REZ0831	FLAT CABLE(3P)					
		JACK(S)					

RESISTORS AND CAPACITORS

Notes: * Capacity values are in microfarads (uF) unless specified otherwise, P=Pico-farads (pF) F=Farads (F)
* Resistance values are in ohms, unless specified otherwise, 1K=1,000 (OHM), 1M=1,000k (OHM)

Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks
		RESISTORS	C12	ECA1CM222B	16V 2200U Δ	R714	ERJ6GEY0R00A	1/10W 0.00
			C15	ECBT1H102KB5	50V 1000P	R717, 718	ERJ6GEYJ101V	1/10W 100
			C16	ECA1AM471B	10V 470U	R721	ERJ6GEYJ101V	1/10W 100
R11, 12	ERDS2TJ151	1/4W 150	C17	RCE0JKA101BV	6.3V 100U	R722	ERJ6GEYJ563V	1/10W 56K
R13	ERDS2TJ271	1/4W 270	C18	ECBT1C103NS5	16V 0.01U	R723	ERJ6GEYJ182V	1/10W 1.8K
R14	ERDS2TJ102	1/4W 1K	C20	ECBT1E103ZF	25V 0.01U	R724	ERJ6GEYJ333V	1/10W 33K
R15	ERDS2TJ471	1/4W 470	C21, 22	ECA1VM101B	35V 100U Δ	R725	ERJ6GEYJ223V	1/10W 22K
R16	ERDS2TJ470	1/4W 47	C30	ECBT1E103ZF	25V 0.01U	R726	ERJ6GEYJ473V	1/10W 47K
R17	ERDS2TJ270T	1/4W 27	C31, 32	ECA1HM470B	50V 47U	R727	ERJ6GEYJ822V	1/10W 8.2K
R18	ERDS2TJ151	1/4W 150	C33	ECBT1H102KB5	50V 1000P	R728	ERJ6GEYJ103V	1/10W 10K
R21, 22	ERDS2TJ102	1/4W 1K	C41	ECBT1H102KB5	50V 1000P	R731	ERJ6GEYJ822V	1/10W 8.2K
R31	ERDS2TJ392T	1/4W 3.9K	C42	RCE0JKA101BV	6.3V 100U	R735, 736	ERJ6GEYJ101V	1/10W 100
R32, 33	ERDS2TJ223	1/4W 22K	C401	ECBT1C103NS5	16V 0.01U	R738	ERJ6GEYJ223V	1/10W 22K
R34, 35	ERDS2TJ681	1/4W 680	C402	ECA0JM102B	6.3V 1000U	R744	ERJ6GEYJ103V	1/10W 10K
R41	ERDS2TJ471	1/4W 470	C403	ECEA1HKA010B	50V 1U	R745	ERJ6GEYJ155V	1/10W 1.5M
R42	ERDS2TJ8R2T	1/4W 8.2	C404	ECEA1EKA4R7B	25V 4.7U	R748	ERJ6GEYJ182V	1/10W 1.8K
R51, 52	ERDS2TJ122	1/4W 1.2K	C405	ECBT1C103NS5	16V 0.01U	R749	ERJ6GEYJ682V	1/10W 6.8K
R409	ERDS2TJ473	1/4W 47K	C406	ECBT1H391KB5	50V 390P	R750, 751	ERJ6GEYJ473V	1/10W 47K
R410	ERDS2TJ103	1/4W 10K	C407-410	ECBT1C103NS5	16V 0.01U	R752	ERJ8GEYJ220V	1/8W 22
R413	ERDS2TJ103	1/4W 10K	C421	ECBT1C103NS5	16V 0.01U	R753	ERJ6GEYJ102A	1/10W 1K
R414	ERDS2TJ471	1/4W 470	C422	ECBT1H102KB5	50V 1000P	R772	ERJ6GEYJ273V	1/10W 27K
R415	ERDS2TJ103	1/4W 10K	C461	RCE1AKA470BG	10V 47U			CHIP JUMPERS
R416	ERDS2TJ102	1/4W 1K	C501	ECBT1H221KB5	50V 220P			
R417	ERDS2TJ472	1/4W 4.7K	C601	ECBT1C103NS5	16V 0.01U			
R418	ERDS2TJ181T	1/4W 180	C602	RCE0JKA101BV	6.3V 100U	RJ701-704	ERJ8GEY0R00A	CHIP JUMPER
R419-421	ERDS2TJ472	1/4W 4.7K	C603	ECEA1HKA010B	50V 1U	RJ707	ERJ8GEY0R00A	CHIP JUMPER
R422, 423	ERDS2TJ103	1/4W 10K	C604	ECFR1E104ZF5	25V 0.1U	RJ709	ERJ8GEY0R00A	CHIP JUMPER
R424	ERDS2TJ104	1/4W 100K	C607	ECBT1H221KB5	50V 220P	RJ714-717	ERJ8GEY0R00A	CHIP JUMPER
R425	ERDS2TJ181T	1/4W 180	C609	ECBT1H221KB5	50V 220P	RJ719	ERJ8GEY0R00A	CHIP JUMPER
R451-453	ERDS2TJ103	1/4W 10K	C801	RCE1AKA470BG	10V 47U	RJ721	ERJ6GEY0R00A	CHIP JUMPER
R454	ERDS2TJ472	1/4W 4.7K	C802	ECEA1AKA221B	10V 220U	RJ722	ERJ8GEY0R00A	CHIP JUMPER
R461	ERDS2TJ271	1/4W 270	C803, 804	RCE1CKA100BG	16V 10U	RJ723, 724	ERJ6GEY0R00A	CHIP JUMPER
R462	ERDS2TJ331	1/4W 330	C805-808	ECCR1H391J5	50V 390P	RJ726-732	ERJ6GEY0R00A	CHIP JUMPER
R463, 464	ERDS2TJ821	1/4W 820	C809, 810	RCE0JKA470BG	6.3V 47U			CAPACITORS
R610, 611	ERDS2TJ332	1/4W 3.3K	C811, 812	ECBT1H102KB5	50V 1000P			
R612-614	ERDS2TJ221	1/4W 220						
R615	ERDS2TJ101	1/4W 100			<SERVO P.C.B.>	C701	ECEA0JKA330I	6.3V 33U
R803, 804	ERDS2TJ224T	1/4W 220K			RESISTORS	C702	ECUZNE104MBN	25V 0.1U
R805, 806	ERDS2TJ822	1/4W 8.2K				C703	ECEA0JKA101I	6.3V 100U
R807, 808	ERDS2TJ123	1/4W 12K	R701	ERJ6GEYJ4R7V	1/10W 4.7	C704, 705	ECUZNE104MBN	25V 0.1U
R809-812	ERDS2TJ333	1/4W 33K	R703	ERJ6GEYJ823	1/10W 82K	C706	ECUV1H272KBN	50V 2700P
R813-816	ERDS2TJ102	1/4W 1K	R704	ERJ6GEYJ102A	1/10W 1K	C707	ECUV1E273KBN	25V 0.027U
R817, 818	ERDS2TJ473	1/4W 47K	R705	ERJ6GEYJ103V	1/10W 10K	C708	ECUE1H472KBN	50V 4700P
R819, 820	ERDS2TJ100	1/4W 10	R706	ERJ6GEYJ102A	1/10W 1K	C709	ECUE1C473KBN	16V 0.047U
R851	ERDS2TJ222	1/4W 2.2K	R707	ERJ6GEYJ474V	1/10W 470K	C710	ECUV1H182KBN	50V 1800P
		CAPACITORS	R708	ERJ6GEYJ154V	1/10W 150K	C711, 712	ECUWNE104ZFN	25V 0.1U
			R709	ERJ6GEYJ683V	1/10W 68K	C713	ECUV1C104MBM	16V 0.1U
			R711	ERJ6GEYJ154V	1/10W 150K	C714	ECEA0JKA101I	6.3V 100U
C11	ECBT1E103ZF	25V 0.01U	R712	ERJ6GEYJ221V	1/10W 220	C716	ECUE1H561KBN	50V 560P

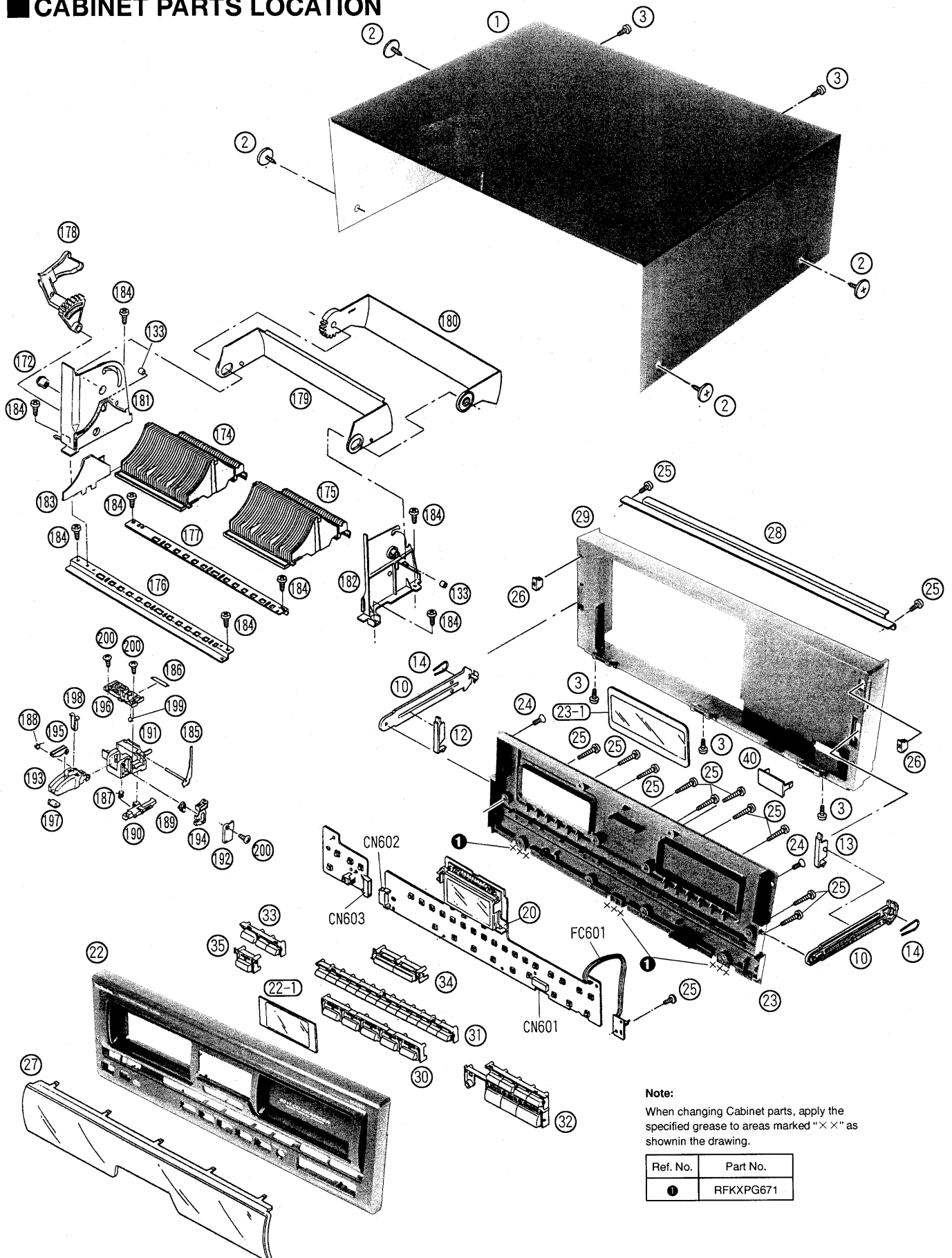
Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks
C717	ECUWNE104ZFN	25V 0.1U	C734	ECEA1AKA221I	10V 220U	C747	ECUE1H222KBN	50V 2200P
C718	ECUVNC224KBN	16V 0.22U	C735-737	ECUWNE104ZFN	25V 0.1U	C748	ECUV1H471KBM	50V 470P
C721, 722	ECUV1H150JCN	50V 15P	C738	ECUV1C154KBN	16V 0.15U	C749	ECUZNE104MBN	25V 0.1U
C723	ECEA1AKA221I	10V 220U	C742	ECUV1E273KBN	25V 0.027U	C750	ECUV1C104MBM	16V 0.1U
C724	ECUV1C104MBM	16V 0.1U	C743	ECUWNE104ZFN	25V 0.1U	C751	ECUZNE104MBN	25V 0.1U
C730	ECUWNE104ZFN	25V 0.1U	C744	ECUE1E822KBN	25V 8200P	C752	ECUE1H152KBN	50V 1500P
C731, 732	ECEA0JKA221I	6.3V 220U	C745	ECUE1H102KBN	50V 1000P	C753	ECUV1H471KBM	50V 470P
C733	ECUZNE104MBN	25V 0.1U						

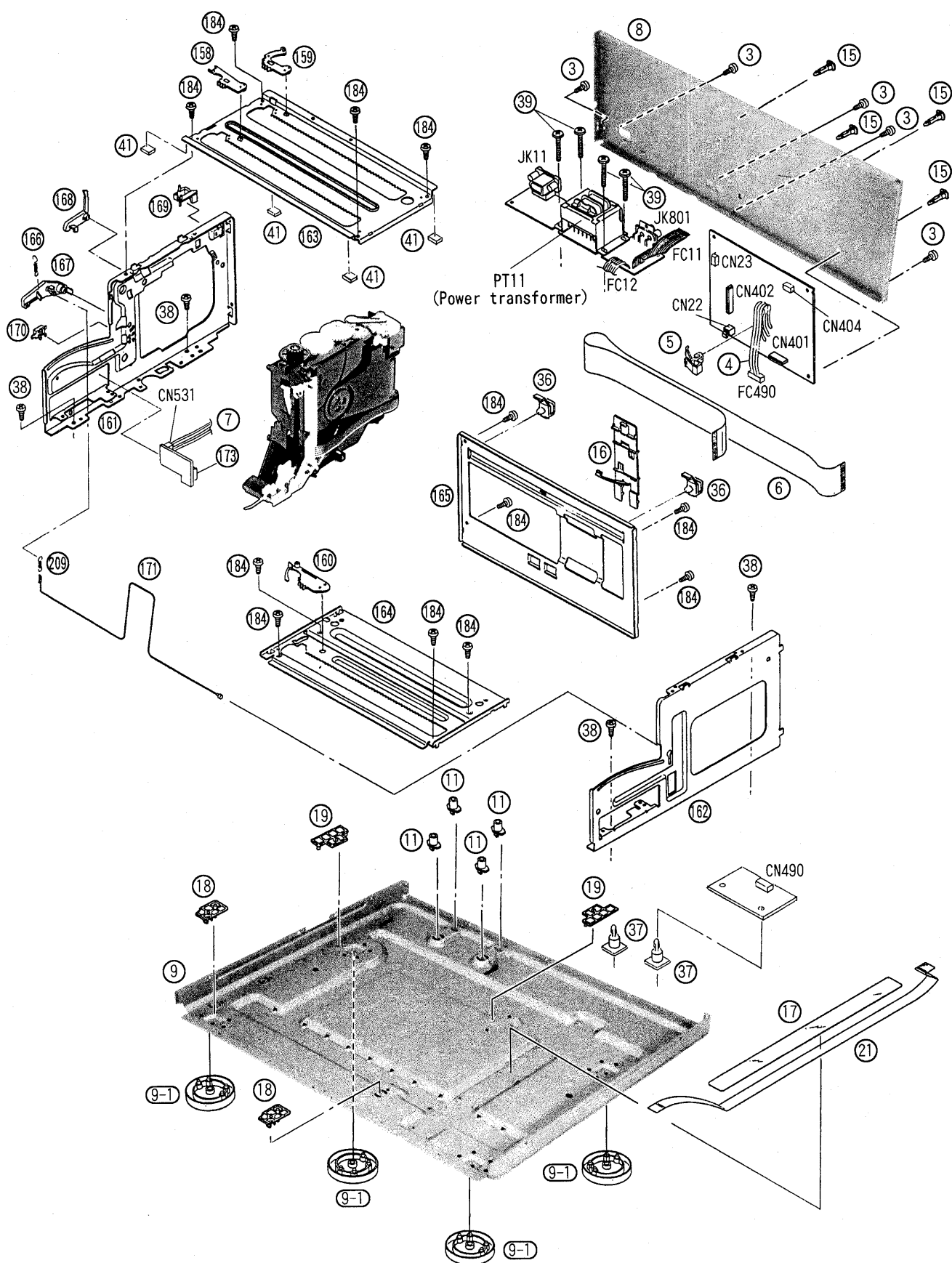
REPLACEMENT PARTS LIST

Notes: * The parenthesized indications in the Remarks columns specify the areas. (Refer to the cover page for area.) Parts without these indications can be used for all areas.

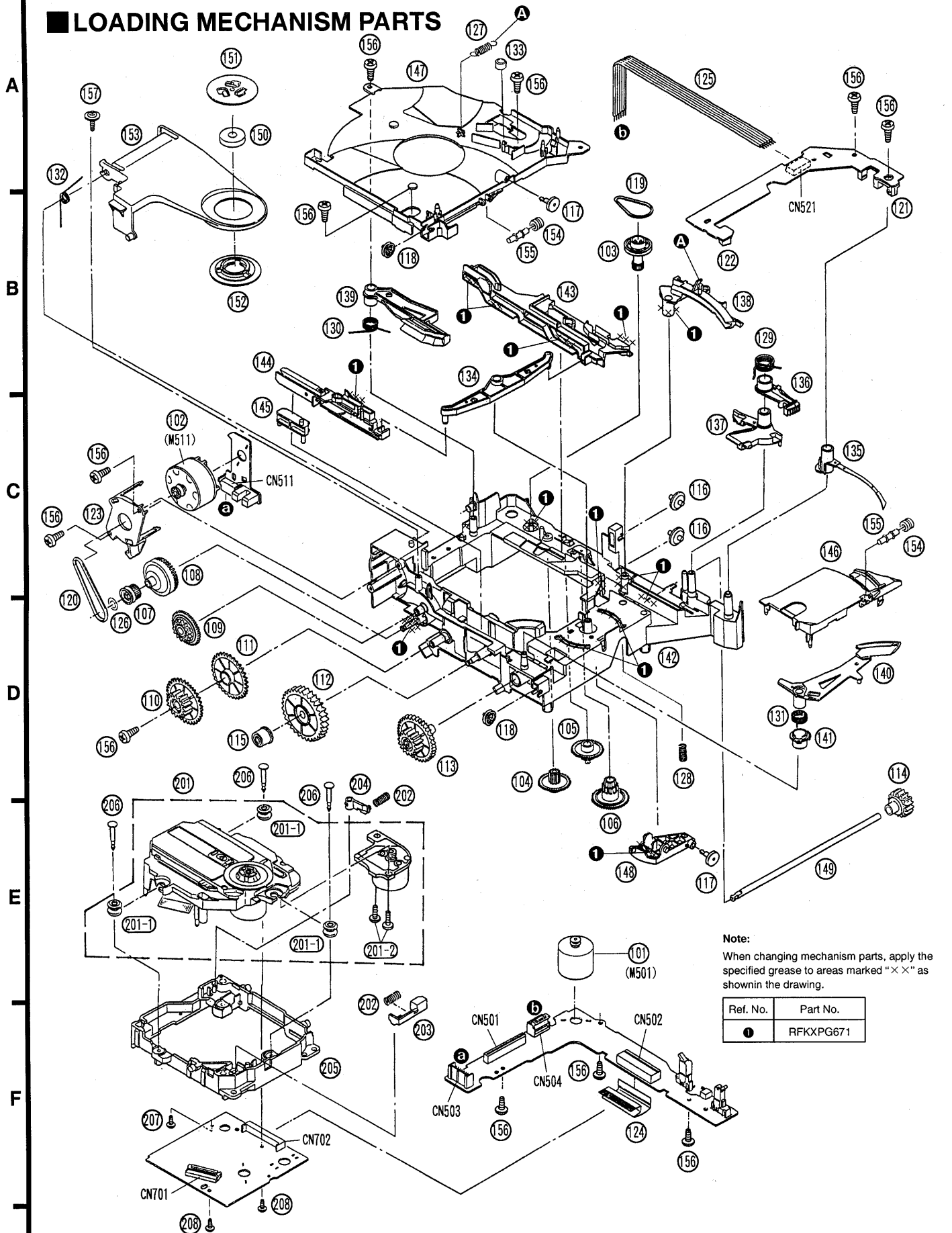
Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		CABINET AND CHASSIS		20	RMN0359	FL HOLDER	
				21	REZ0830	FFC (14P)	
				22	RFKGLMC50P-K	FRONT PANEL ASS'Y	
1	RKM0314-K	CABINET		22-1	RGK0778-Q	FL ORNAMENT PLATE	
2	SNE2129-3	SCREW		23	RFKHLMC50P-K	REAR PANEL ASS'Y	
3	XTBS3+8JFZ1	SCREW		23-1	RGK0777-Q1	REAR ORNAMENT PLATE	
4	REX0810-1	CONNECTOR ASS'Y (6P)		24	RHD26023-K	SCREW	
5	SHRD162	CORD HOLDER		25	RHD26024-T	SCREW	
6	REZ0828	FFC (32P)		26	RKG0009	MAGNET HOLDER	
7	REZ0905-1	FLAT CABLE (3P)		27	RKWO425-Q	FRONT ORNAMENT PLATE	
8	RGR0231A-A1	REAR PLATE	(P)	28	RMA0918	GRILLE REINFORCEMENT PLATE	
8	RGR0231A-B	REAR PLATE	(PC)	29	RFKNLMC50PAK	GRILLE ASS'Y	
9	RFKJLMC50P-K	CHASSIS ASS'Y		30	RGU1323-1K1	DISC GROUP BUTTON	
9-1	RKA0053-A	FOOT		31	RGU1324-1K1	NUMERIC BUTTON	
10	RKJ0016	SIDE STAY		32	RFKNLMC50PFK	MAIN BUTTON	
11	RKQ0089	P. C. B. SUPPORT (POWER SUPPLY		33	RFKNLMC50PGK	PROGRAMMING BUTTON	
12	RKQ0193-K	GRILLE COVER (L)		34	RFKNLMC50PHK	DISC SKIP BUTTON	
13	RKQ0194-K	GRILLE COVER (R)		35	RFKNLMC50PIK	POWER BUTTON	
14	RME0209	SIDE STAY SPRING		36	SHRD163	CORD HOLDER	
15	RMN0341	P. C. B. SUPPORT (MAIN P. C. B.)		37	SHRD51-1	P. C. B. SPACER	
16	RMRO950-K	MECH FFC HOLDER		38	XTB3+10FFZ	SCREW	
17	RMRO961-Q	FFC COVER		39	XTB3+20JFZ	SCREW	
18	RMX0115	MECH SPACER (A)		40	RGQ0186-K	GRILLE CAP	
19	RMX0116	MECH SPACER (B)		41	RMG0429-K	CUSHION RUBBER	

CABINET PARTS LOCATION





LOADING MECHANISM PARTS



REPLACEMENT PARTS LIST

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		LOADING MECHANISM		150	RHM245ZA	MAGNET	
				151	RMRO334	FIXED PLATE	
				152	RMRO761-W	CLAMPER	
101	RFKPLMC50PAK	LOADING MOTOR(M501) ASS'Y		153	RMRO926-K	CLAMP PLATE	
102	RFKPLMC50PBK	SLIDE MOTOR(M511) ASS'Y		154	RDP0091	DISC ROLLER	
103	RDG0336	PULLEY GEAR		155	RDP0092	GUIDE ROLLER	
104	RDG0337	REDUCTION GEAR(A)		156	XTBS26+10J	SCREW	
105	RDG0338	REDUCTION GEAR(B)		157	XTWS3+10T	SCREW	
106	RDG0339	DRIVE GEAR		158	RDG0333	FRONT LOCK GEAR	
107	RDG0340	SLIDE PULLEY GEAR		159	RDG0334	REAR LOCK GEAR	
108	RDG0341	COUNT RING		160	RDG0374	LOWER LOCK GEAR	
109	RDG0342	SLIDE REDUCTION GEAR		161	RMA0904	SIDE PLATE(L)	
110	RDG0343	REAR SLIDE GEAR		162	RMA0905	SIDE PLATE(R)	
111	RDG0344	SLIDE GEAR(A)		163	RMA0906	UPPER RAIL	
112	RDG0345	SLIDE GEAR(B)		164	RMA0907	LOWER RAIL	
113	RDG0346	FRONT SLIDE GEAR		165	RMA0908	REAR SUPPORT PLATE	
114	RDG0347	LOWER SLIDE GEAR		166	RMB0469	LOCK ARM SPRING	
115	RDP0080	UPPER ROLLER		167	RML0421	STAY LOCK ARM	
116	RDP0081	LOWER ROLLER		168	RML0436	FRONT LOCK PLATE	
117	RDP0082	ROPE ROLLER(A)		169	RML0437	REAR LOCK PLATE	
118	RDP0083	ROPE ROLLER(B)		170	RMRO959-K	ROPE GUIDE	
119	RDV0041	LOADING BELT		171	RMW0007	GUARD ROPE	
120	RDV0046	SLIDE BELT		172	RDG0183	DAMPER GEAR	
121	RMNO357	SENSOR HOLDER		173	RMNO388	SINGLE SENSOR HOLDER	
122	RMNO358	LED HOLDER		174	RFKNLMC50PCK	DISC STOCKER(A)	
123	RMNO356	MOTOR HOLDER		175	RFKNLMC50PDK	DISC STOCKER(B)	
124	REZ0829	FFC(23P)		176	RMA0910	FRONT STOCKER STAND	
125	REZ0832	FLAT CABLE(7P)		177	RMA0911	REAR STOCKER STAND	
126	RHW21009	WASHER		178	RML0419	SHUTTER LEVER(L)	
127	RMB0453	FEED LEVER SPRING		179	RMRO930-K	SHUTTER INSIDE	
128	RMB0483	LOCK CANCELLATION SPRING		180	RMRO931-K	SHUTTER OUTSIDE	
129	RME0194	SUB LEVER SPRING		181	RMRO932-K	SHUTTER SUPPORT(L)	
130	RME0195	SIZE LEVER SPRING		182	RMRO933-K	SHUTTER SUPPORT(R)	
131	RME0196	RETURN LEVER SPRING		183	RMRO948-H	STOCKER PARTITION PLATE	
132	RME0197	CLAMP SPRING		184	XTB3+6F	SCREW	
133	RMG0200	CUSHION RUBBER		185	RFKNLMC50PEK	EJECT PUSH LEVER	
134	RML0411	CONNECTION LEVER		186	RMC0291	EJECT CLICK SPRING	
135	RML0412	FRONT FEED LEVER		187	RME0203	EJECT SLIDE SPRING	
136	RML0413	FEED SUB LEVER		188	RME0204	EJECT LEVER SPRING	
137	RML0414	GUIDE LEVER		189	RML0438	EJECT MIDDLE LEVER	
138	RML0415	REAR FEED LEVER		190	RML0439	EJECT SLIDE PLATE	
139	RML0416	SIZE DETECTION LEVER		191	RMRO938-K	EJECT BASE	
140	RML0417	RETURN LEVER(A)		192	RMRO939-K	EJECT COVER	
141	RML0418	RETURN LEVER(B)		193	RMRO940-K	EJECT LEVER	
142	RFKNLMC50PBK	MECHANISM BASE ASS'Y		194	RMRO941-H	EJECT BUTTON	
143	RMRO921-K	LOWER SLIDE PLATE		195	RMRO943-H	EJECT HOLD LEVER	
144	RMRO922-K	UPPER SLIDE PLATE		196	RMRO958-K	EJECT GUIDE	
145	RMRO923-W	SLIDE SUPPORT PLATE		197	RMRO964-K	EJECT PAD(A)	
146	RMRO924-K	DISC GUIDE(L)		198	RMRO965-K	EJECT PAD(B)	
147	RMRO925-K	DISC GUIDE(R)		199	SFYB5-32	STEEL BALL	
148	RMRO927-K	ROLLER BASE		200	XTN2+6JFZ	SCREW	
149	RMS0519	CONNECTION SHAFT		201	RAE0150Z	TRAVERSE DECK ASS'Y	

Ref. No.	Part No.	Part Name & Description	Remarks
201-1	SHGD113-1	FLOATING RUBBER	
201-2	SNSD38	SCREW	
202	RMB0455	FRONT SUPPORT SPRING	
203	RML0423	FRONT SUPPORT ARM	
204	RML0424	REAR SUPPORT ARM	

Ref. No.	Part No.	Part Name & Description	Remarks
205	RMR0937-K	TRAVERSE CHASSIS	
206	RMS0123-1	TRAVERSE FIXED PIN	
207	XTN2+6G	SCREW	
208	XTV2+6G	SCREW	
209	RMB0454	GUARD ROPE SPRING	

■ REPLACEMENT PARTS LIST

Notes:

- Important safety notice:
Components identified by  mark have special characteristics important for safety. Furthermore, special parts which have purposes of fire-retardant (resistors), high-quality sound (capacitors), low-noise (resistors), etc. are used. When replacing any of components, be sure to use only manufacturer's specified parts shown in the parts list.
- The parenthesized indications in the Remarks columns specify the areas. (Refer to the cover page for area.) Parts without these indications can be used for all areas.
- The "(SF)" mark denotes the standard part.

Ref. No.	Part No.	Part Name & Description	Remarks
		PACKING MATERIAL	
P1	RPG2723	PACKING CASE	
P2	RPN0942	CUSHION	
P3	RPQ0164	PAD	
P4	SPP730	PROTECTION BAG (UNIT)	
P5	RPF0139	PROTECTION BAG (F. B.)	
		ACCESSORIES	
A1	RFKSLMC50P-K	INSTRUCTION MANUAL ASS' Y	(P)
A1	RFKSLMC50PCK	INSTRUCTION MANUAL ASS' Y	(PC)
A2	RQA0114	WARRANTY CARD	(P)
A2	SQX7183	WARRANTY CARD	(PC)
A3	RQCB0391	SERVICENTER LIST	(P)

Ref. No.	Part No.	Part Name & Description	Remarks
A3	SQX9131	SERVICENTER LIST	(PC)
A4	RAK-SL413WH	REMOTE CONTROL TRANSMITTER	
A4-1	RKK0080-K	BATTERY COVER	FOR R/C TRANSMITTER
A5	RFA0622-K1	NOTEBOOK-LIKE BINDER	
A6	RQLA0321	ADHESIVE NUMBER	
A7	SJA172	AC POWER SUPPLY CORD	△ (SF)
A8	SJP2249-3	STEREO CONNECTION CABLE	
		<GREASE OR JIG/TOOL>	
		GREASE	
SA1	RFKXPG671	MOLYCOAT GREASE PG671	
		ALLEN WRENCH	
SA2	SZZP1101C	ALLEN WRENCH(M2.0)	
		EXTENTION CORD ASS' Y	
SA3	RFKZO062	EXTENDED FFC	

■ PACKAGING

